### STUDY OF LUBRICANT CIRCULATION IN HVAC SYSTEMS

**Volume II - Compilation of Program Test Data** 

Final Technical Report March 1995 - April 1996

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#### Study of Lubricant Circulation in HVAC Systems

### Volume II - Compilation of Program Test Data

#### SUMMARY

This volume contains all of the program test data essentially as taken from the laboratory dynamic test facility during the sequence of runs.

For the readers' convenience Table 3.1 from Volume I of the report is included to describe the refrigerant/lubricant test series (six) and the actual chronological test run number. Figures 2.1 and 2.2 from Volume I are also included here for reference.

In the body of this Volume, each of the test series is presented separately, again for the convenience of the reader.

Volume I contains a complete description of the program scope, objective, test results summary, conclusions, description of test facility and recommendations for future effort.



### Study of Lubricant Circulation in HVAC Systems

### Volume II - Compilation of Program Test Data

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**Relevant Information From Volume I** 

**Table 3.1 Test Run with Test Number** 

	Refrigerant/ Lubricant	Actual Chronological Test Run Number				
	Test Series	Cooling	Cooling Inj.*	Heating	Heating Inj.*	
1	R22-3GS	1, 2, 35	41, 42	3, 4, 36, 40	37, 38, 39	
2)	R407C-3GS	5, 43, 44	45	6, 46, 47	48, 49	
3)	R407C-1GS	50, 51	†	52	†	
4)	R407C-SW32	7, 8	9, 10	11, 12, 13	14	
5)	R407C-SW68	15, 16	17, 18	19, 20, 25, 26	21, 22, 23, 24	
6)	R407C-RL32S	27, 28	31, 32,33	29, 30, 34	†	
*	additional oil injected into compressor					
†	no test run	-	-			



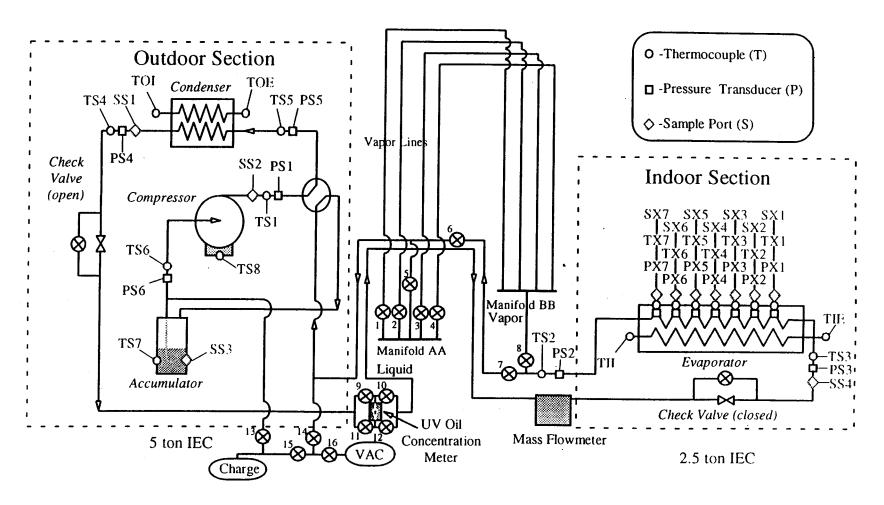


Figure 2.1. Oil Circulation Program Dynamic Test Facility - Cooling Mode

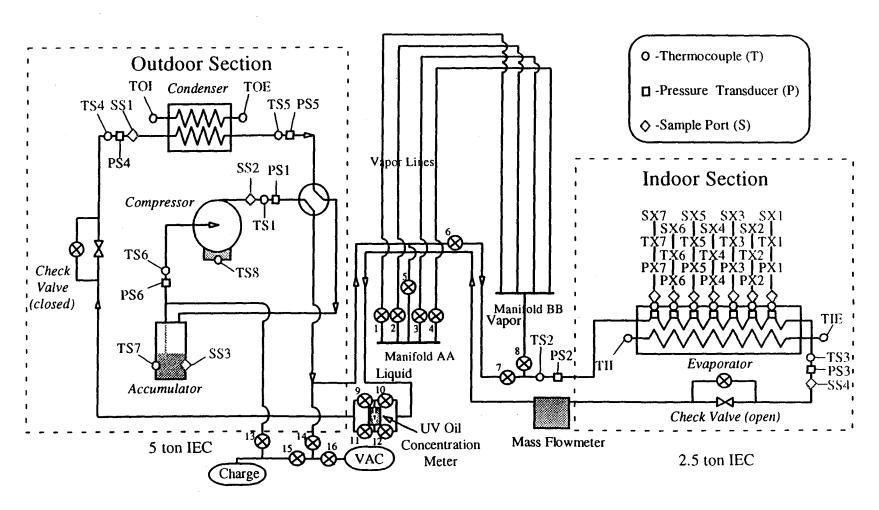


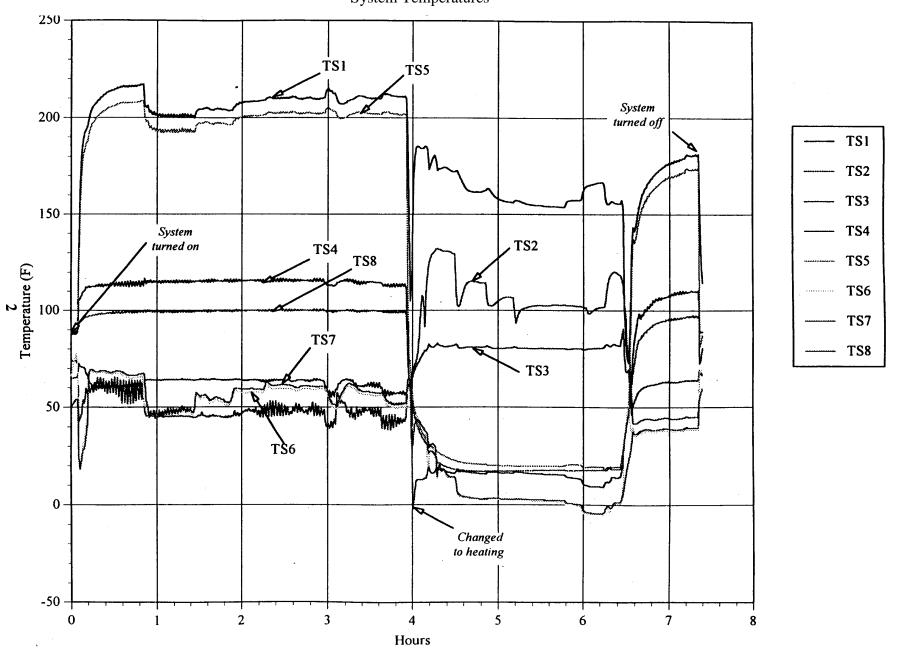
Figure 2.2. Oil Circulation Program Dynamic Test Facility - Heating Mode

# **Refrigerant/Lubricant Test Series**

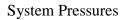
R22 - Suniso 3GS

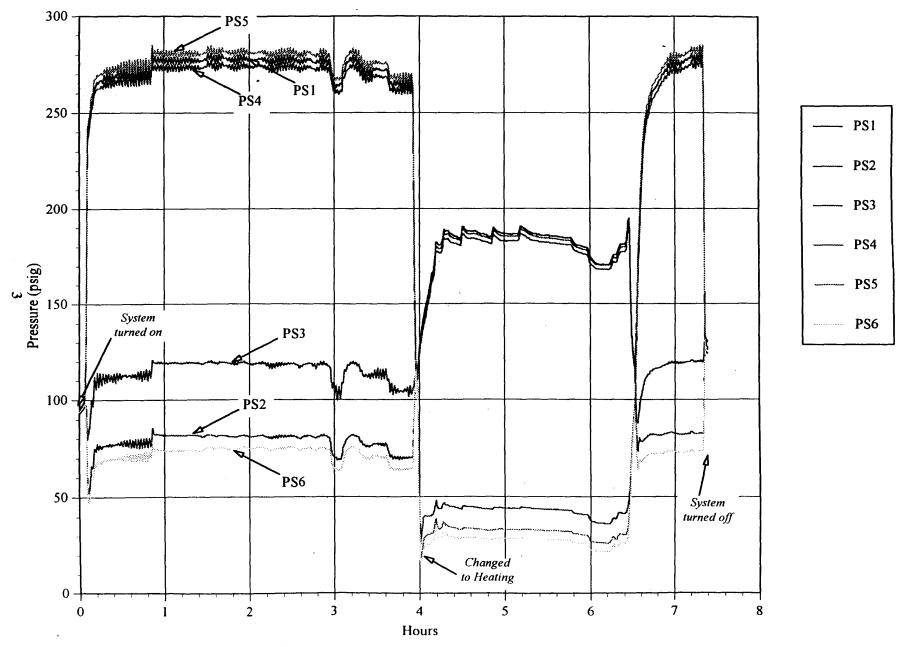
SLO 2/23/96

Cooling & Heating Modes - No Oil Injection System Temperatures

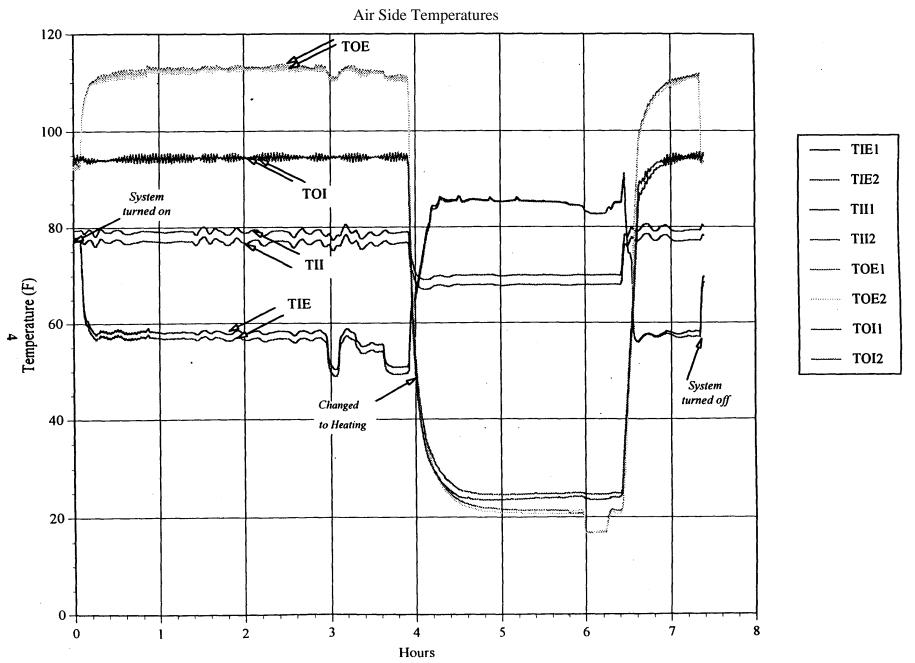


Cooling & Heating Modes - No Oil Injection

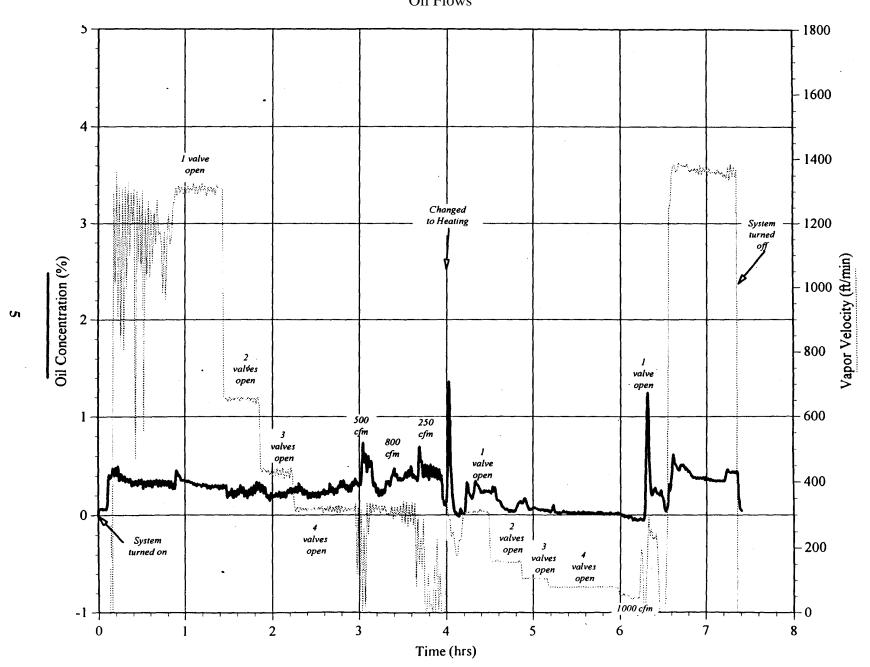




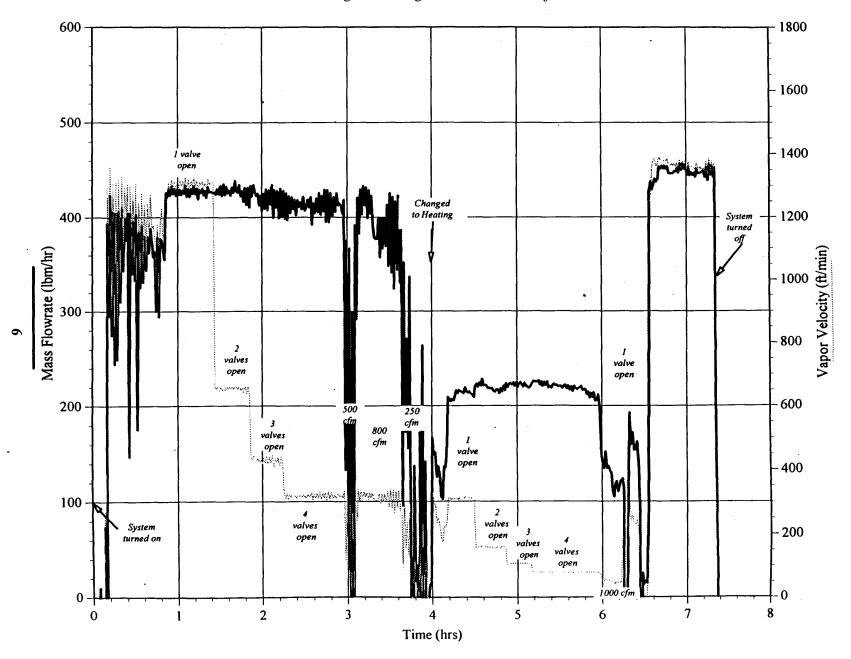
Cooling & Heating Modes - No Oil Injection



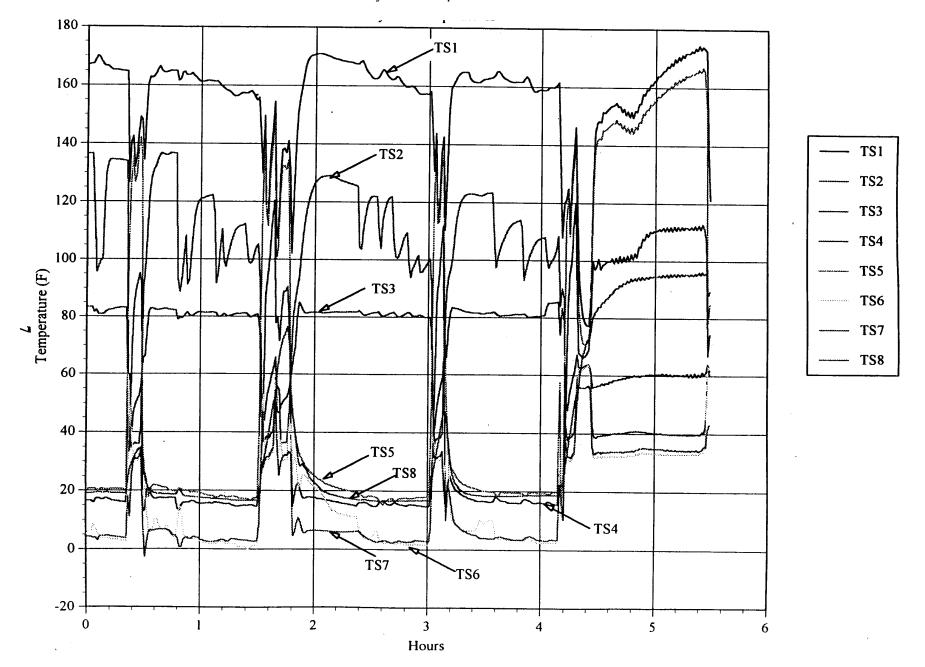
Cooling & Heating Modes - No Oil Injection
Oil Flows



Cooling & Heating Modes - No Oil Injection



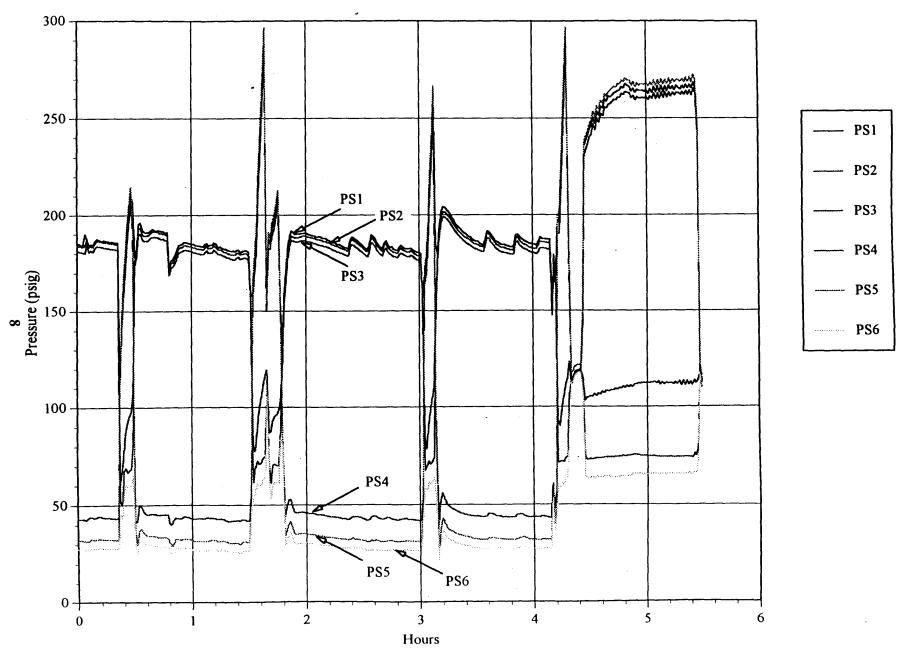
Heating Mode - Oil Injection System Temperatures



SLO 2/23/96

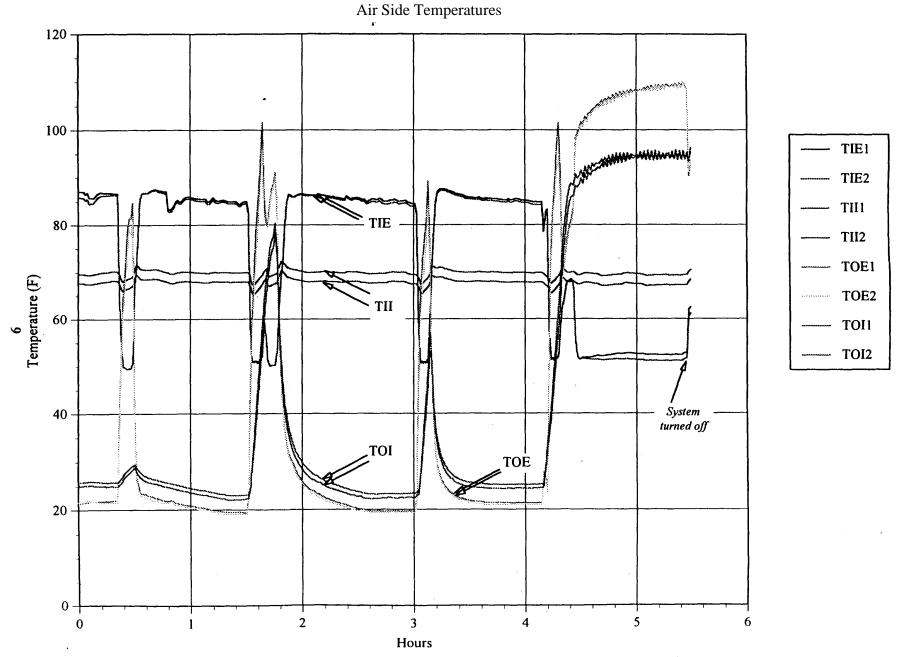
Heating Mode - Oil Injection

System Pressures

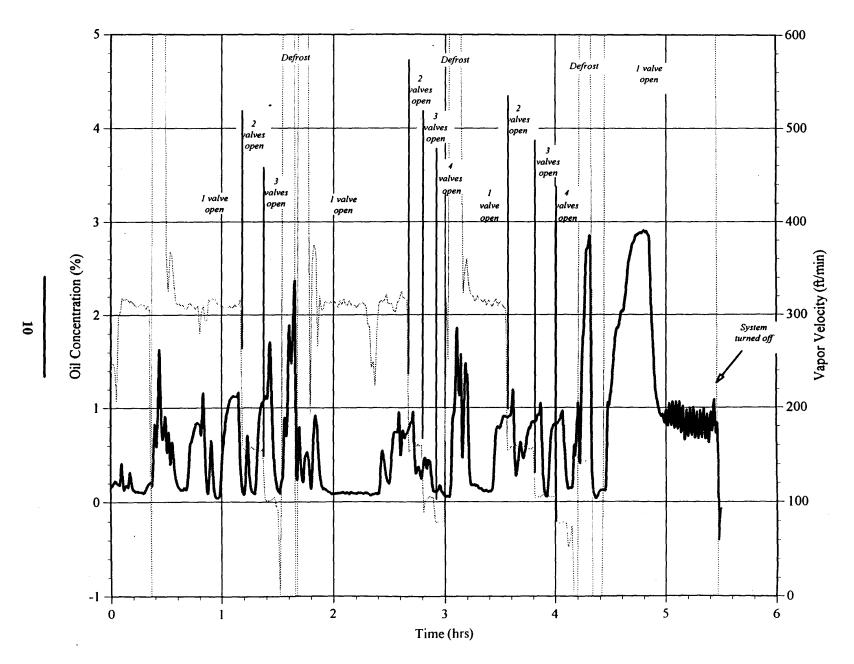


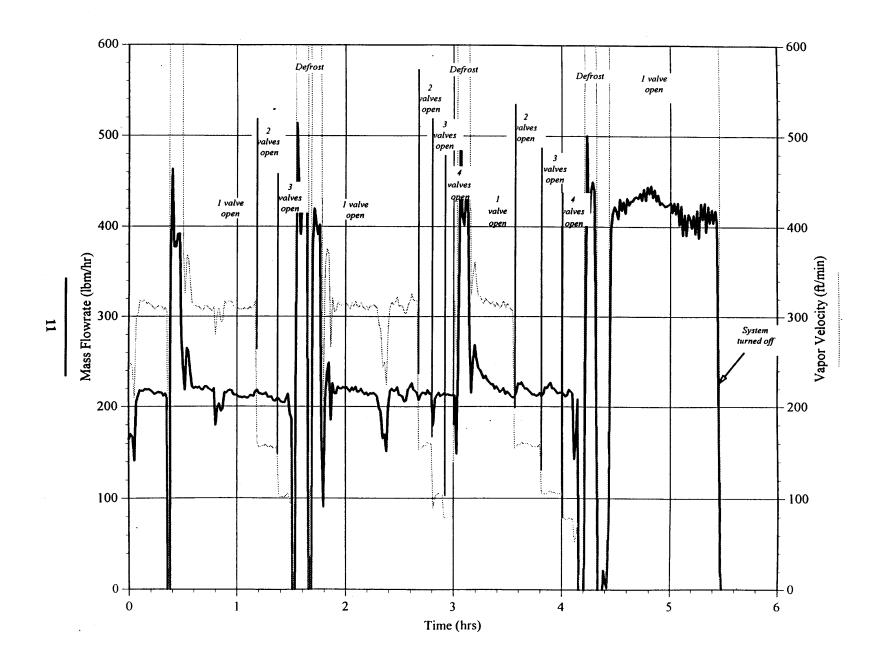
SLO 2/23/96

Heating Mode - Oil Injection



Heating Mode - Oil Injection Oil Flows

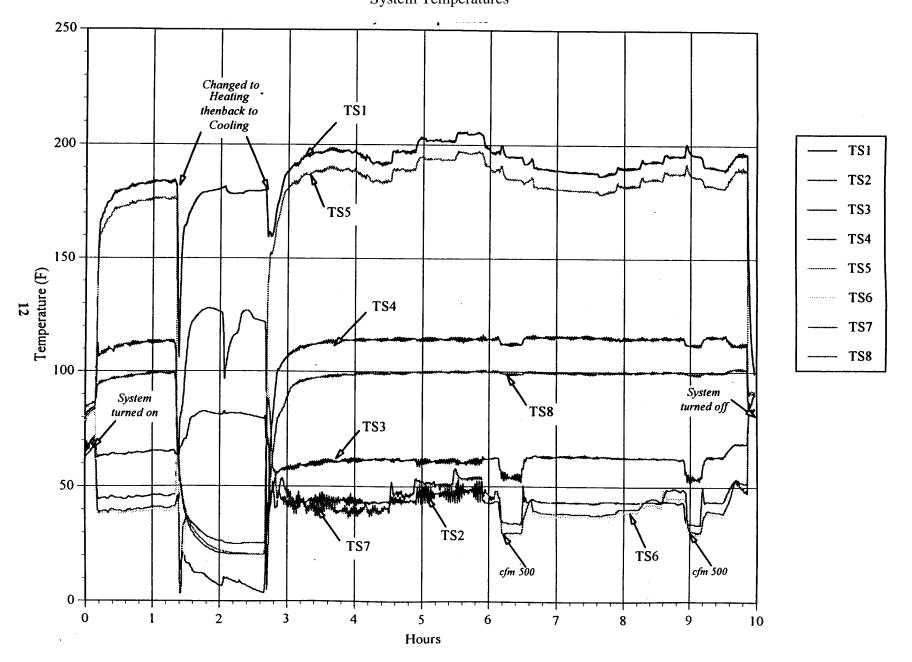




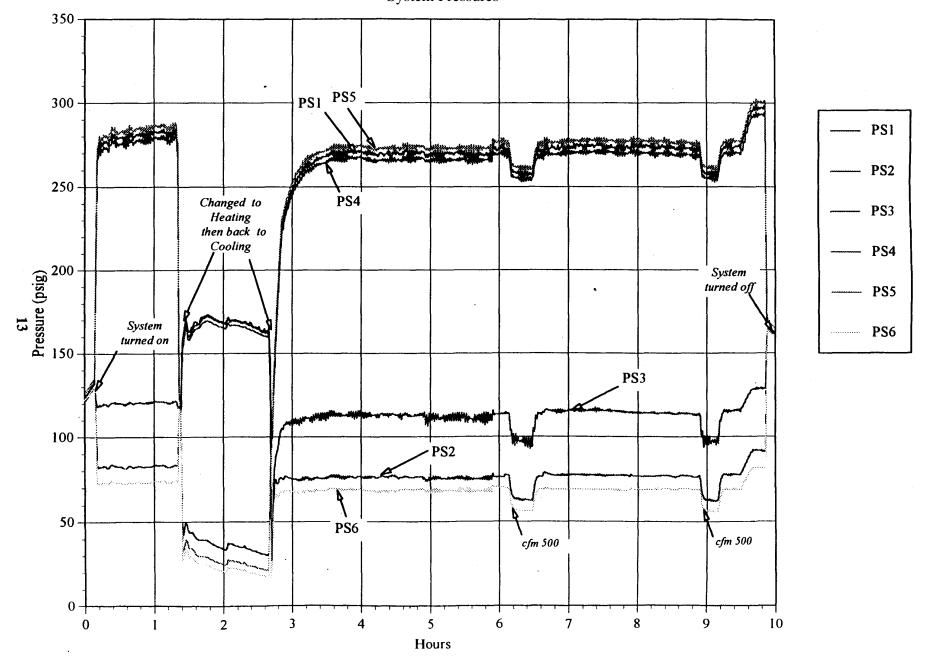
### Heat Pump R22-Suniso 3GS Oil Circulation Tests (40-42)

Heating (No Oil Injection) & Cooling (Oil Injection) Mode System Temperatures

SLO 2/26/96



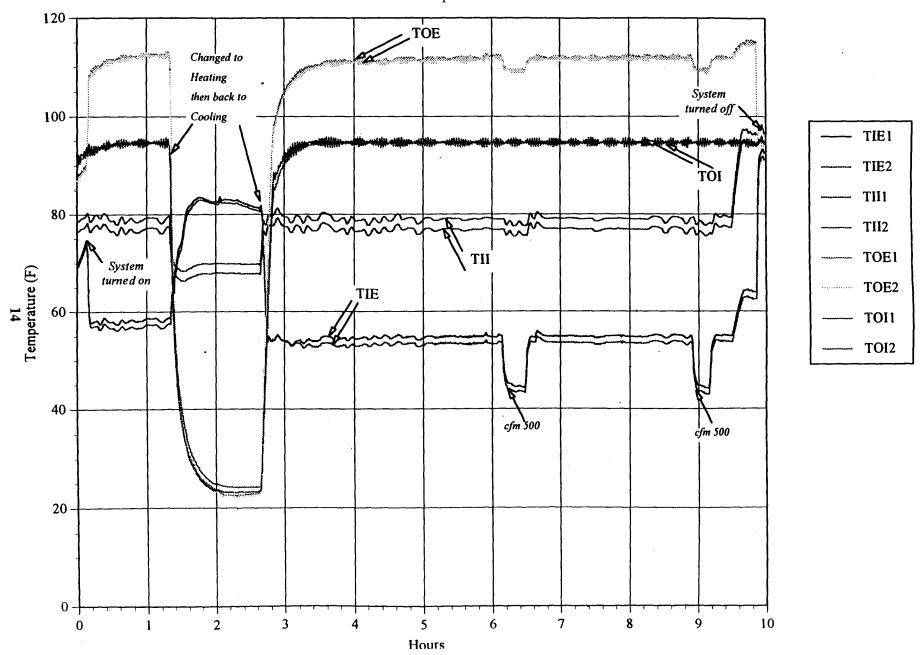
**System Pressures** 



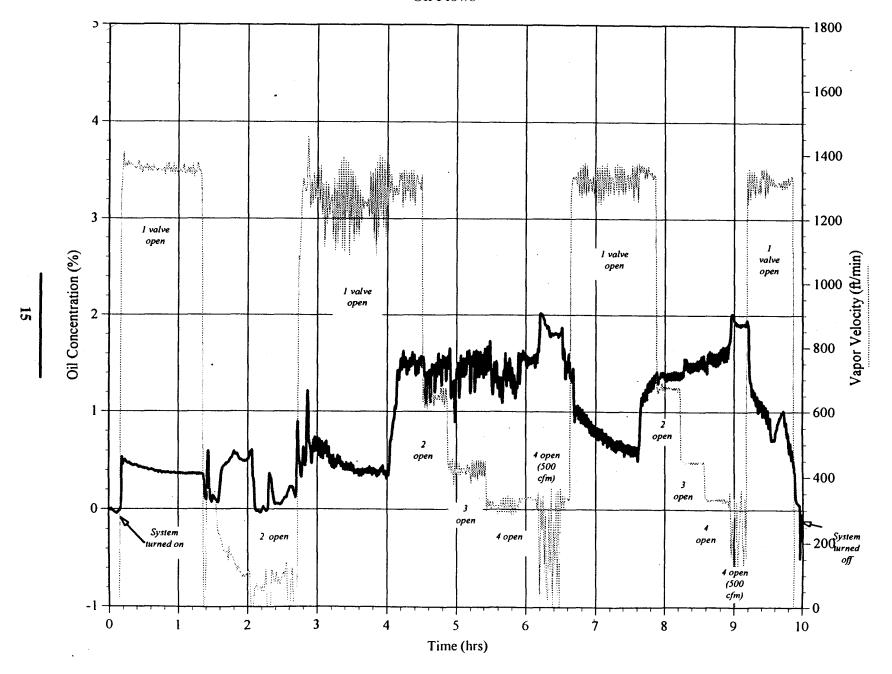
## Heat Pump R22-Suniso 3GS Oil Circulation Tests (40-42)

SLO 2/26/96

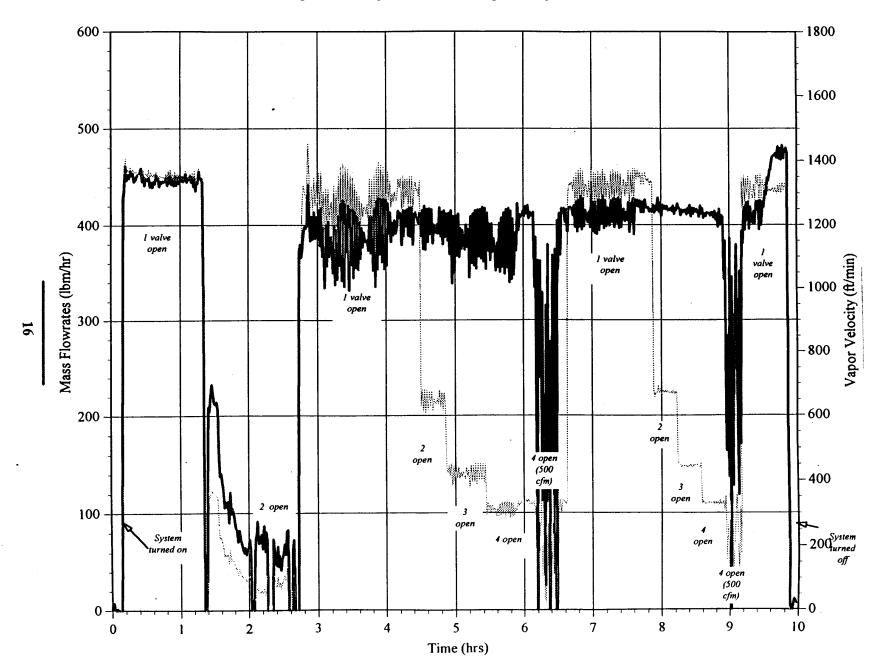
Heating (No Oil Injection) & Cooling (Oil Injection) Mode Air Side Temperatures



Heating (No Oil Injection) & Cooling (Oil Injection) Mode Oil Flows



Heating (No Oil Injection) & Cooling (Oil Injection) Mode

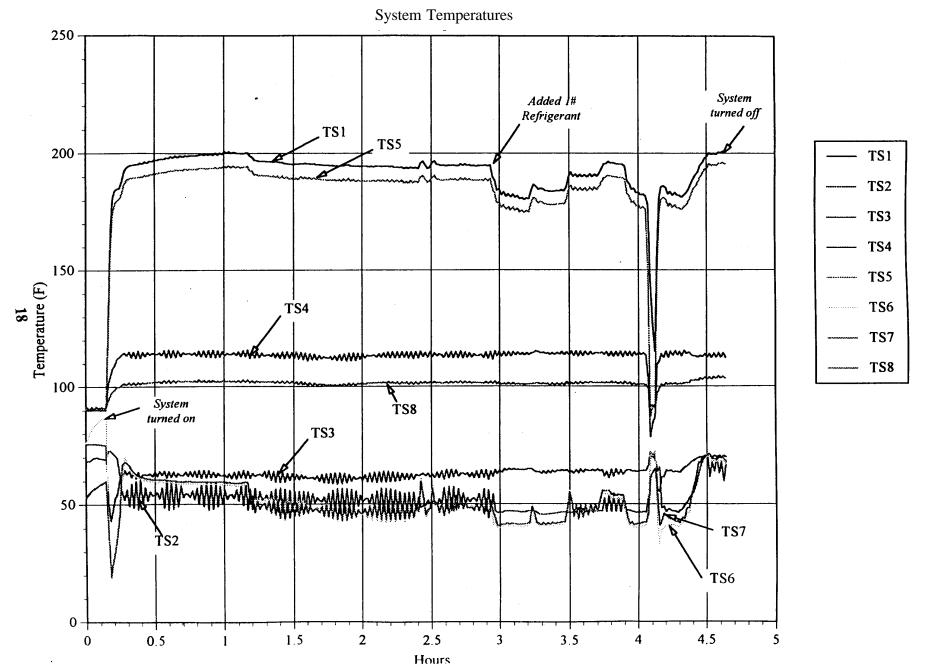


# Refrigerant/Lubricant Test Series R407C - Suniso 3GS

# Heat Pump R407C-Suniso 3GS Oil Circulation Test (43)

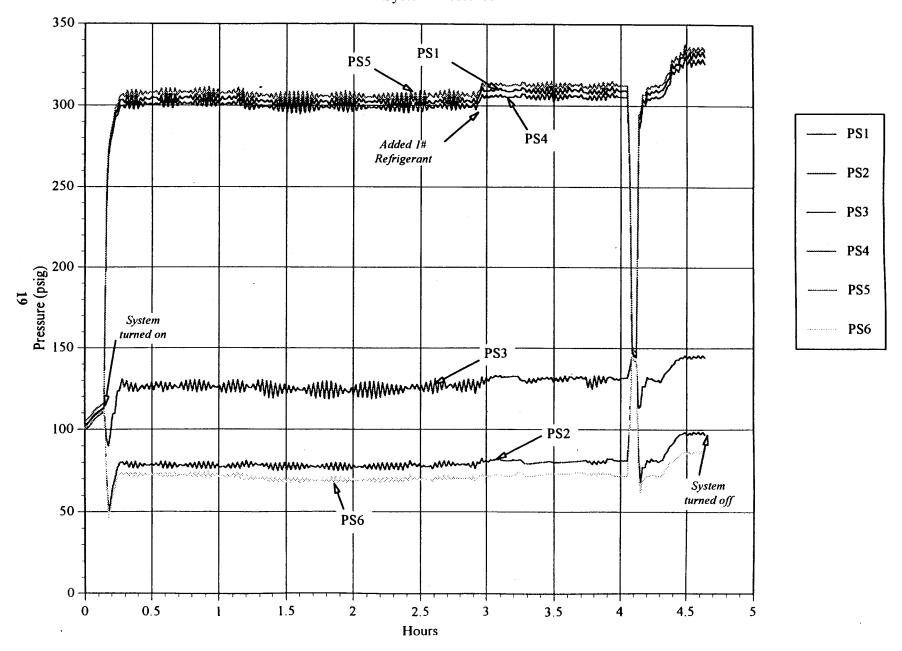
Cooling Mode - No Oil Injection

SLO 2/28/96



SLO 2/28/96

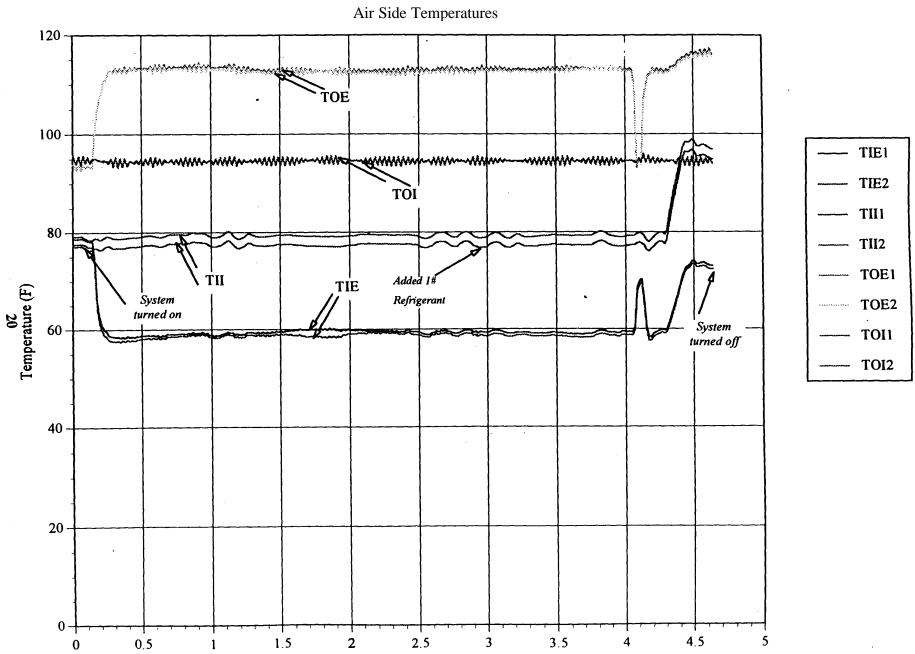
Cooling Mode - No Oil Injection System Pressures



# Heat Pump R407C-Suniso 3GS Oil Circulation Test (43)

SLO 2/28/96

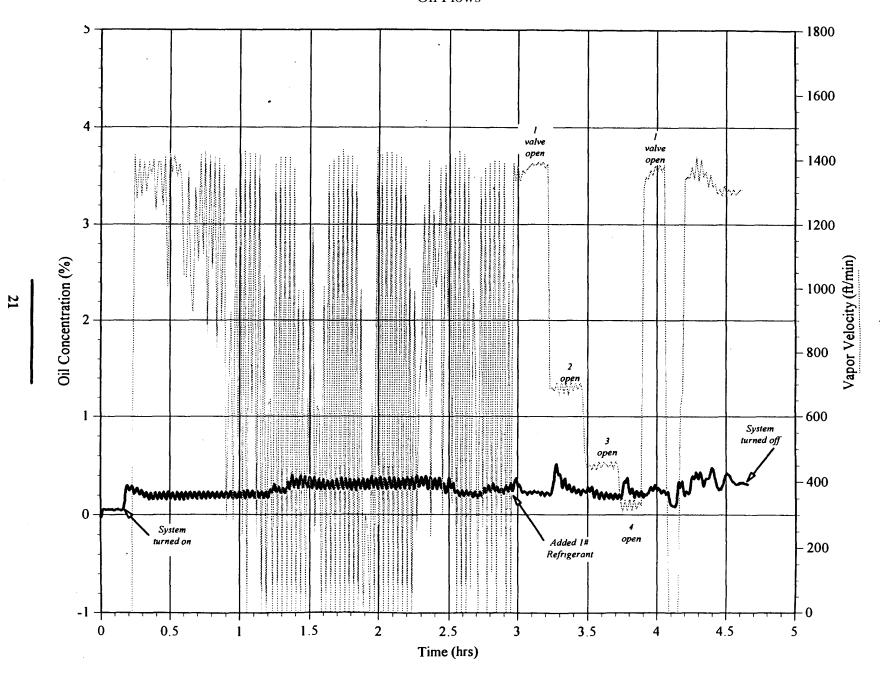
Cooling Mode - No Oil Injection



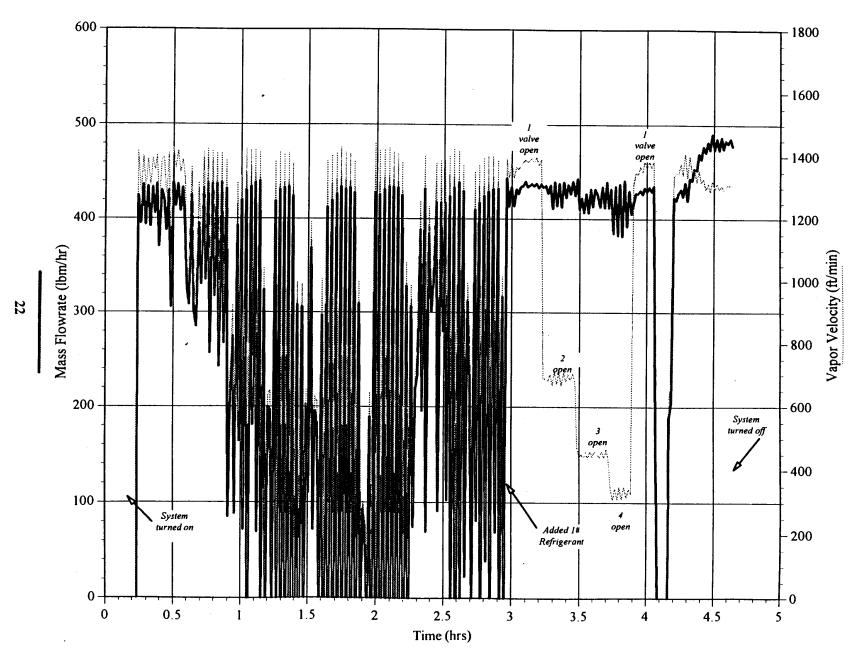
Hours

SLO 2/28/96

Cooling Mode - No Oil Injection Oil Flows

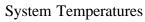


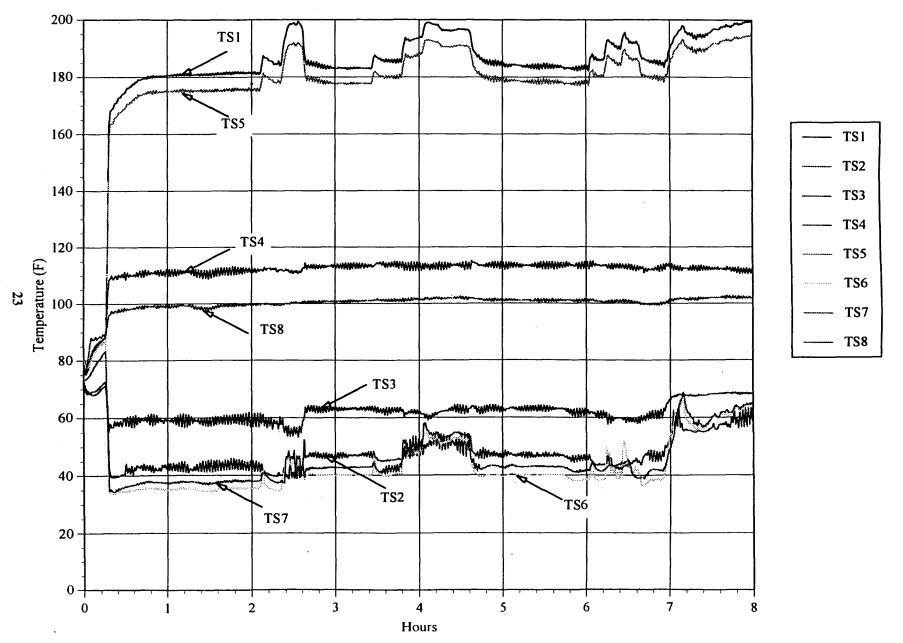
Cooling Mode - No Oil Injection



SLO 2/29/96

Cooling Mode - No Oil Injection & Oil Injection

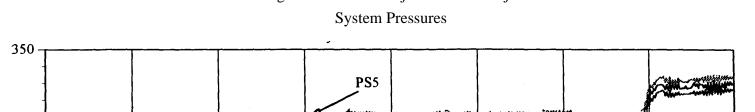


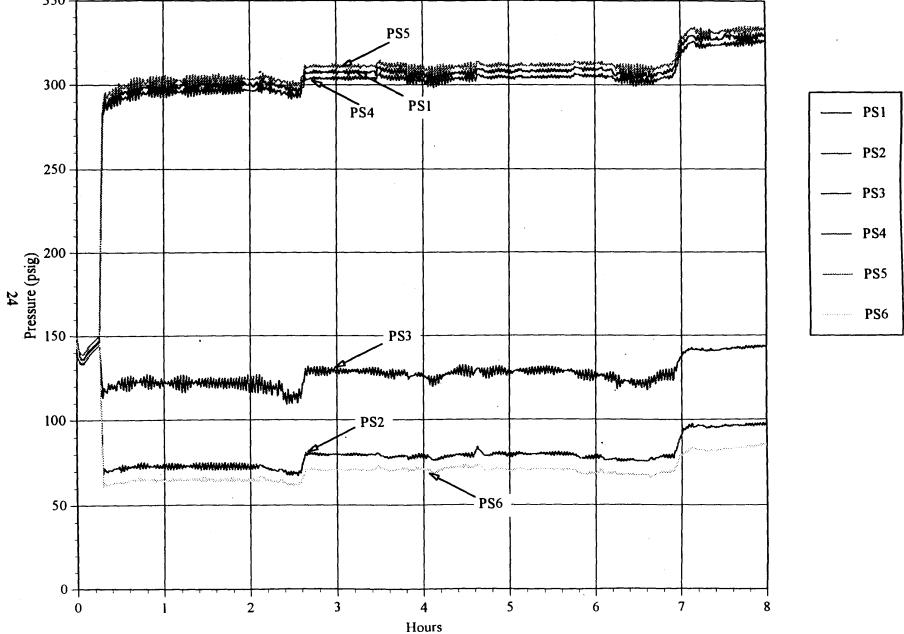


## Heat Pump R407C-Suniso 3GS Oil Circulation Tests (44&45)

Cooling Mode - No Oil Injection & Oil Injection

SLO 2/29/96



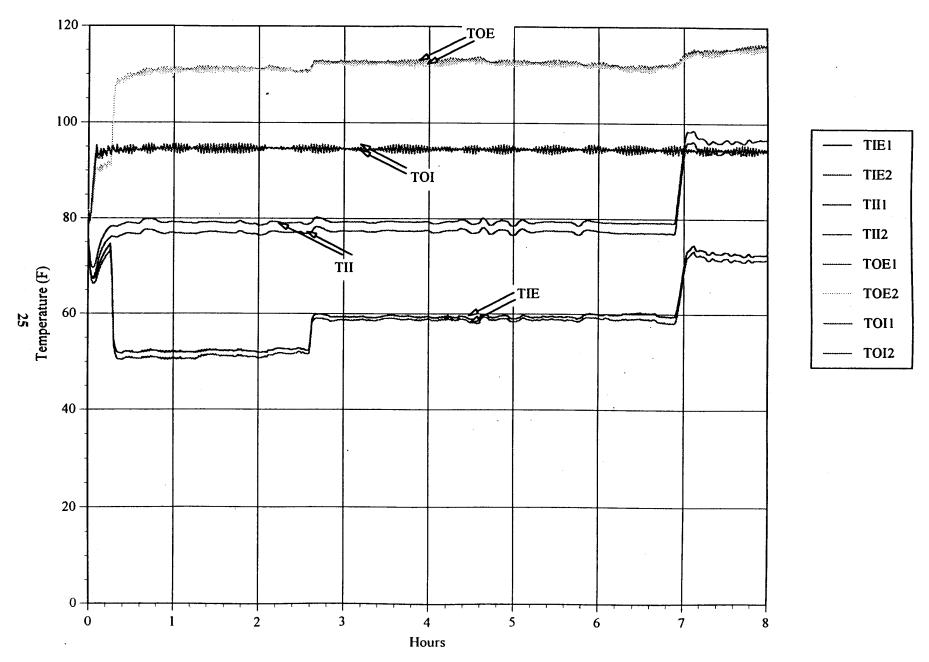


# Heat Pump R407C-Suniso 3GS Oil Circulation Tests (44&45)

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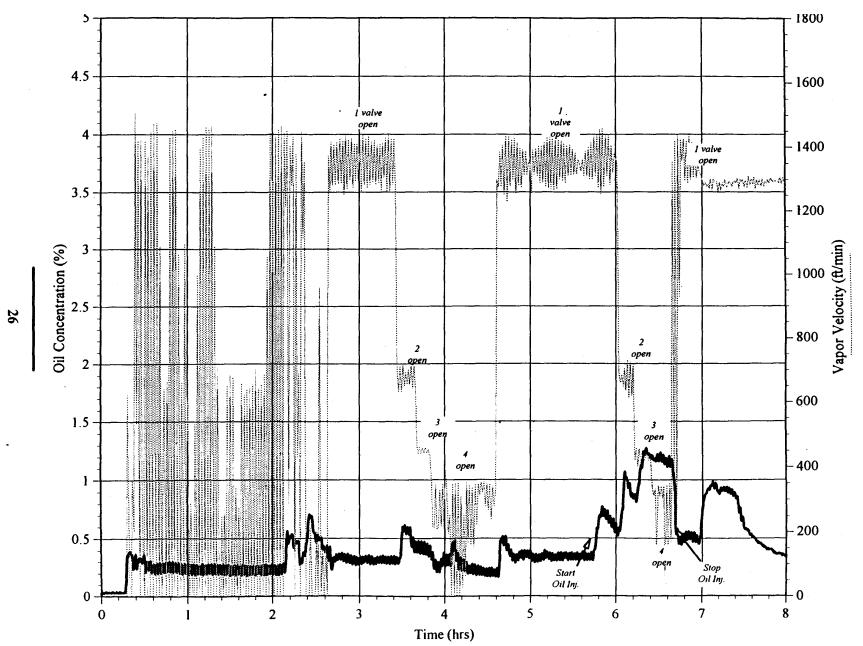
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Air Side Temperatures

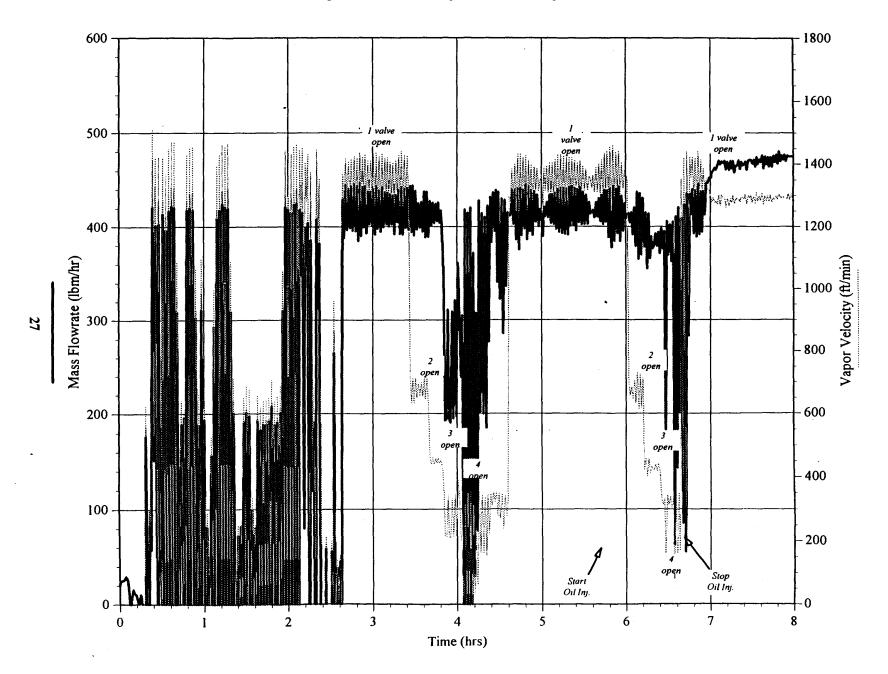


Cooling Mode - No Oil Injection & Oil Injection

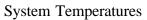


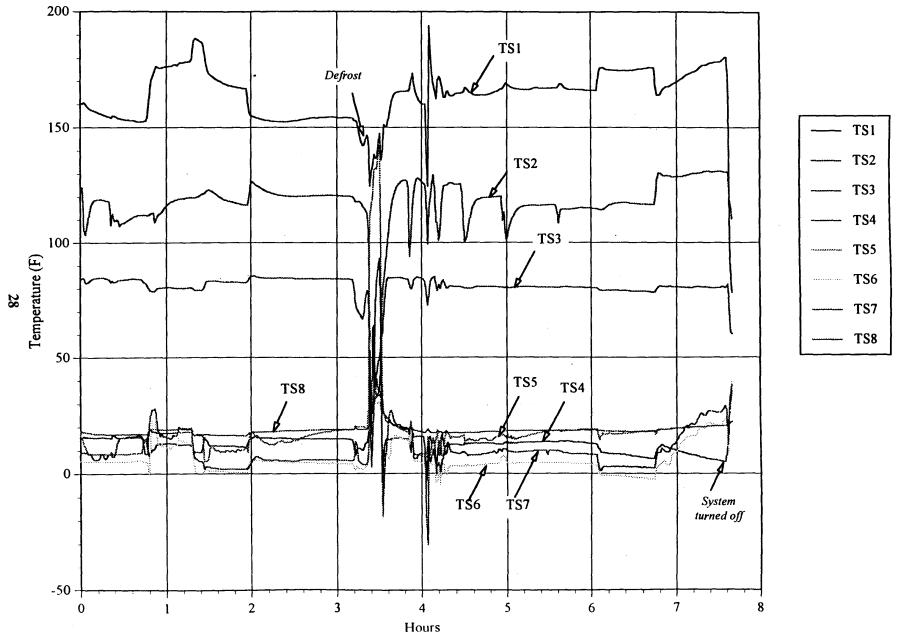


Cooling Mode - No Oil Injection & Oil Injection

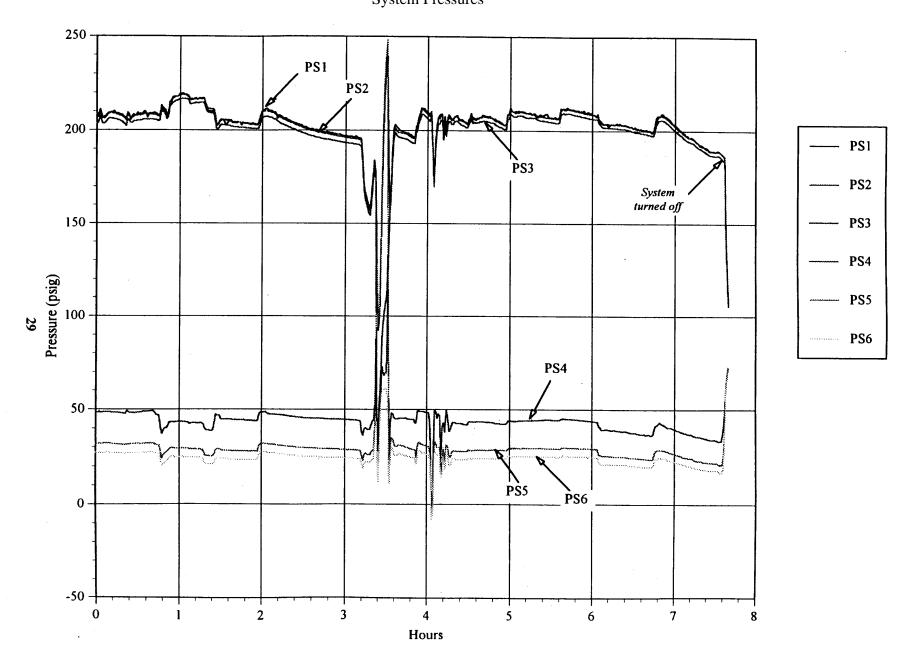


Heating Mode - No Oil Injection

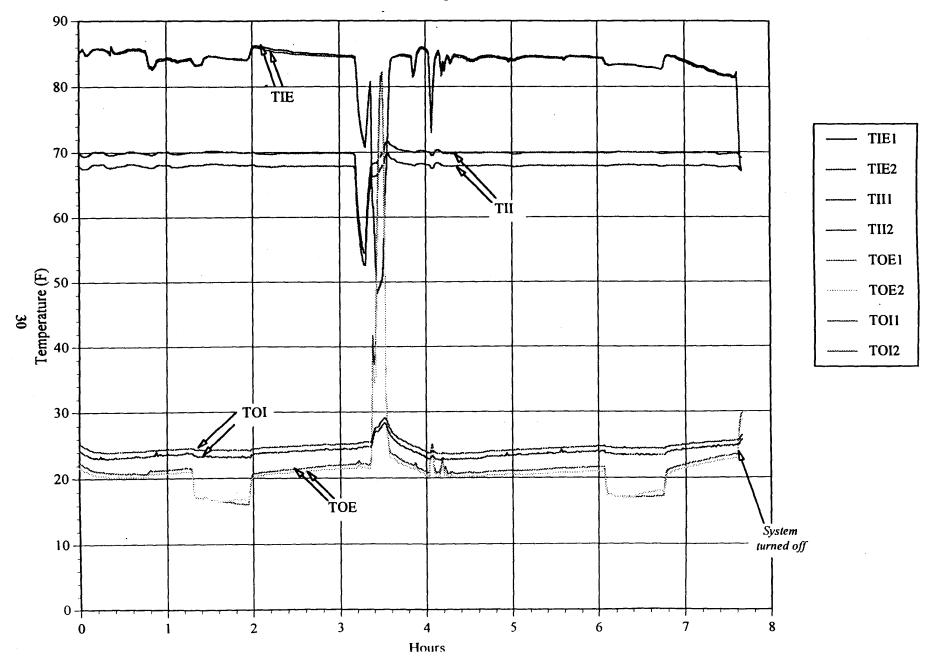


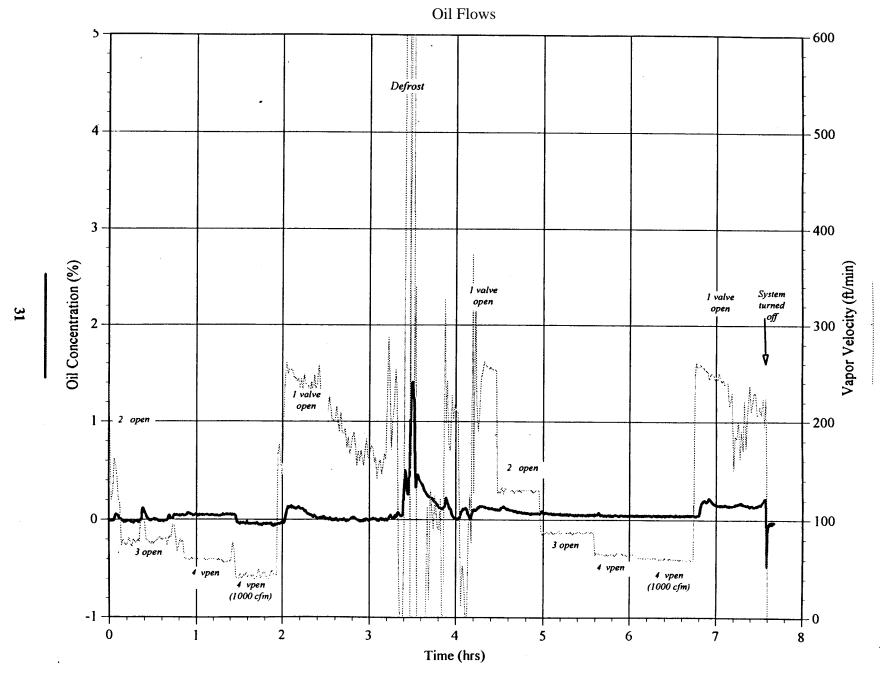


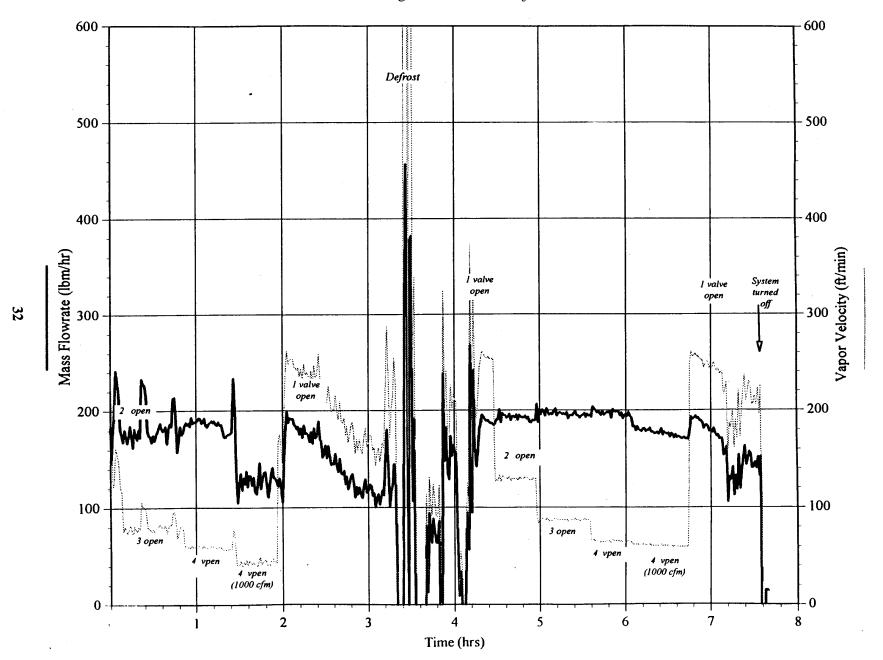
Heating Mode - No Oil Injection System Pressures



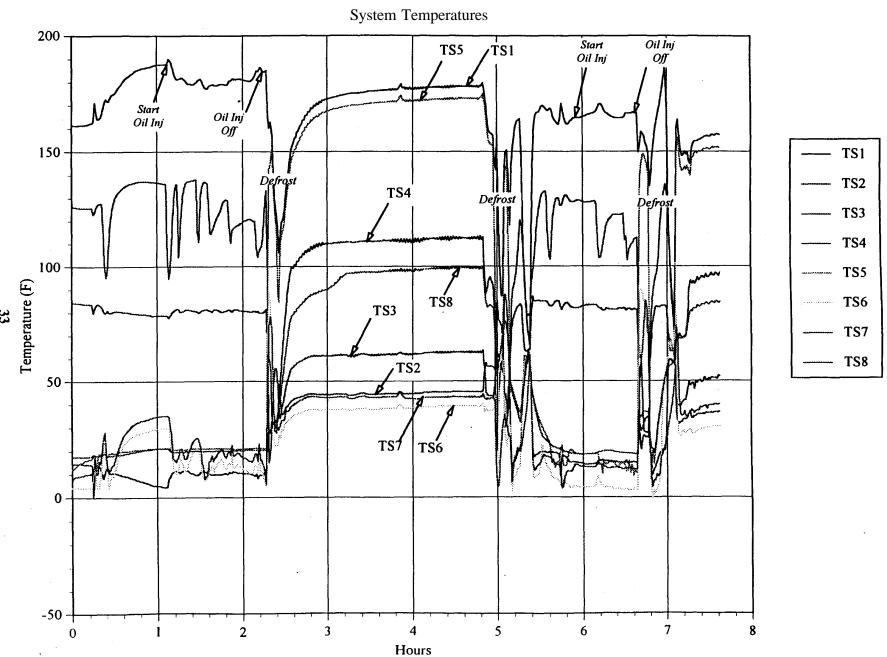
Air Side Temperatures



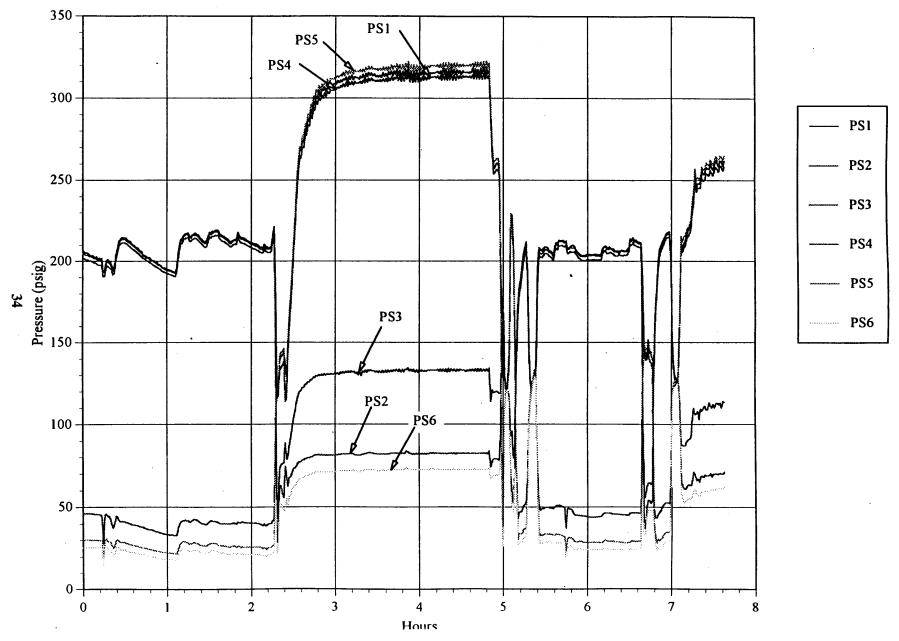




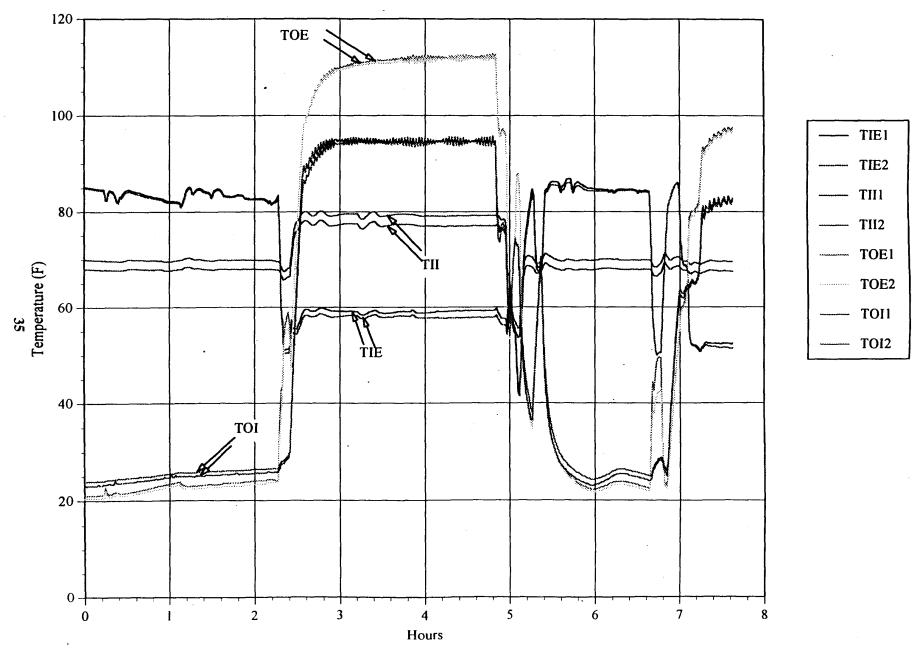
Heating Mode - Oil Injection



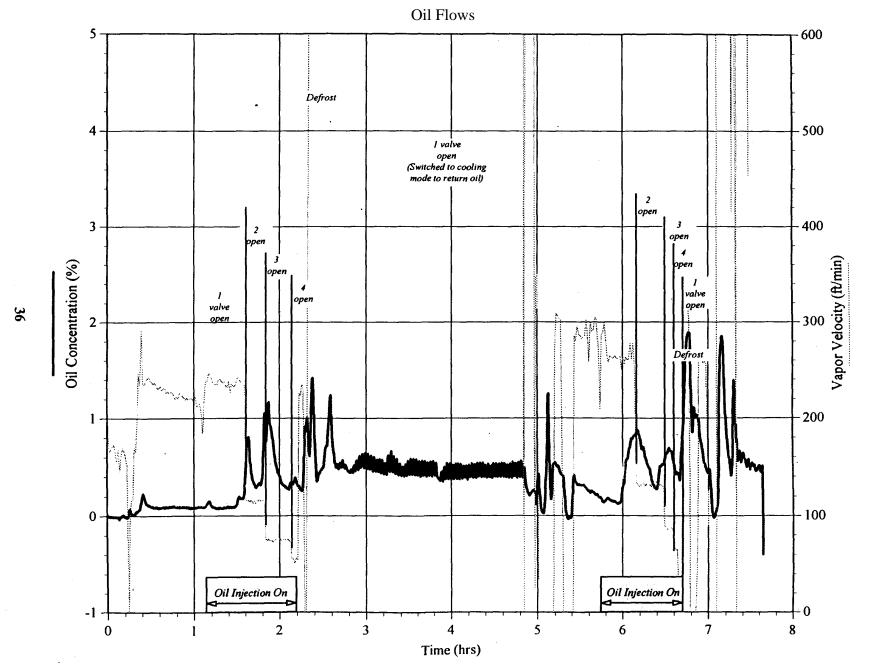
**System Pressures** 



Air Side Temperatures

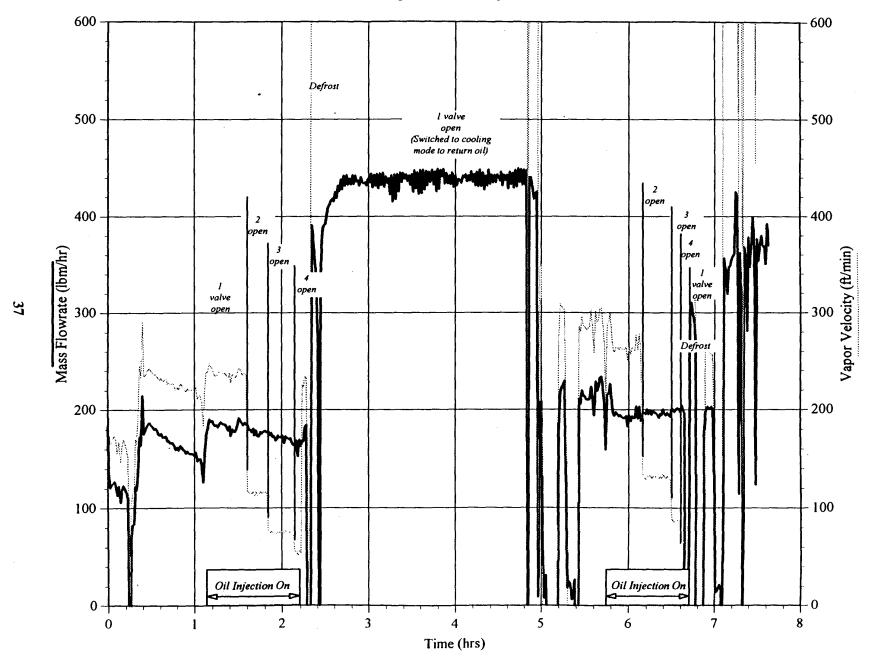


SLO 2/29/96



# Heat Pump R407C-Suniso 3GS Oil Circulation Tests (48&49) SLO 2/29/96

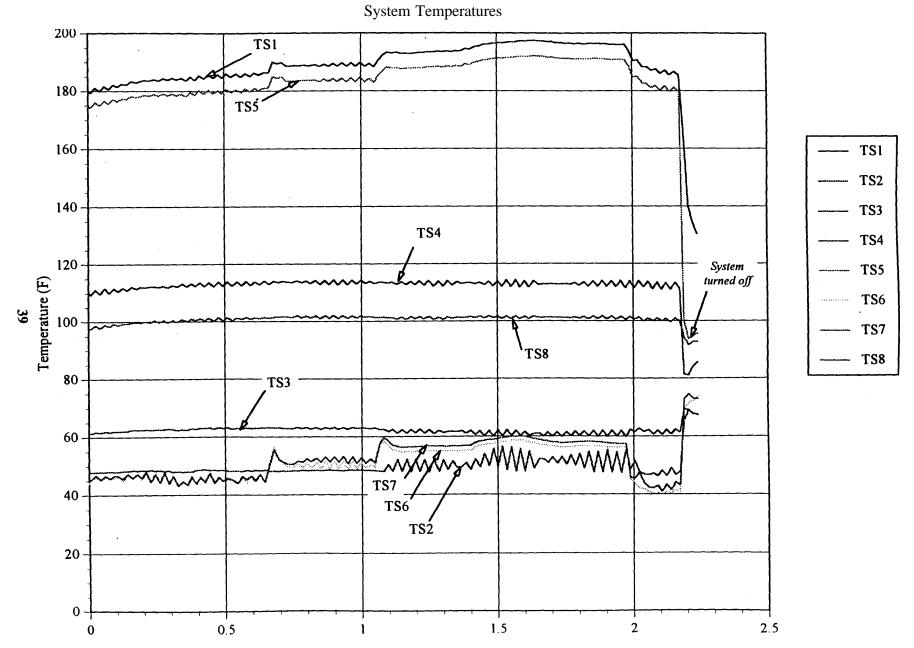
Heating Mode - Oil Injection



# Refrigerant/Lubricant Test Series R407C - Suniso 1GS

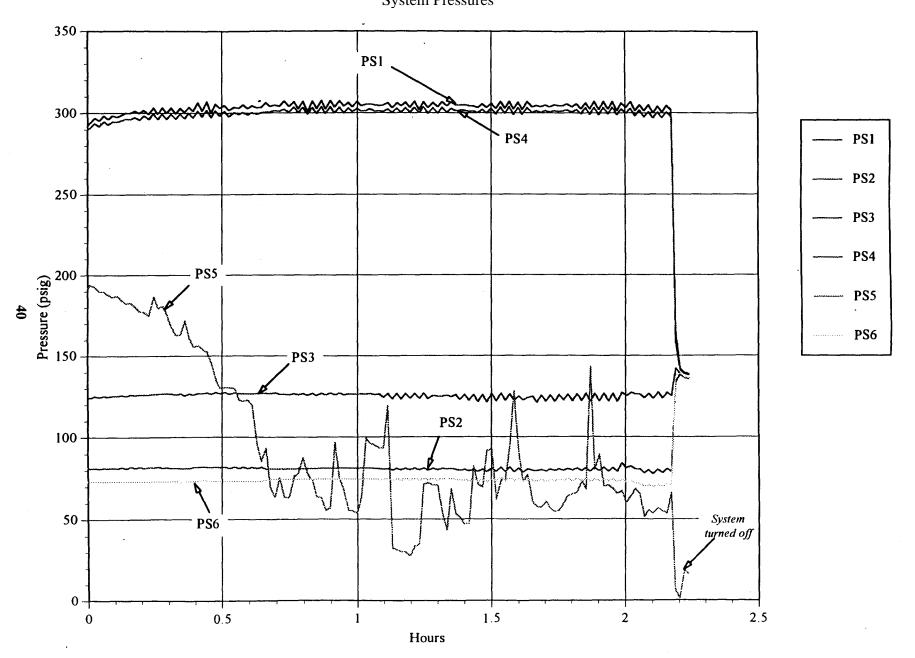
Cooling Mode - No Oil Injection

SLO 3/11/96



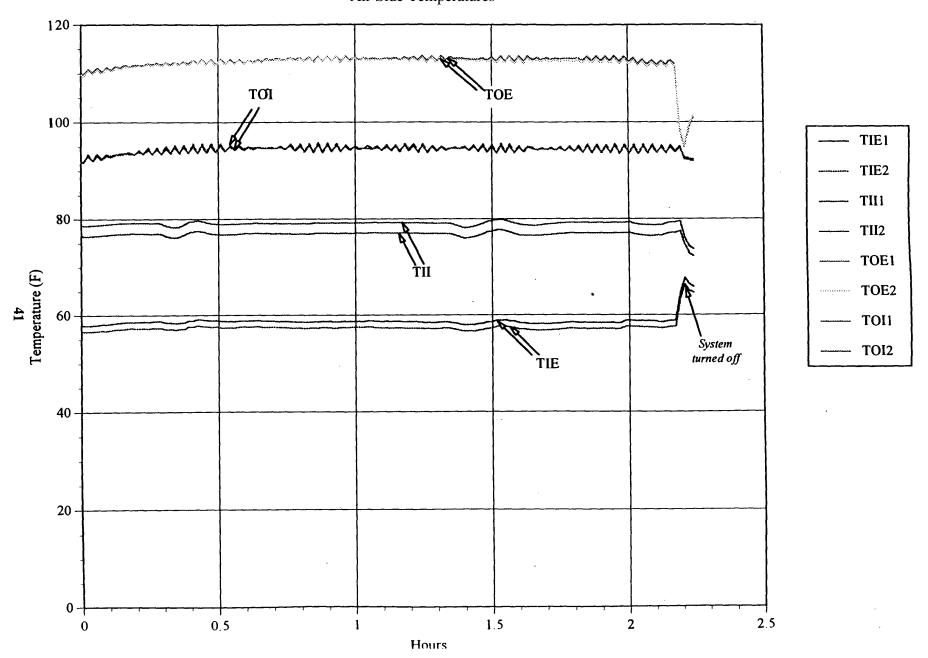
SLO 3/11/96

Cooling Mode - No Oil Injection System Pressures



SLO 3/11/96

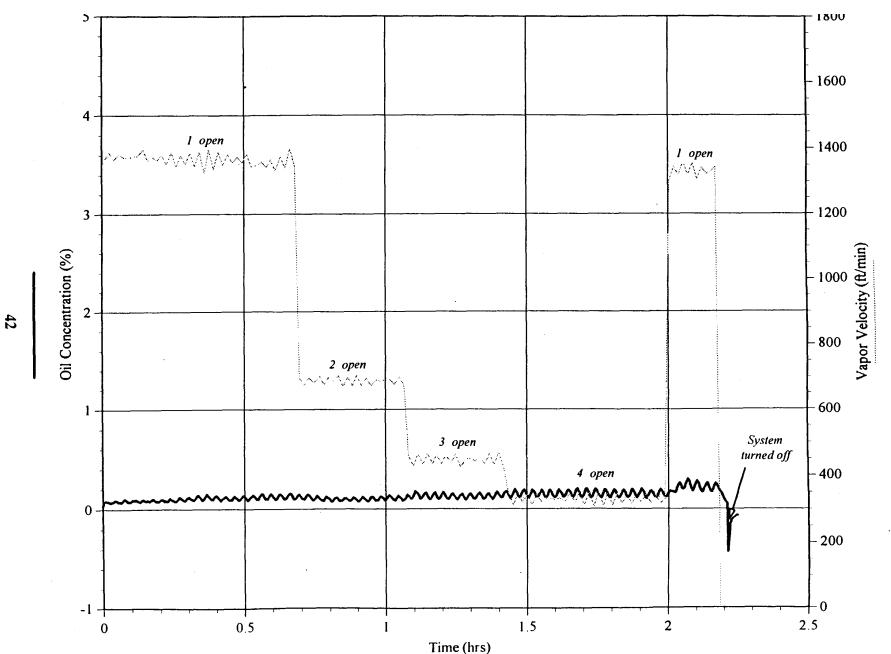
Cooling Mode - No Oil Injection Air Side Temperatures



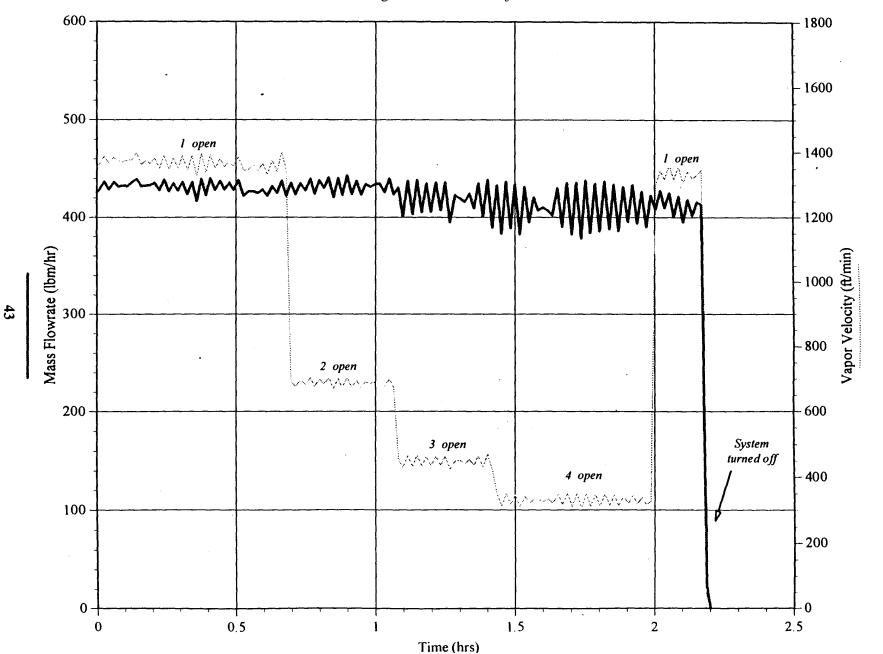
Cooling Mode - No Oil Injection

SLO 3/11/96



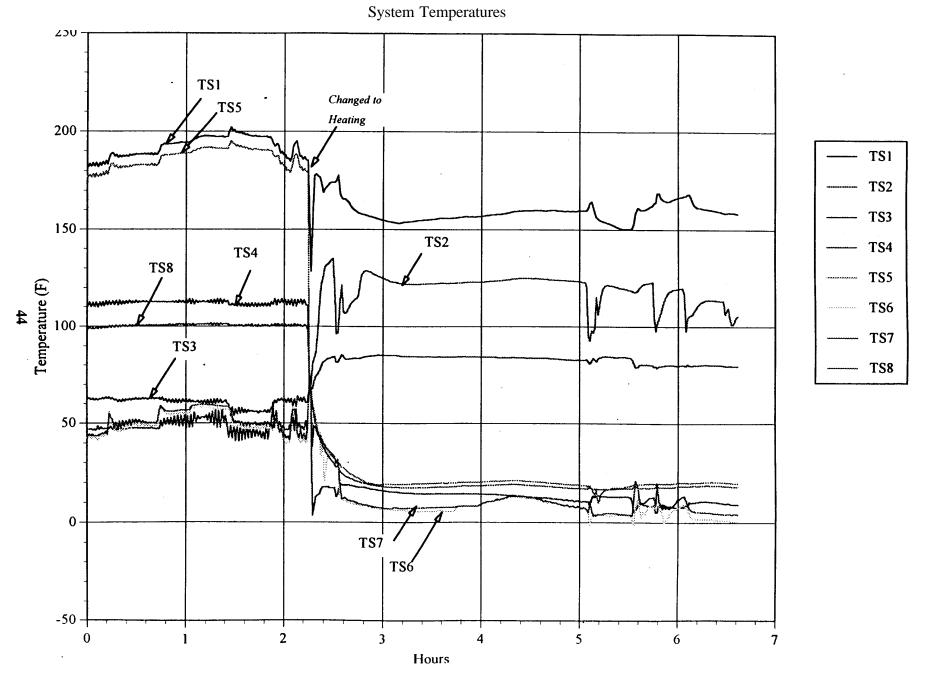


Cooling Mode - No Oil Injection



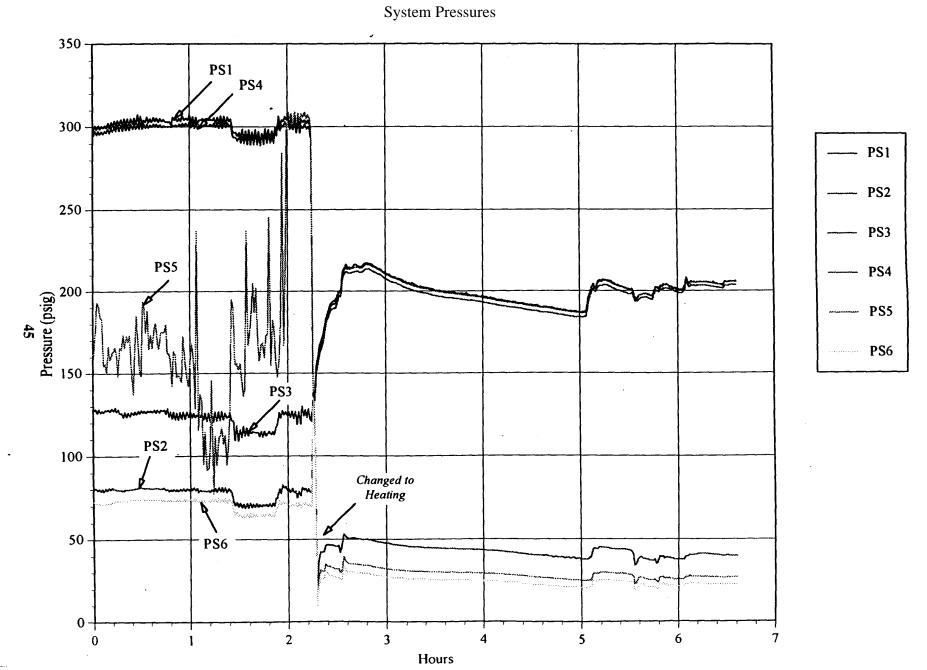
Cooling & Heating Mode - No Oil Injection

SLO 3/12/96



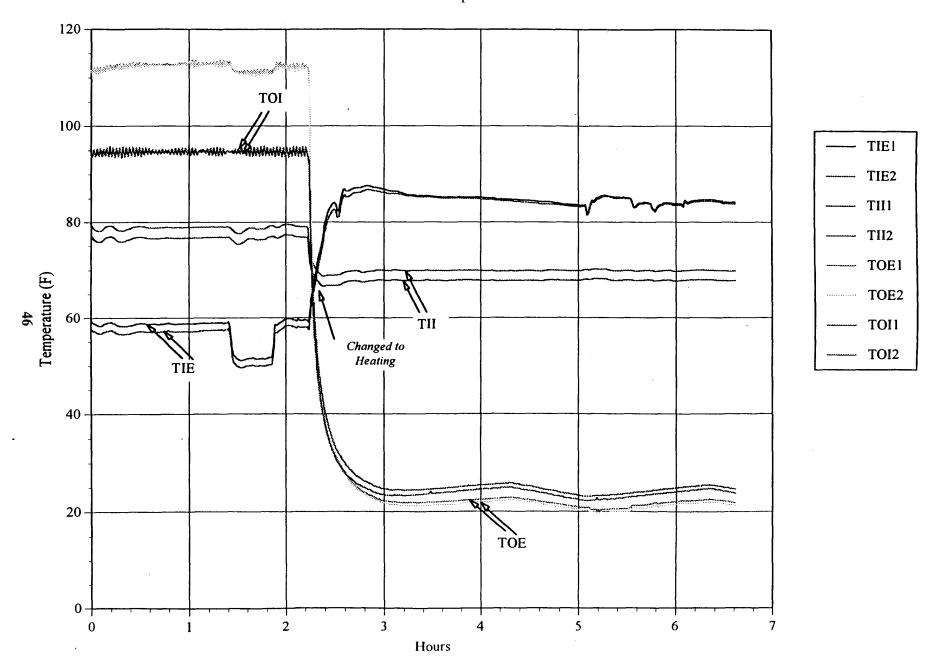
Cooling & Heating Mode - No Oil Injection





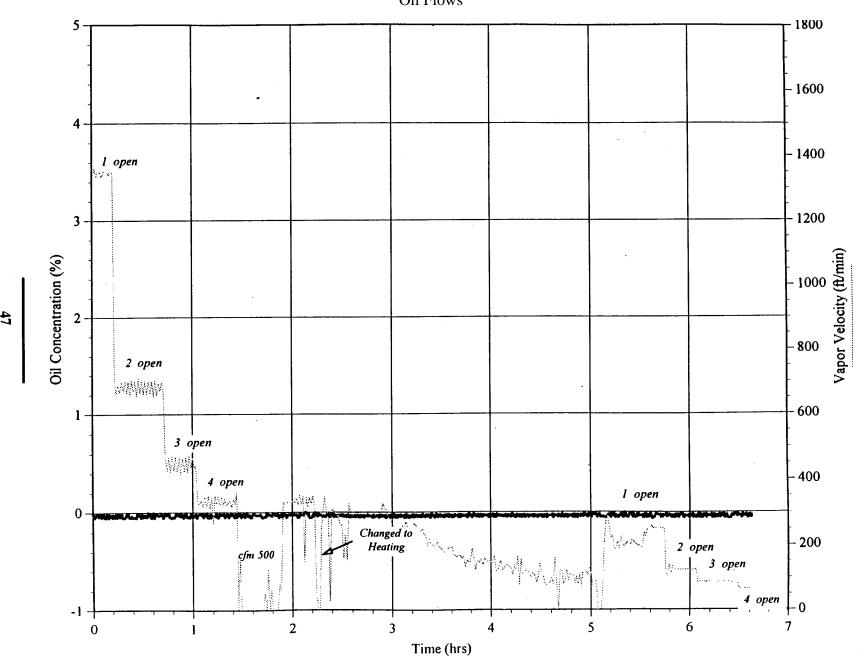
Cooling & Heating Mode - No Oil Injection Air Side Temperatures

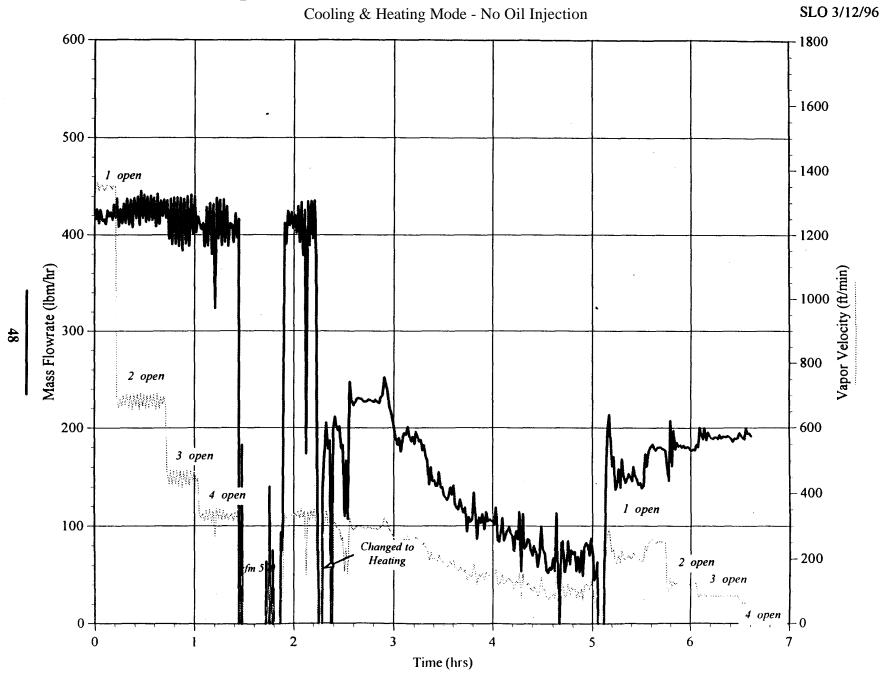
SLO 3/12/96



Cooling & Heating Mode - No Oil Injection Oil Flows

SLO 3/12/96



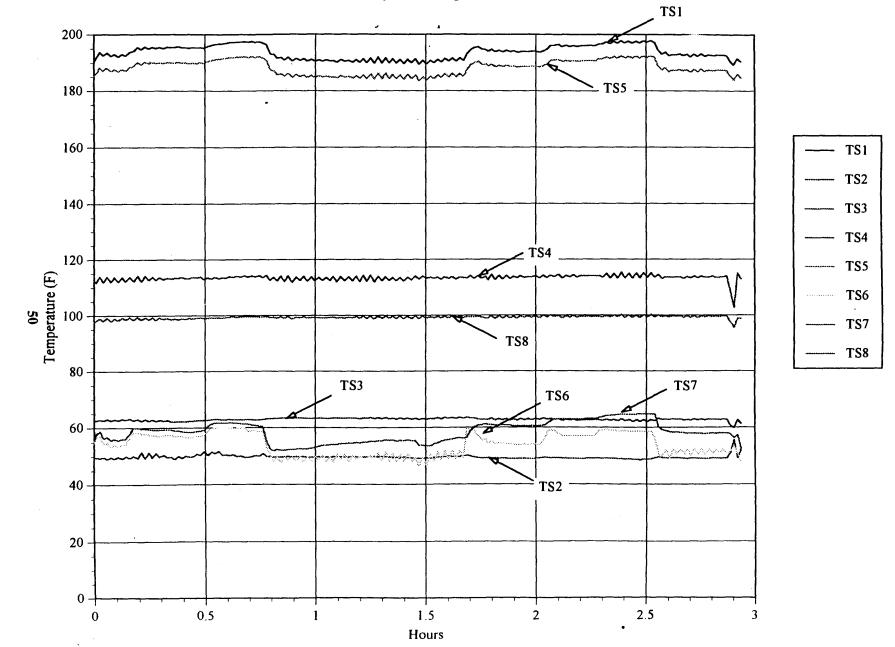


# Refrigerant/Lubricant Test Series R407C - Castrol SW32

THS 2/1/96

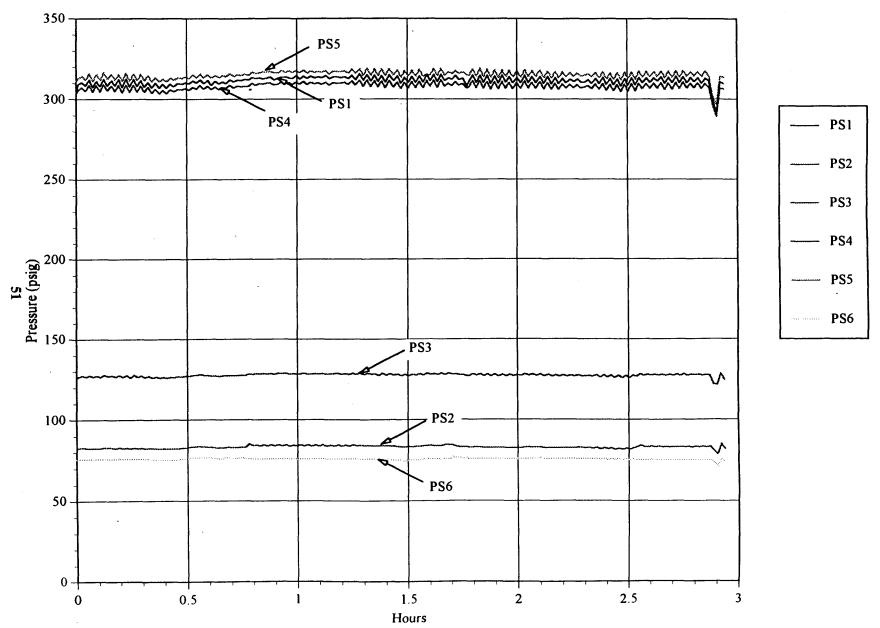
Cooling Mode - No Oil Injection





Cooling Mode - No Oil Injection

System Pressures

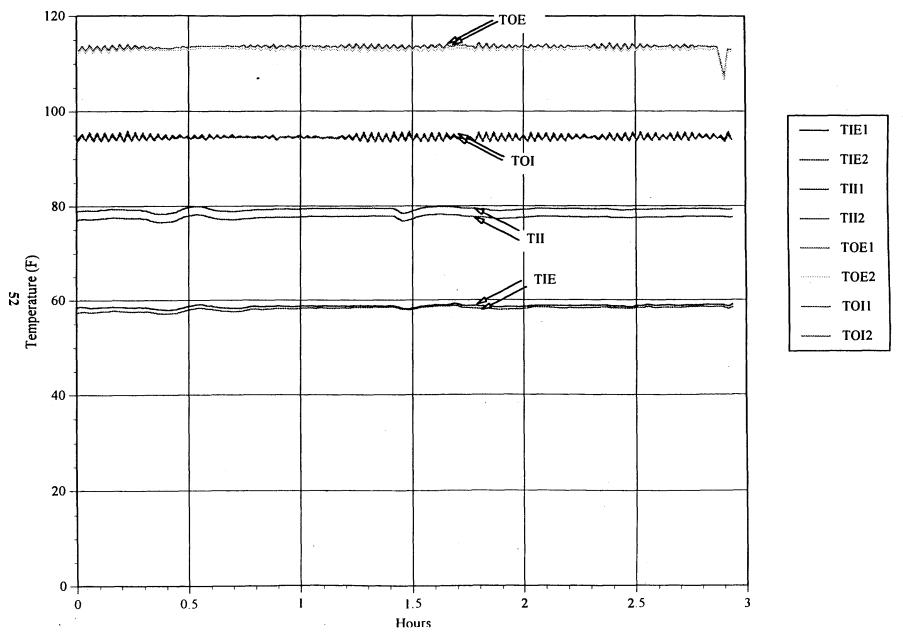


#### Heat Pump R407C - Castrol SW32 Oil Circulation Tests (7&8)

THS 2/1/96

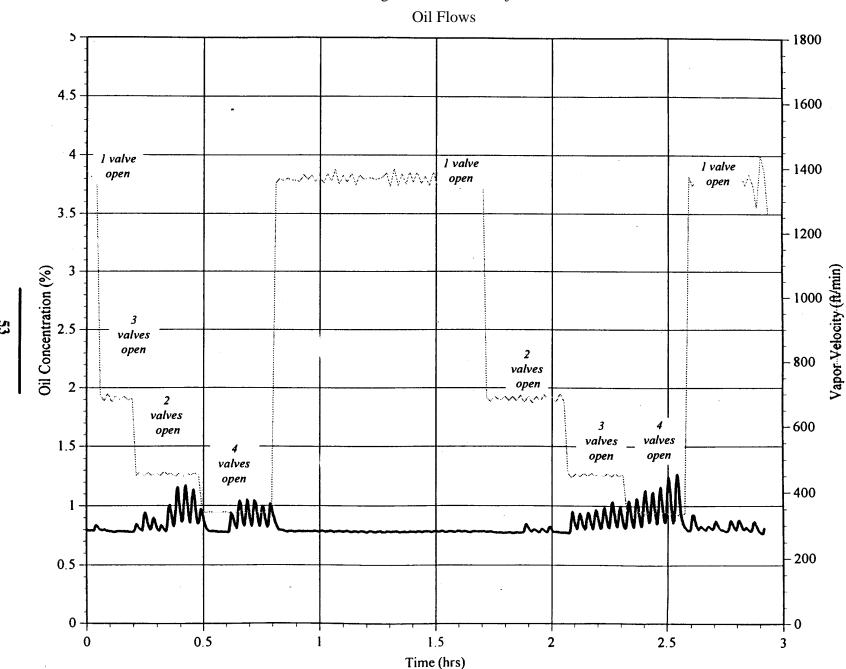
Cooling Mode - No Oil Injection

Air Side Temperatures

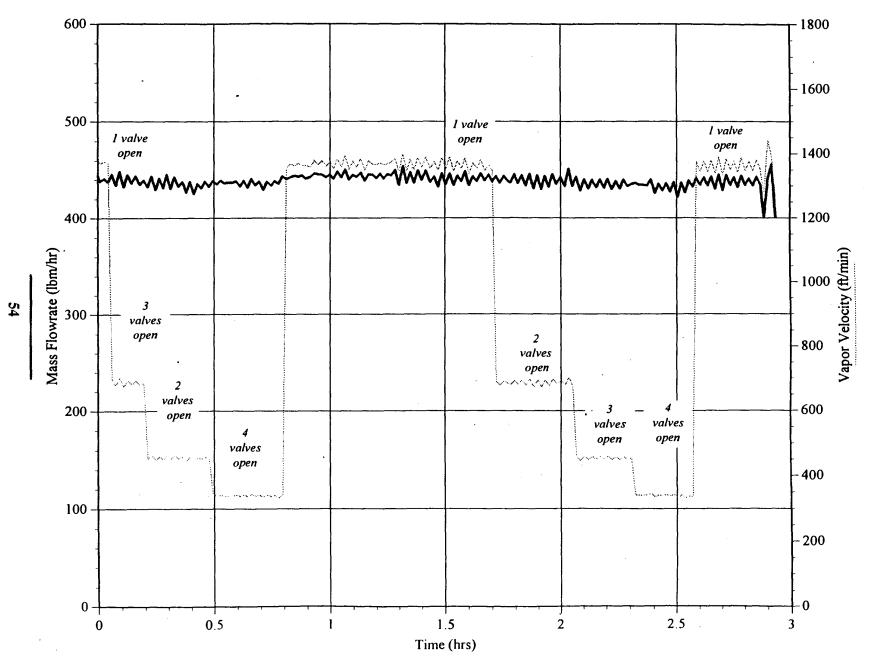


THS 2/1/96

Cooling Mode - No Oil Injection



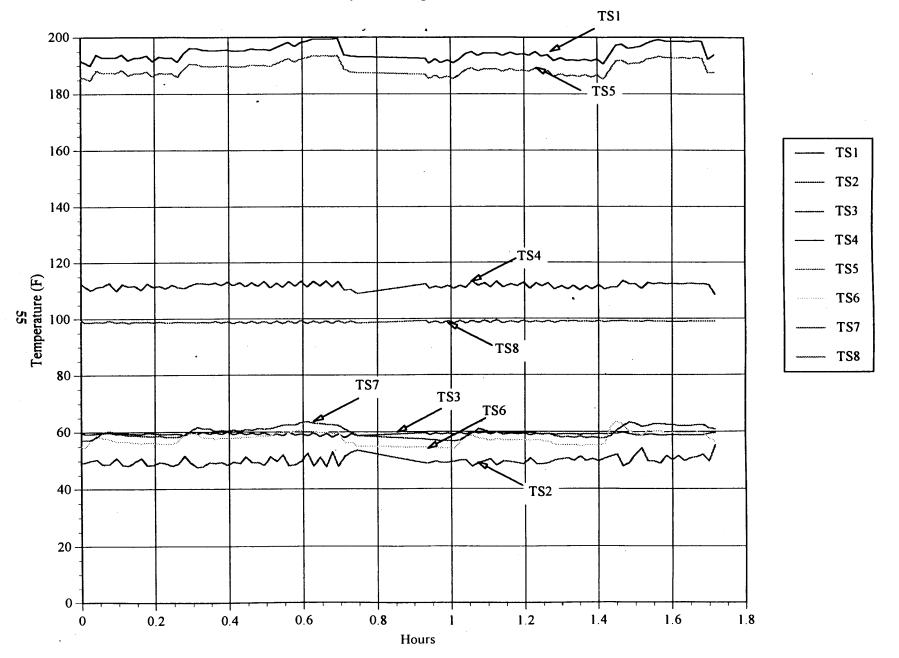
Cooling Mode - No Oil Injection



THS 2/2/96

Cooling Mode – Oil Injection

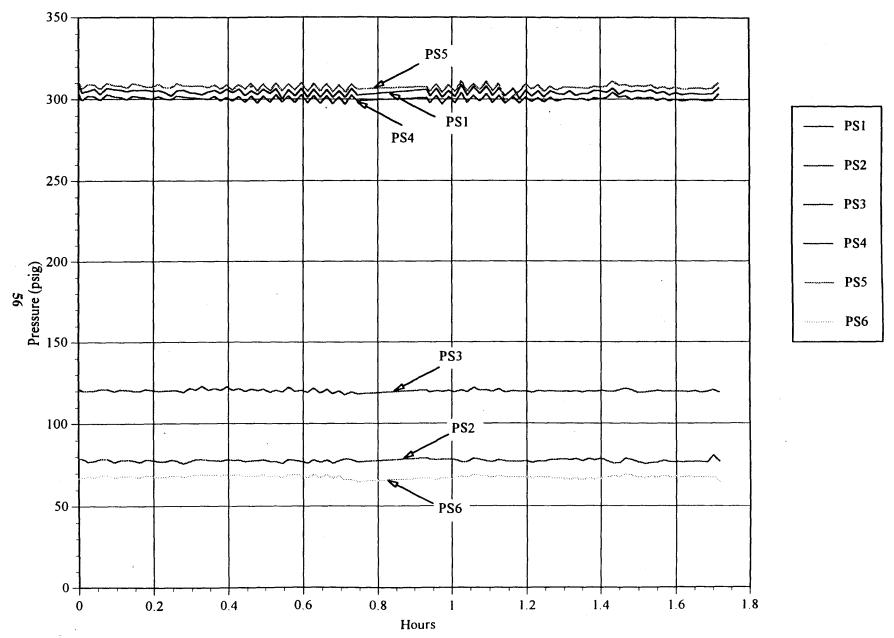
System Temperatures



THS 2/2/96

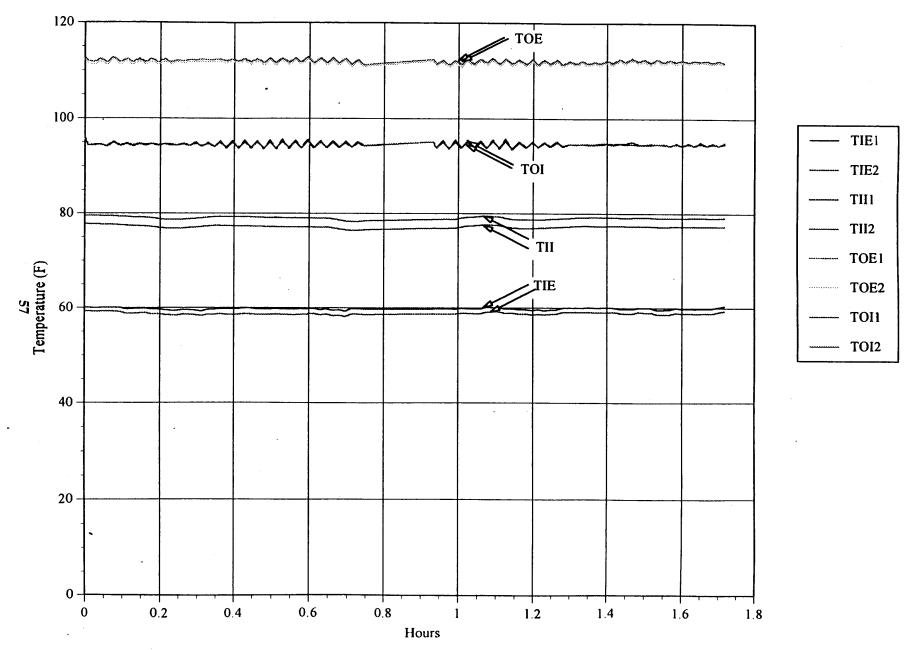
Cooling Mode - Oil Injection





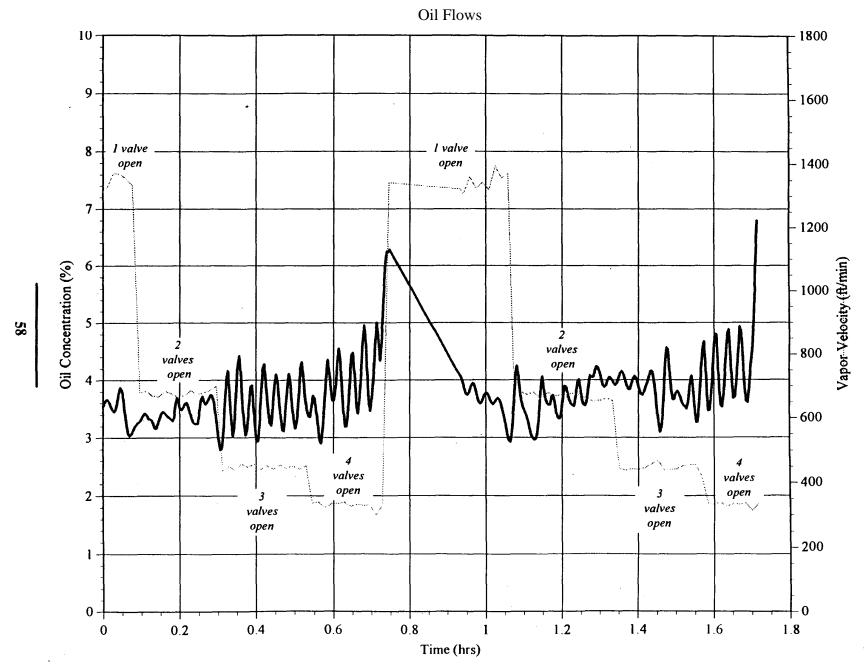
Cooling Mode - Oil Injection

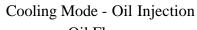
Air Side Temperatures



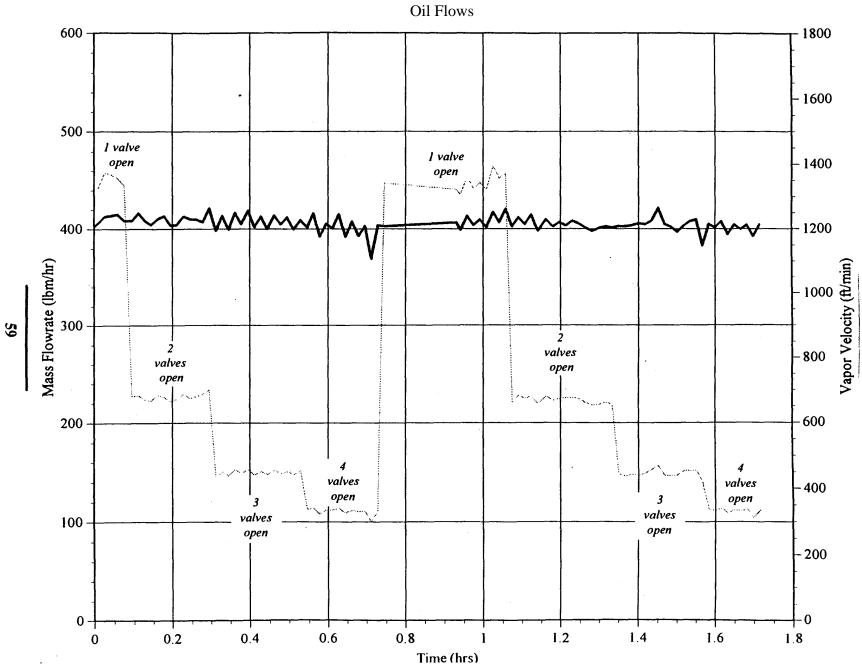
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Cooling Mode - Oil Injection

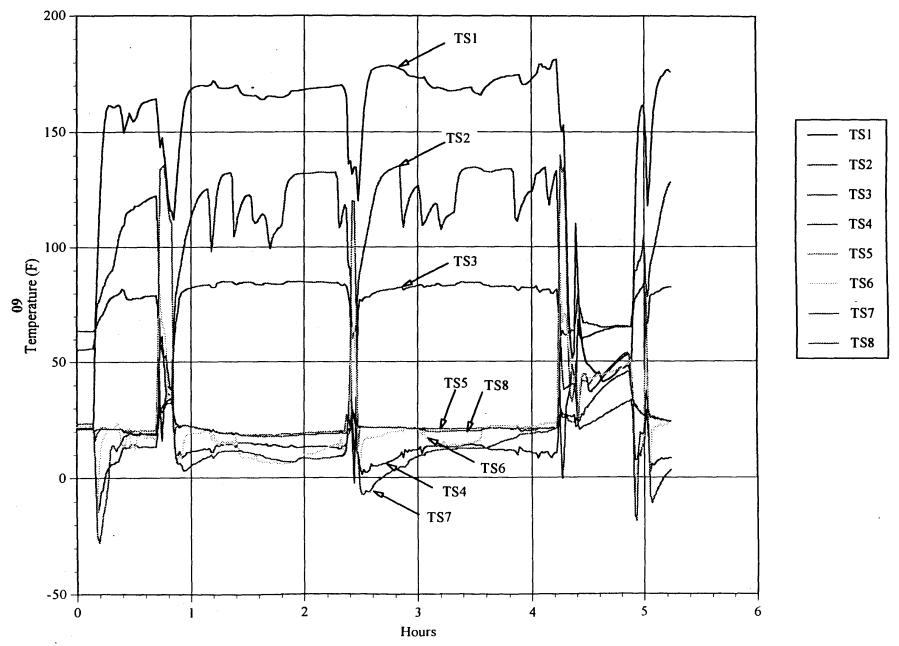




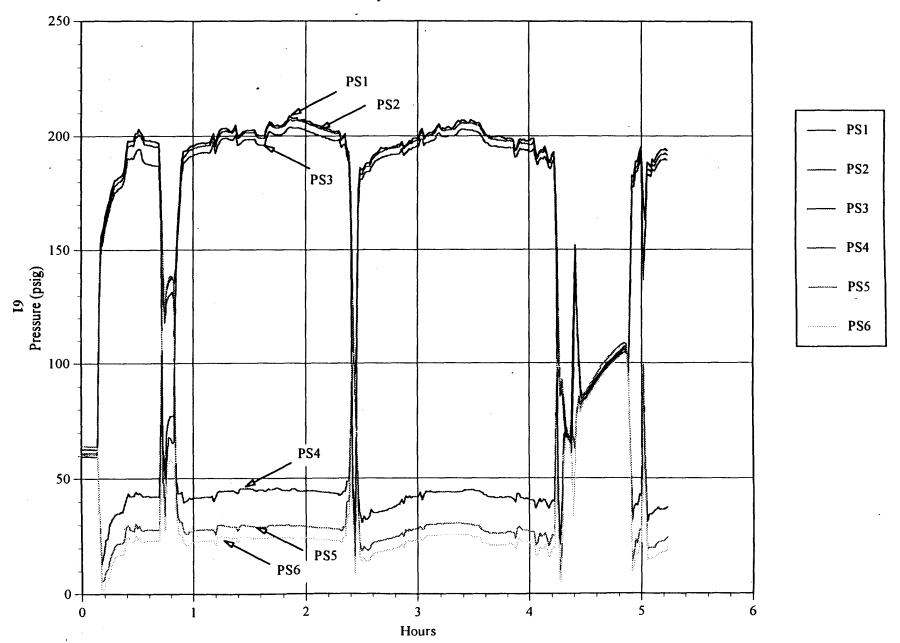
THS 2/2/96

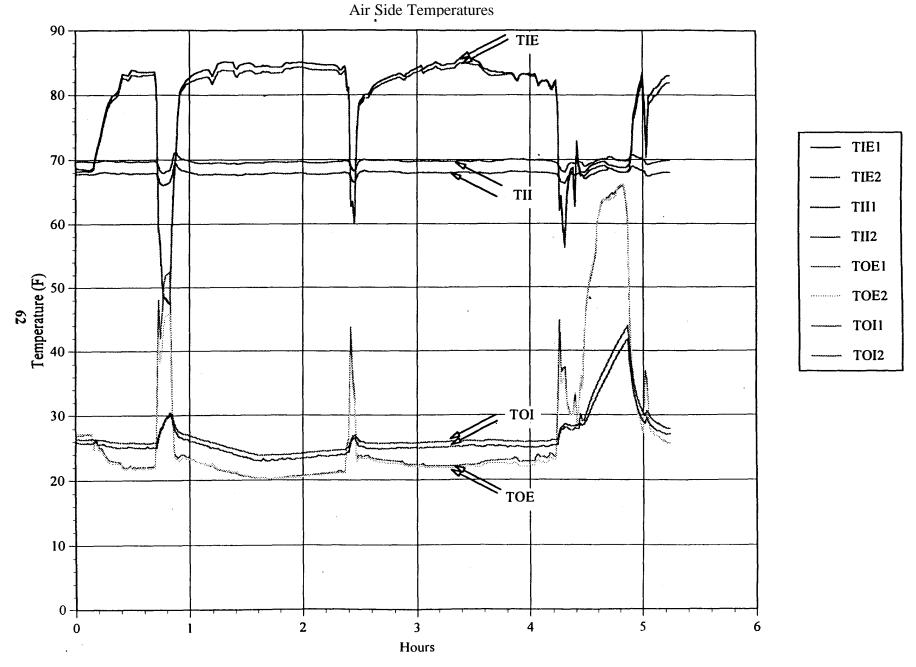


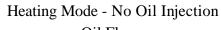
System Temperatures



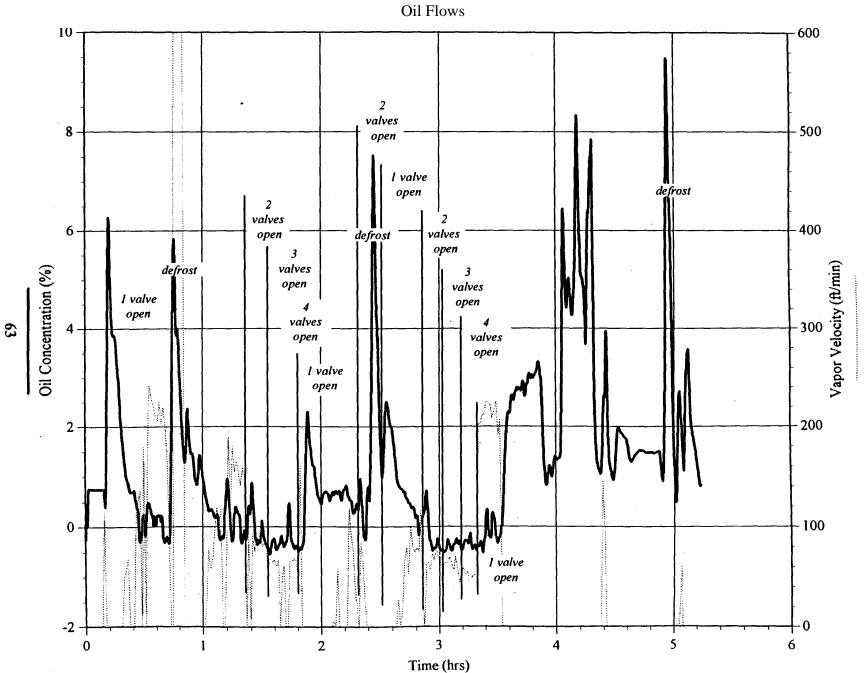
Heating Mode - No Oil Injection System Pressures



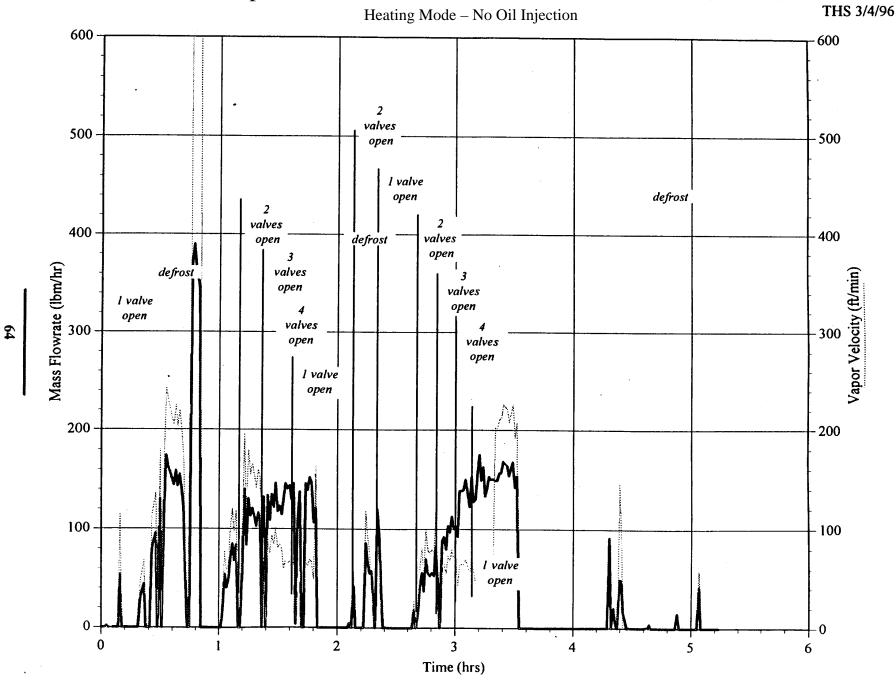




THS 3/4/96

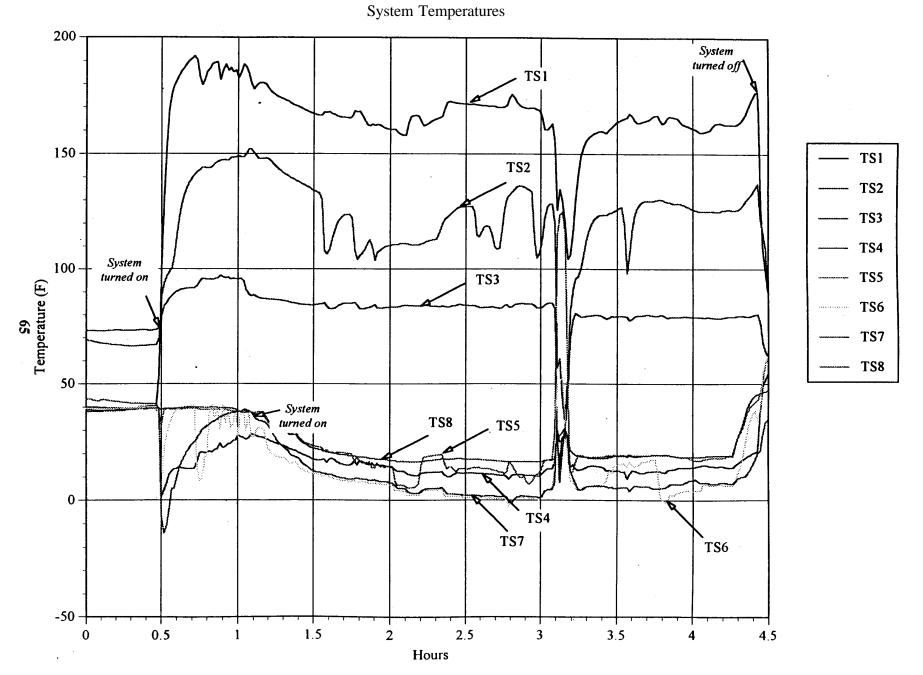


## Heat Pump R407C - Castrol SW32 Oil Circulation Tests (11&12)



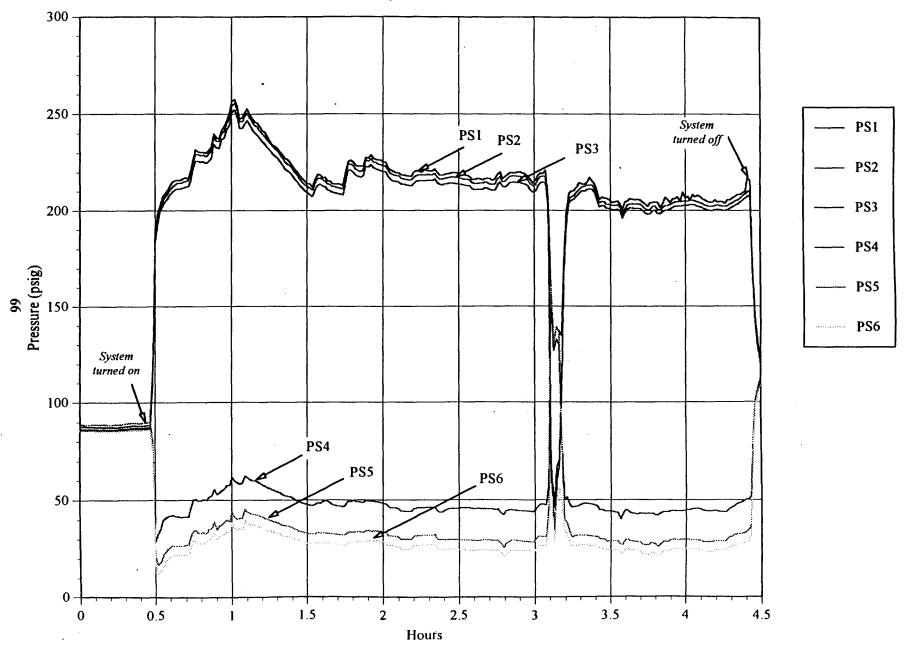
SLO 2/8/96

Heating Mode - No Oil Injection



Heating Mode - No Oil Injection

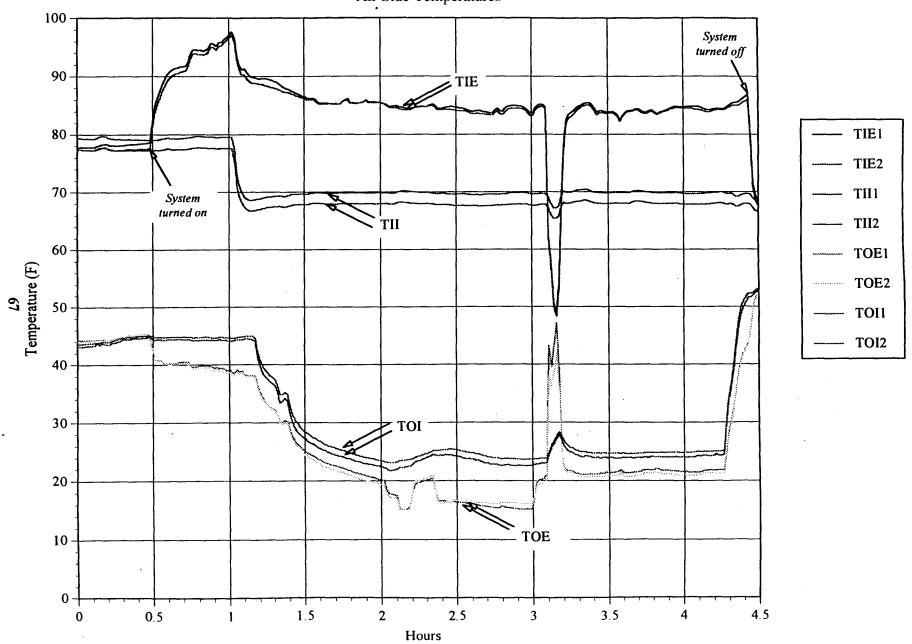
**System Pressures** 

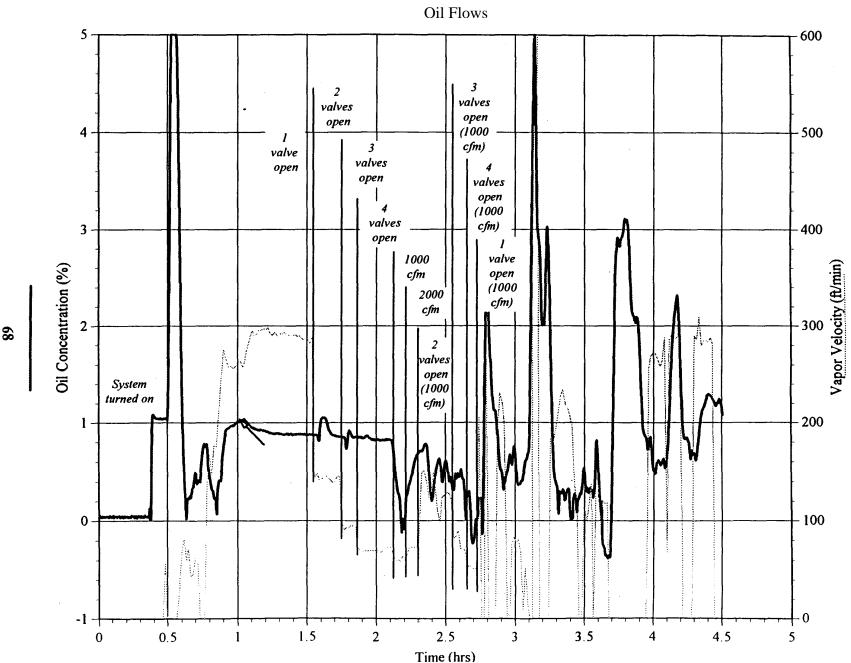


#### Heat Pump R407C-Castrol SW32 Oil Circulation Test (13)

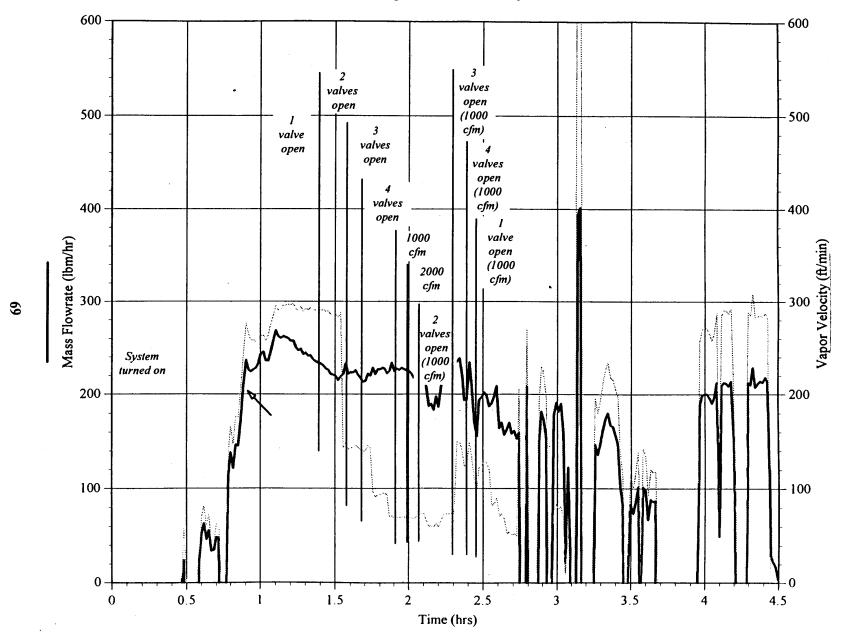
SLO 2/8/96





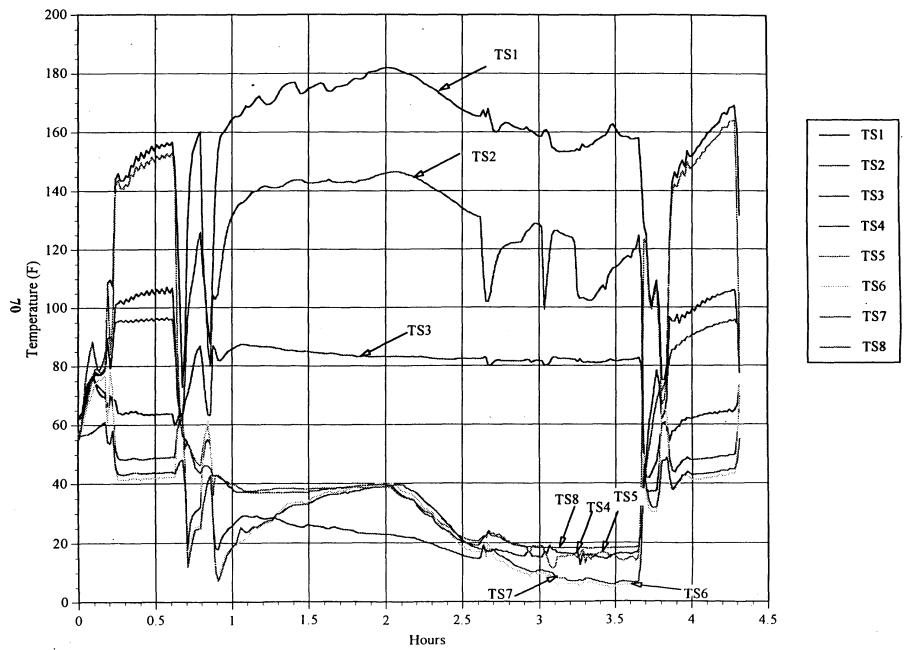


# Heat Pump R407C-Castrol SW32 Oil Circulation Test (13)



Heating Mode - Oil Injection

System Temperatures

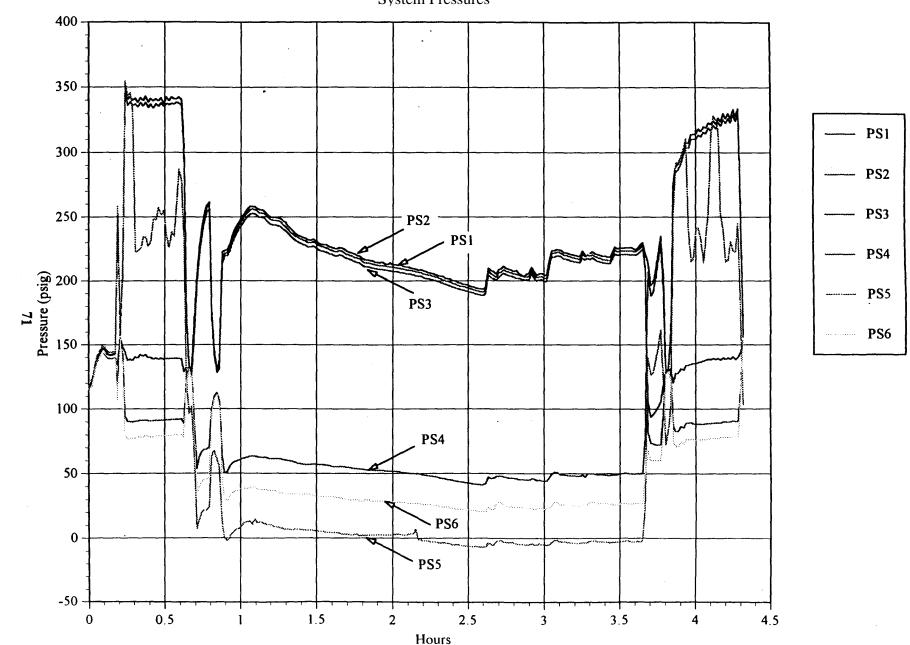


# Heat Pump R407C - Castrol SW32 Oil Circulation Test (14)

THS 2/29/96

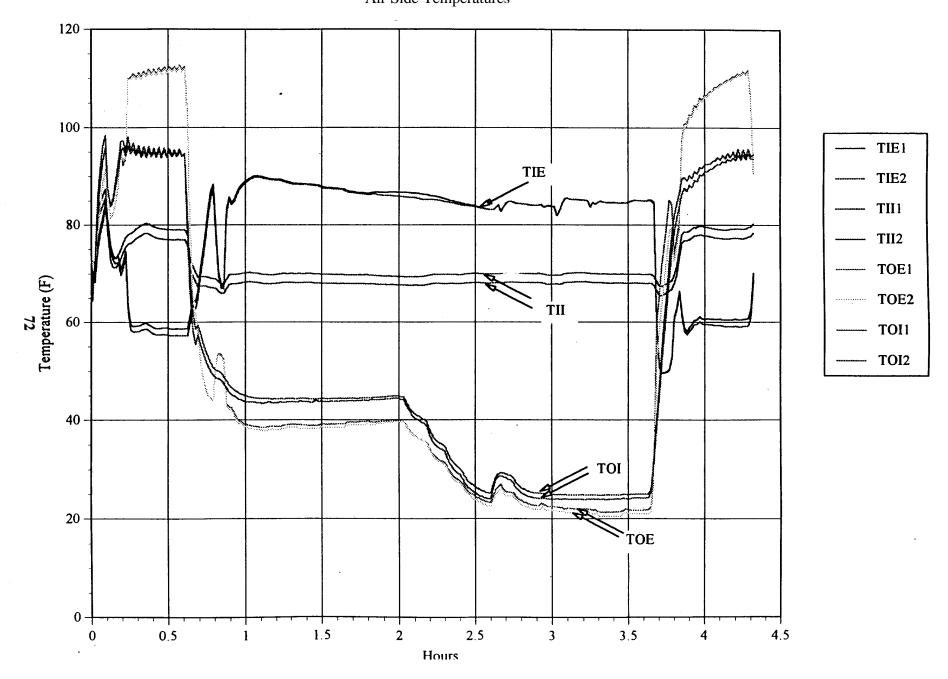
Heating Mode - Oil Injection

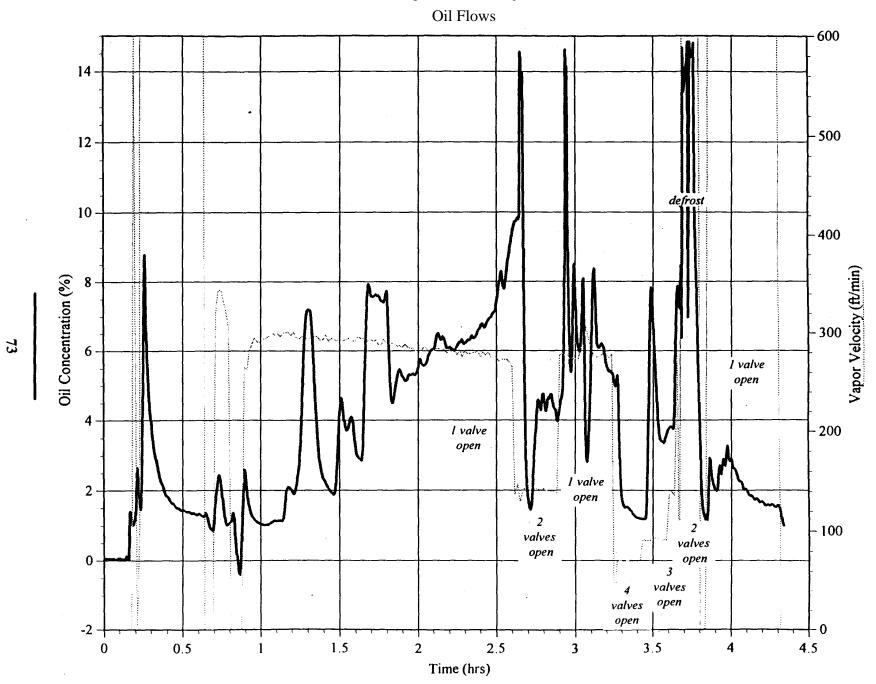
System Pressures

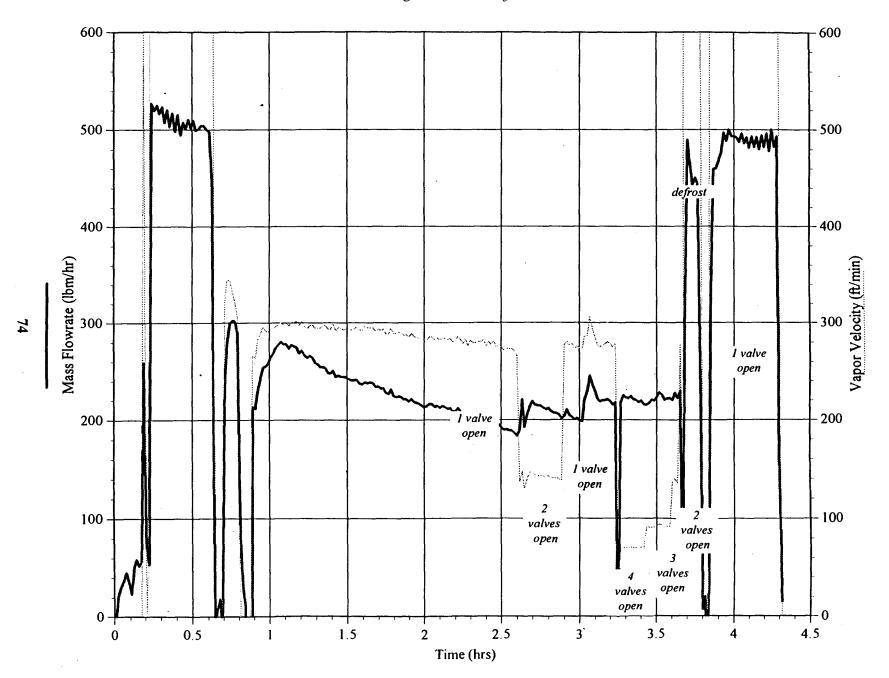


THS 2/29/96

Heating Mode - Oil Injection Air Side Temperatures





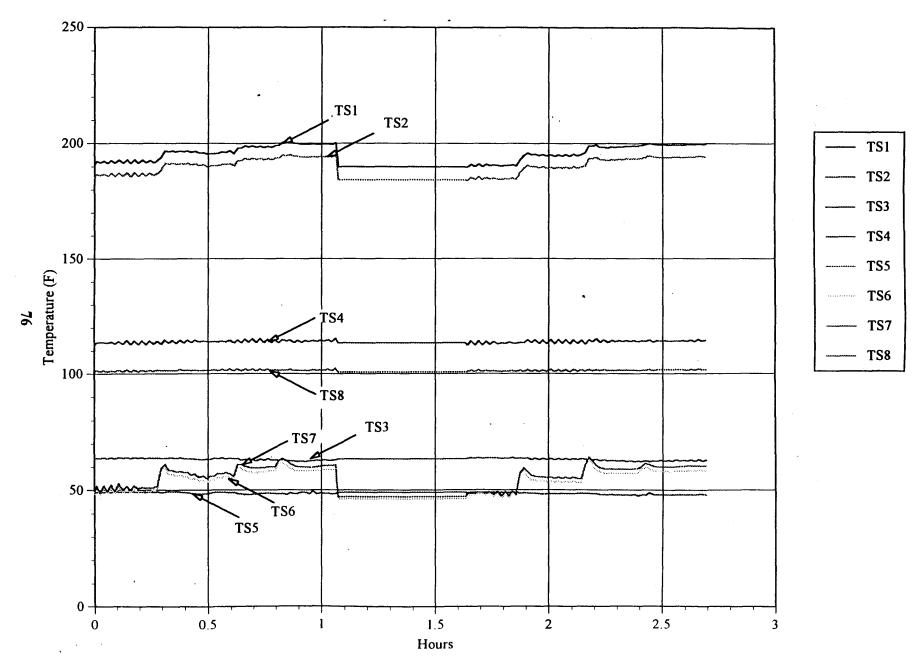


# Refrigerant/Lubricant Test Series R407C - Castrol SW68

THS 2/29/96

Cooling Mode - No Oil Injection

System Temperatures

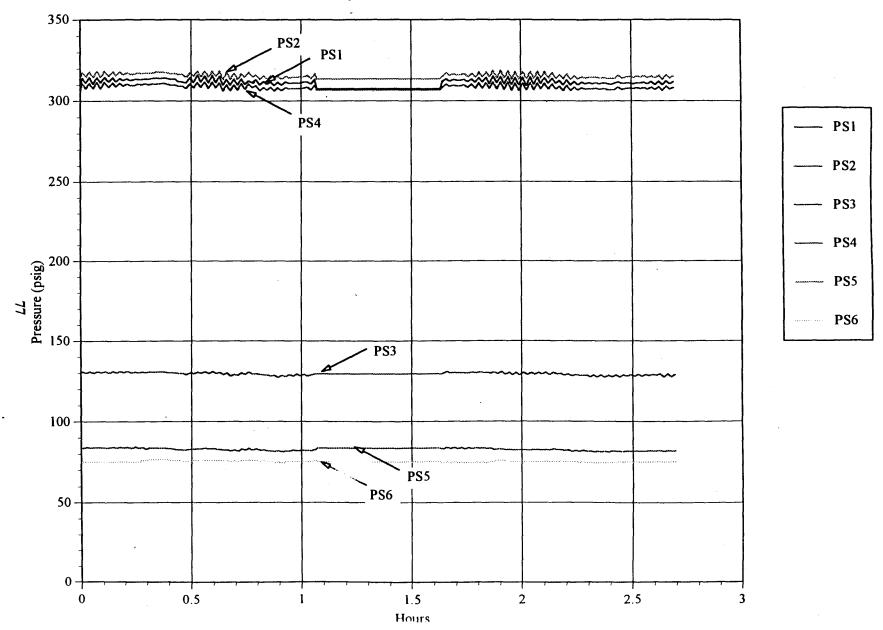


# Heat Pump R407C - Castrol SW68 Oil Circulation Tests (15&16)

THS 2/29/96

Cooling Mode - No Oil Injection

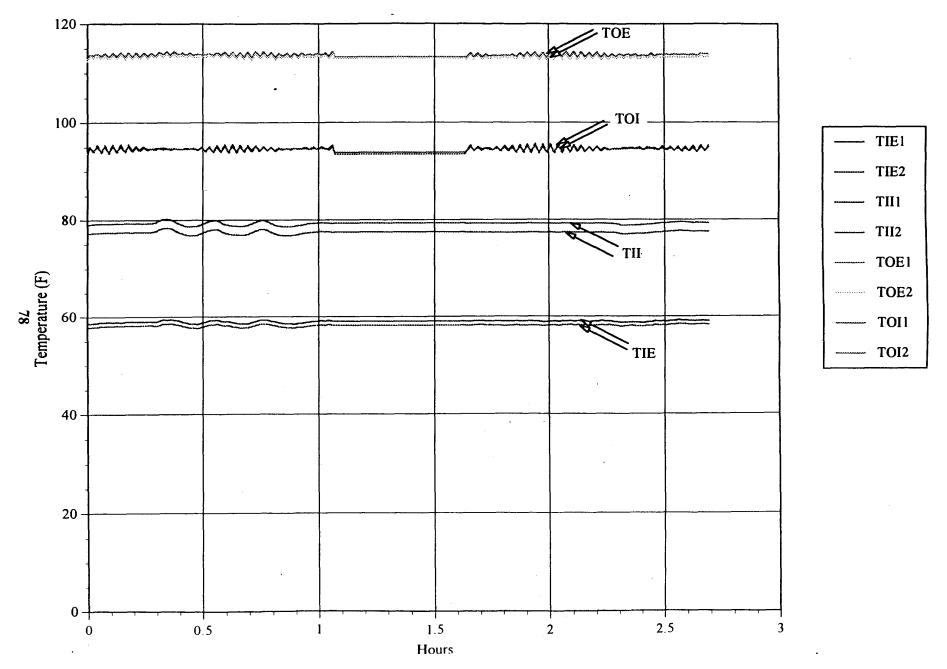
**System Pressures** 



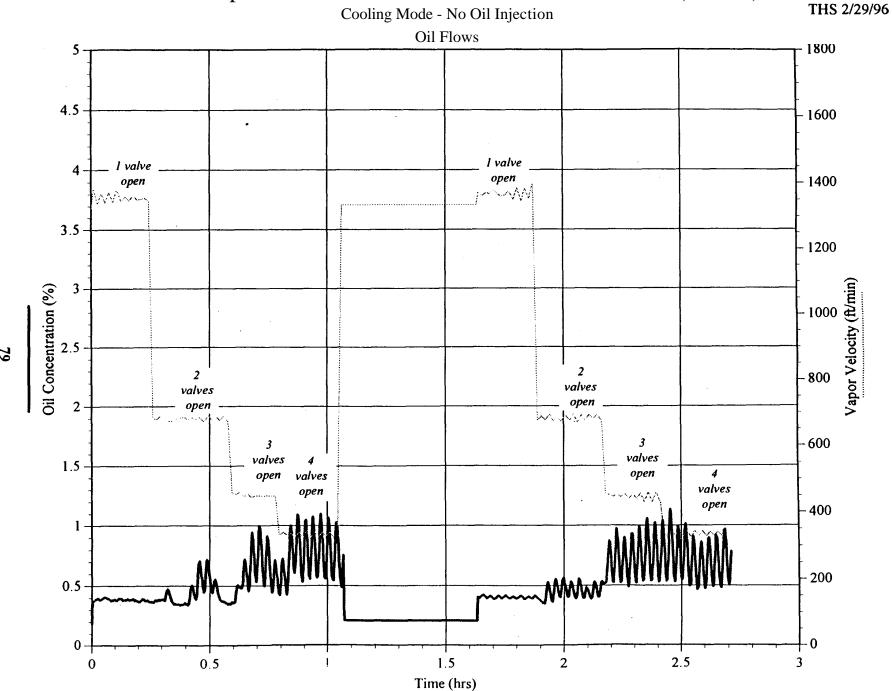
THS 2/29/96

Cooling Mode - No Oil Injection

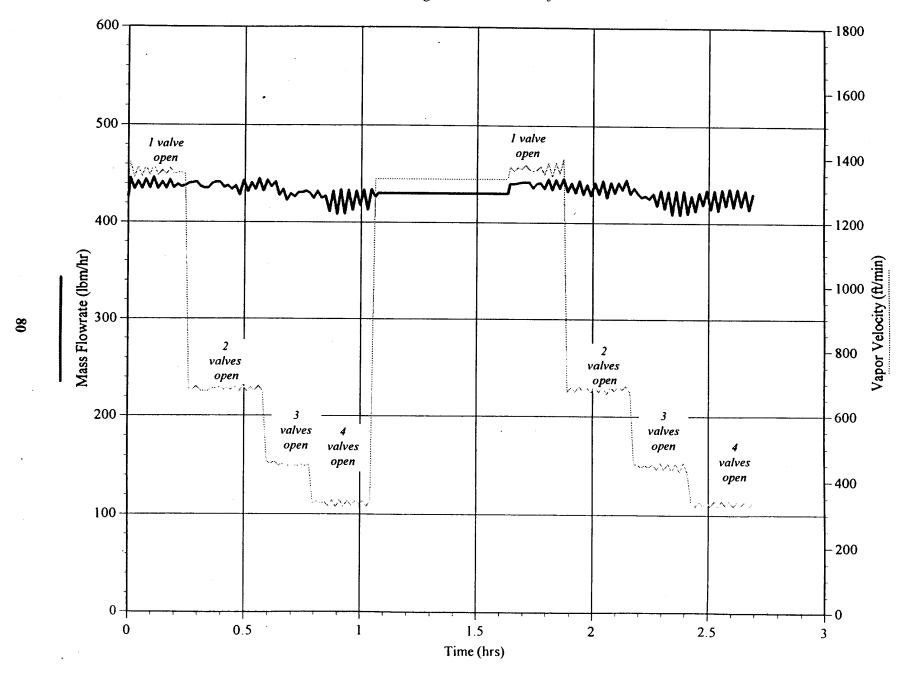
Air Side Temperatures



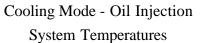
#### Heat Pump R407C- Castrol SW68 Oil Circulation Tests (15&16)



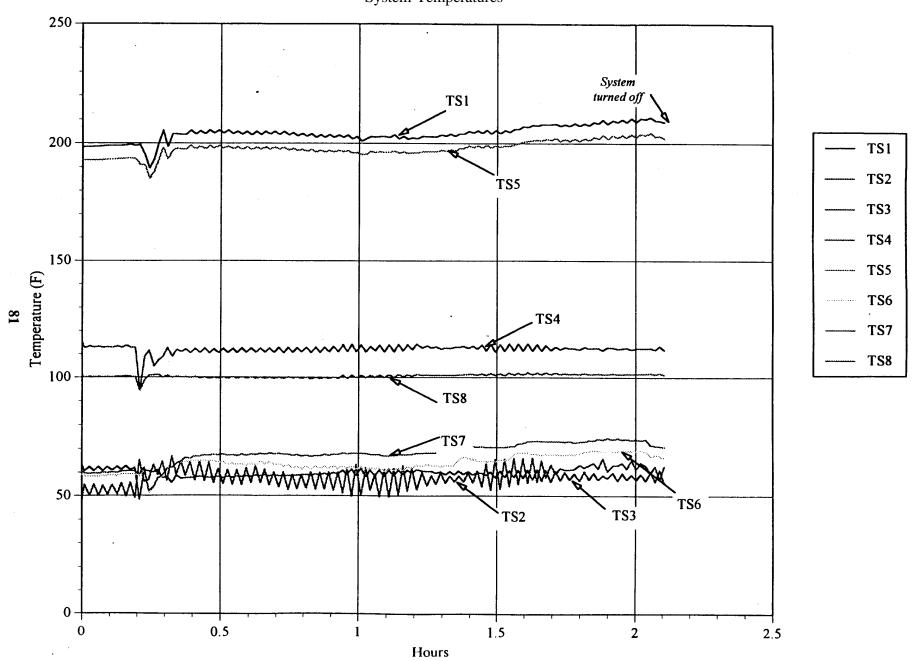
Cooling Mode - No Oil Injection



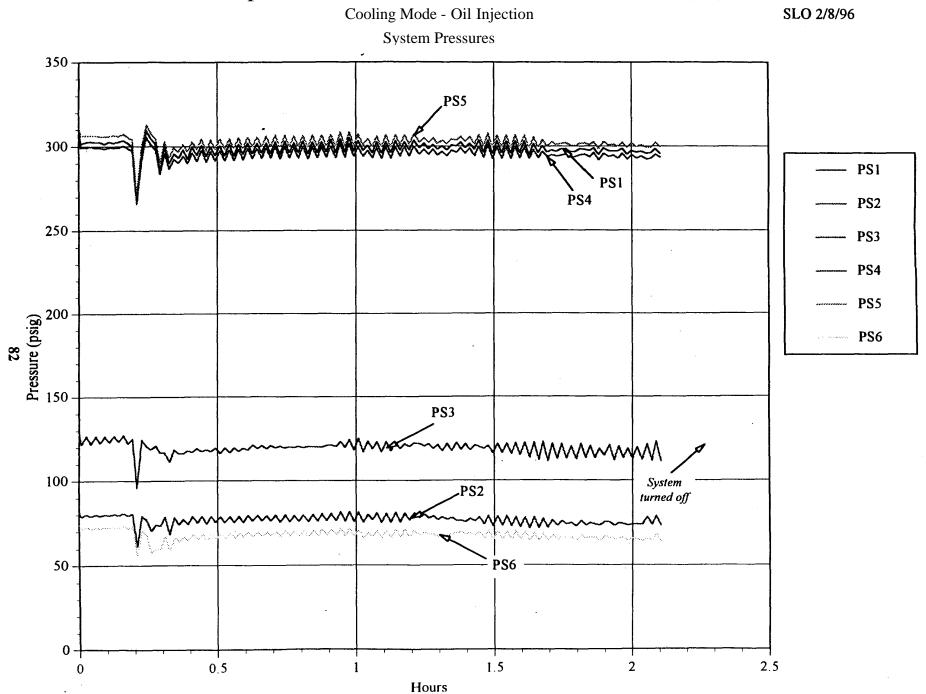
#### Heat Pump R407C- Castrol SW68 Oil Circulation Test (17)



SLO 2/8/96



# Heat Pump R407C- Castrol SW 68 Oil Circulation Test (17)

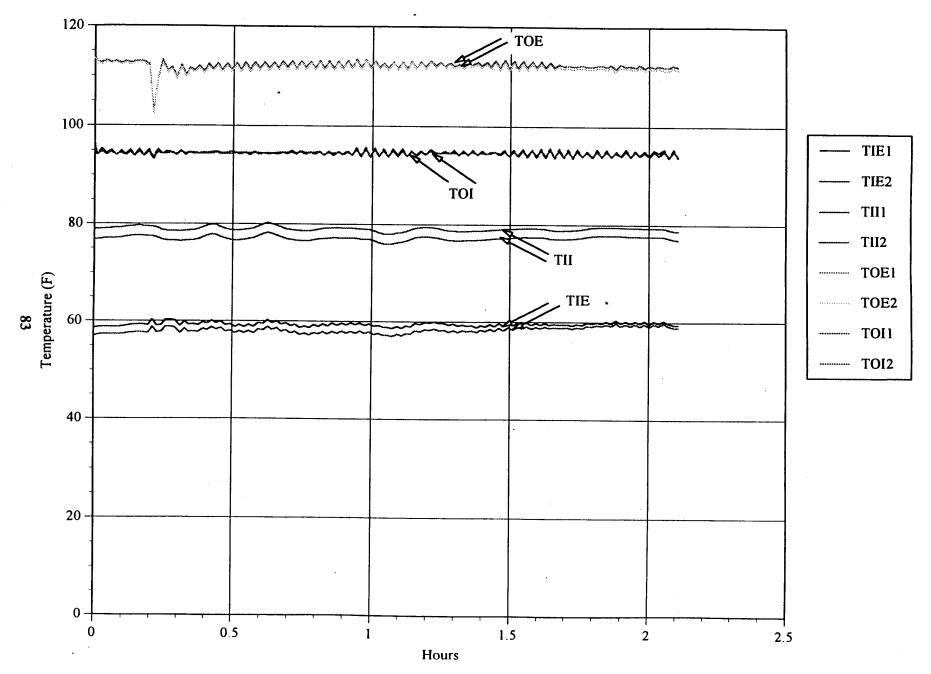


# Heat Pump R407C-Castrol SW68 Oil Circulation Test (17)

Cooling Mode - Oil Injection

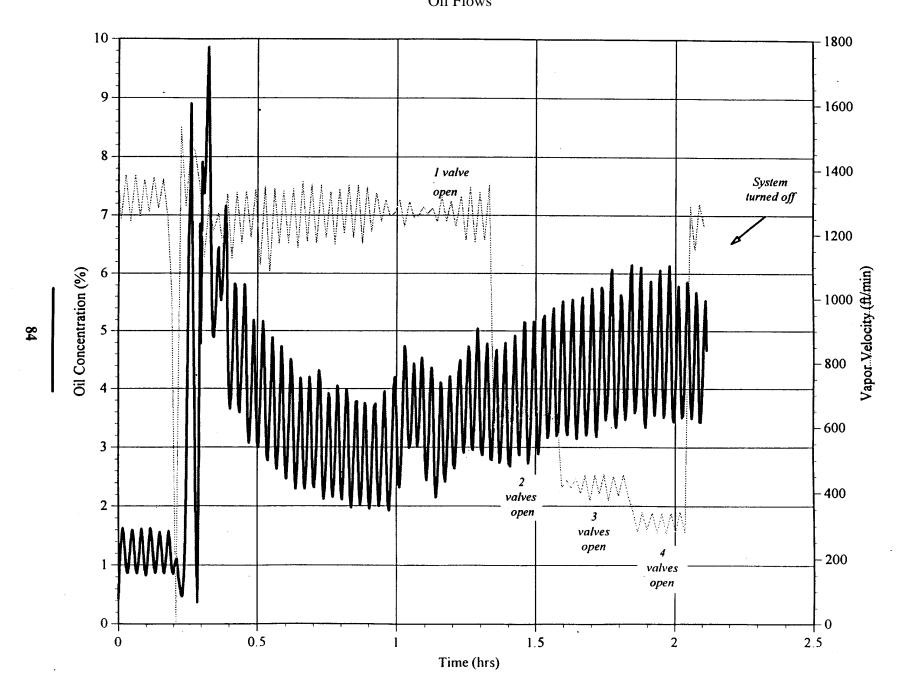
SLO 2/8/96

Air Side Temperatures

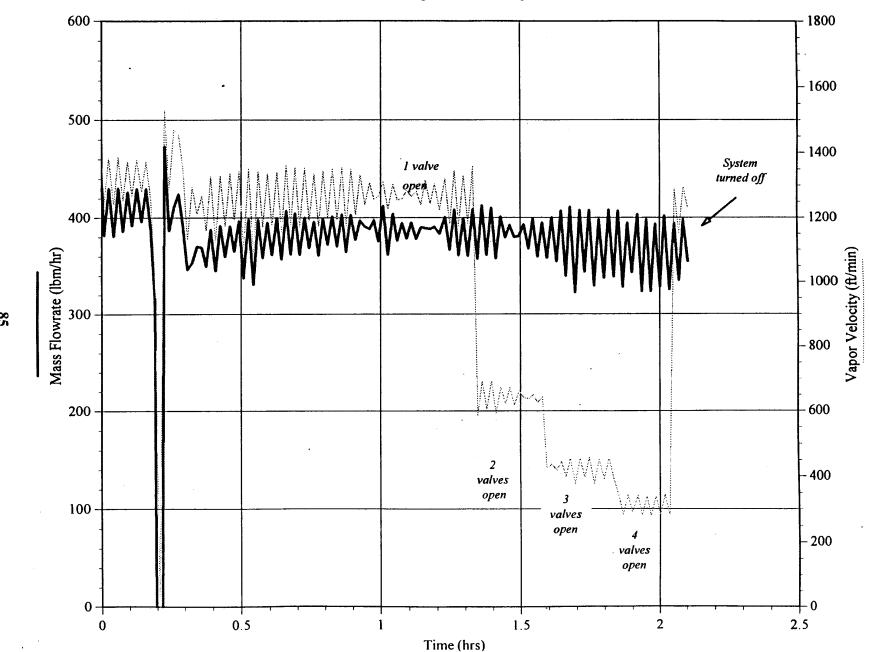


SLO 2/8/96

Cooling Mode - Oil Injection Oil Flows

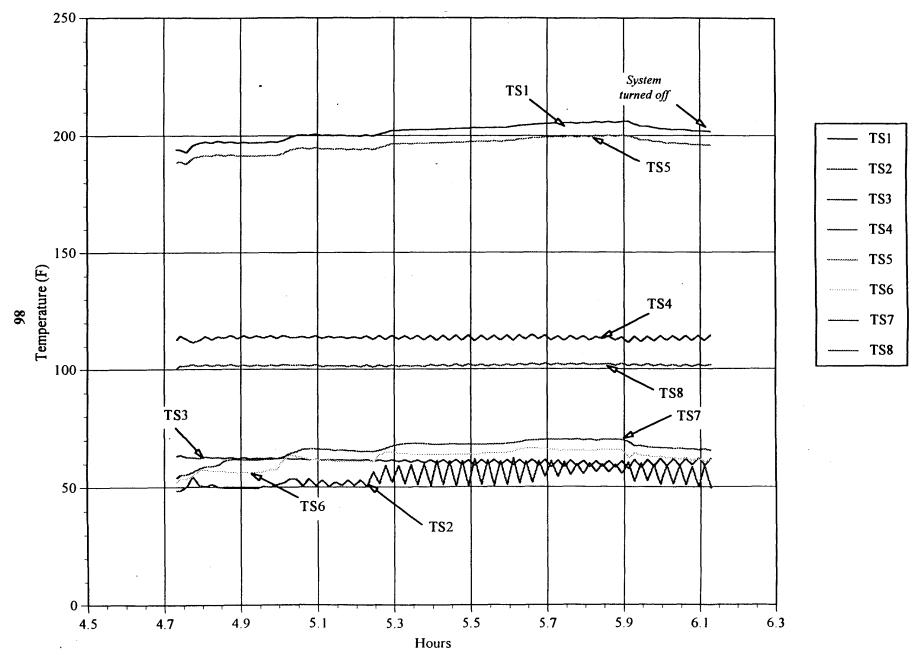


Cooling Mode - Oil Injection

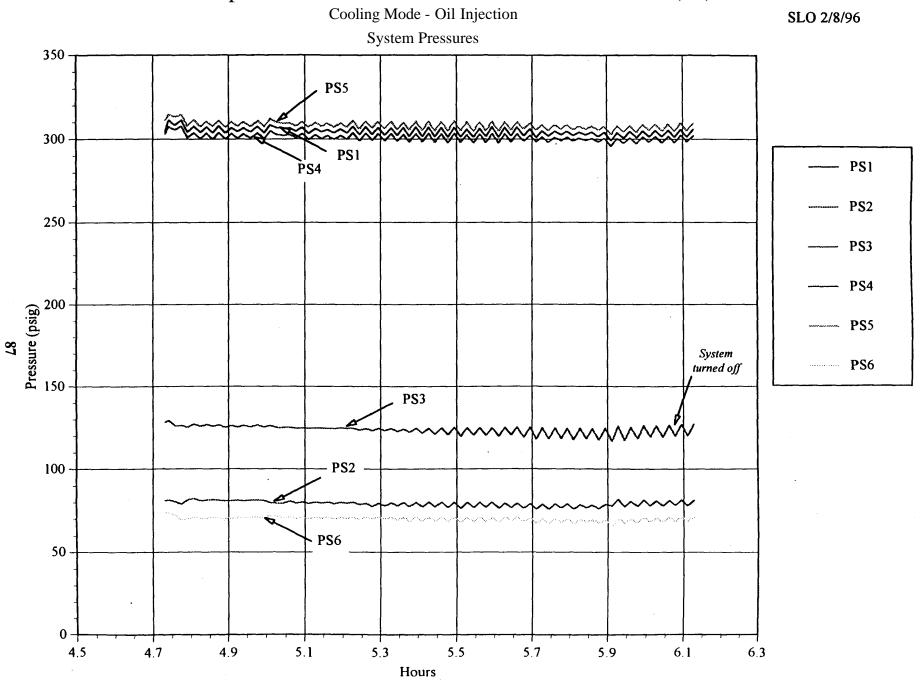


Cooling Mode - Oil Injection

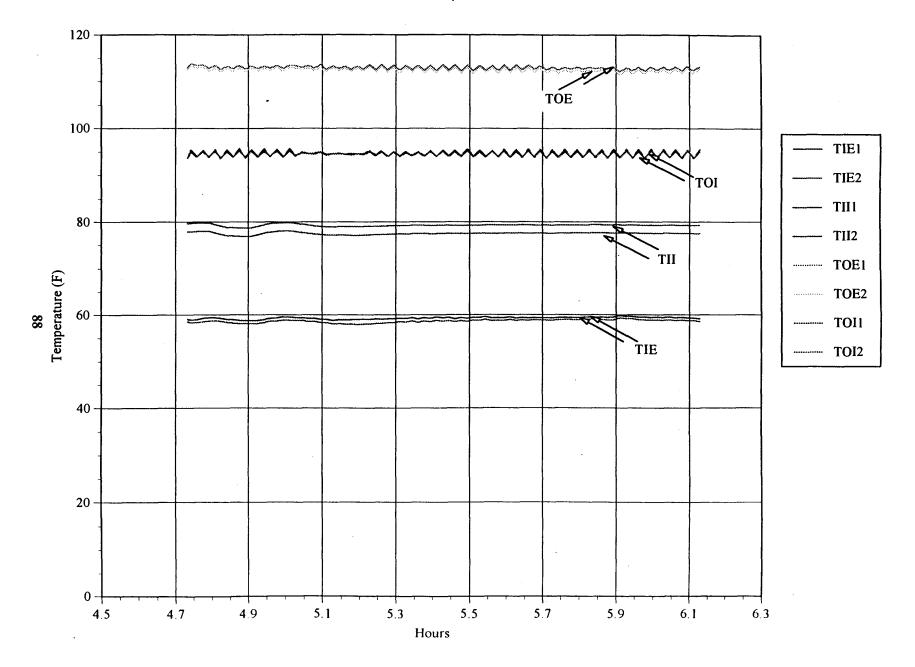
System Temperatures



#### Heat Pump R407C - Castrol SW68 Oil Circulation Test (18)

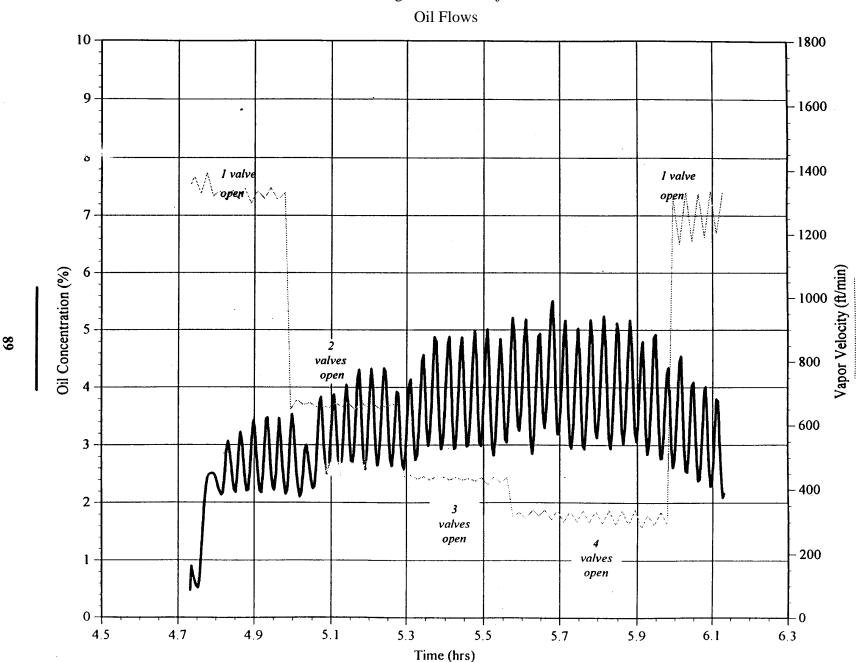


Cooling Mode - Oil Injection Air Side Temperatures

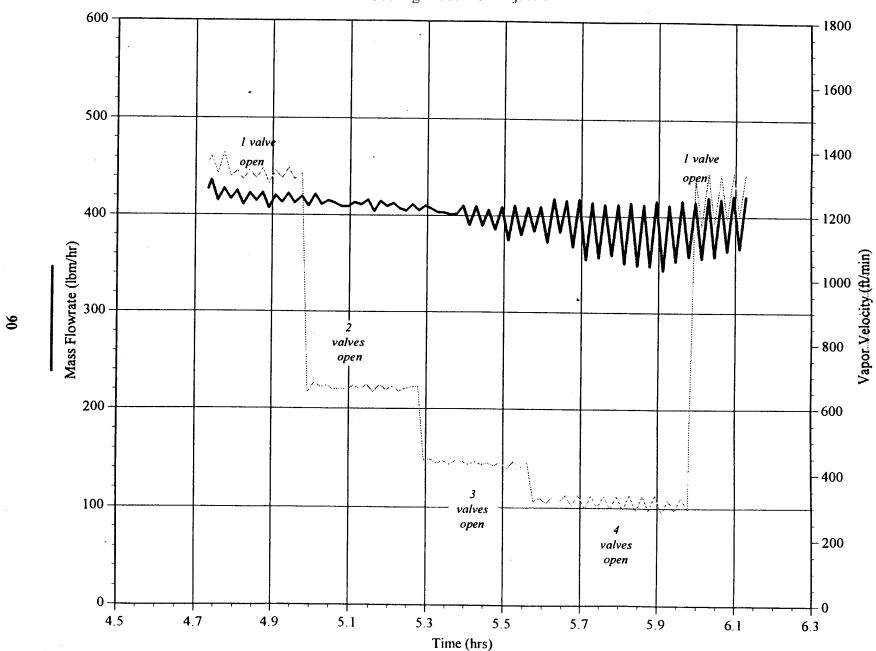


SLO 2/8/96

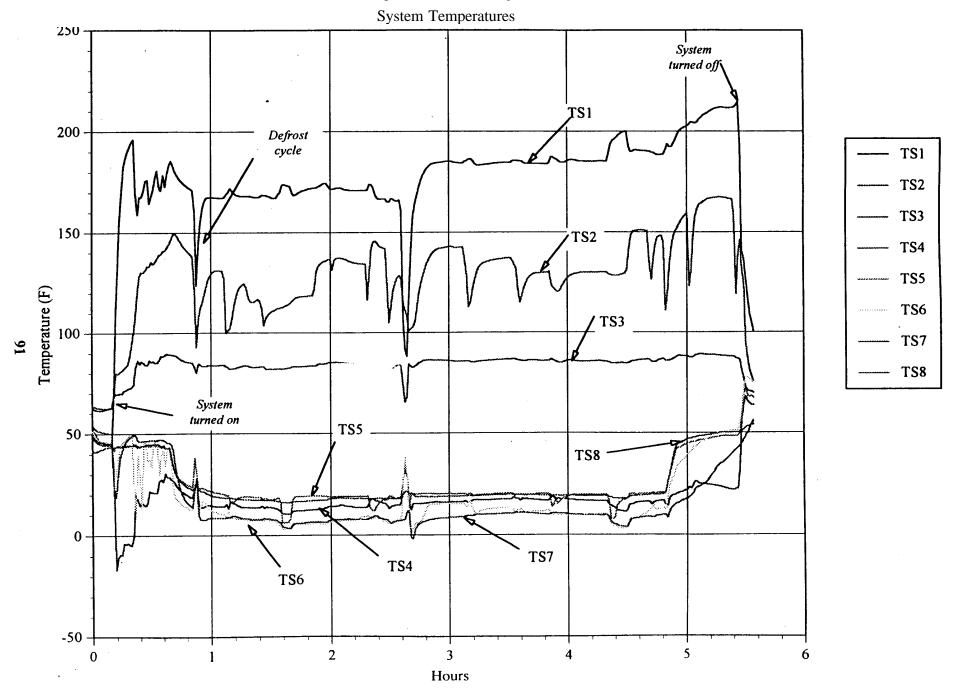
Cooling Mode - Oil Injection



Cooling Mode - Oil Injection

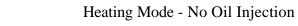


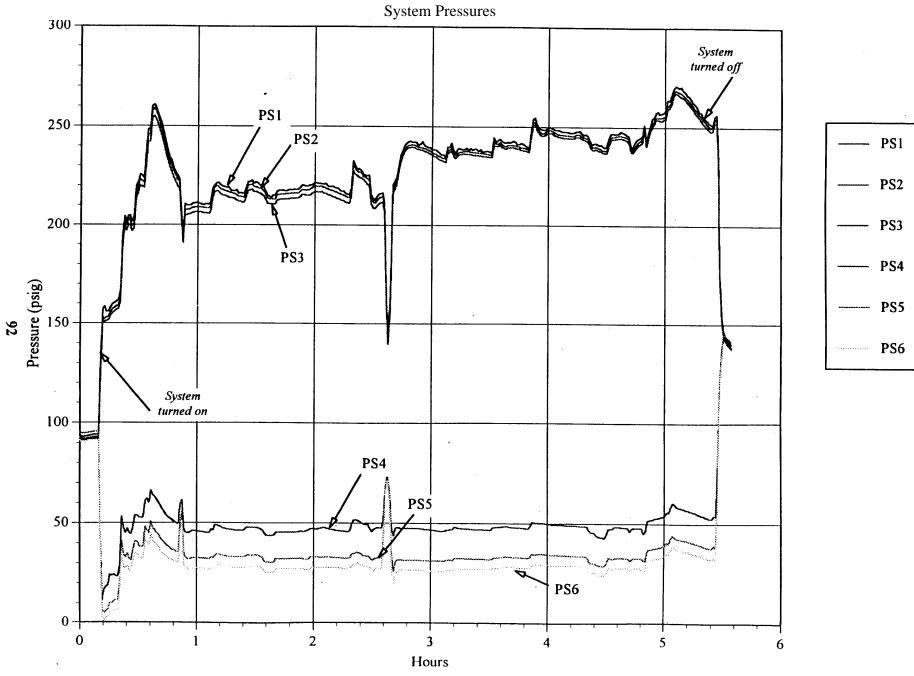
# Heat Pump R407C-Castrol SW68 Oil Circulation Tests (19&20)

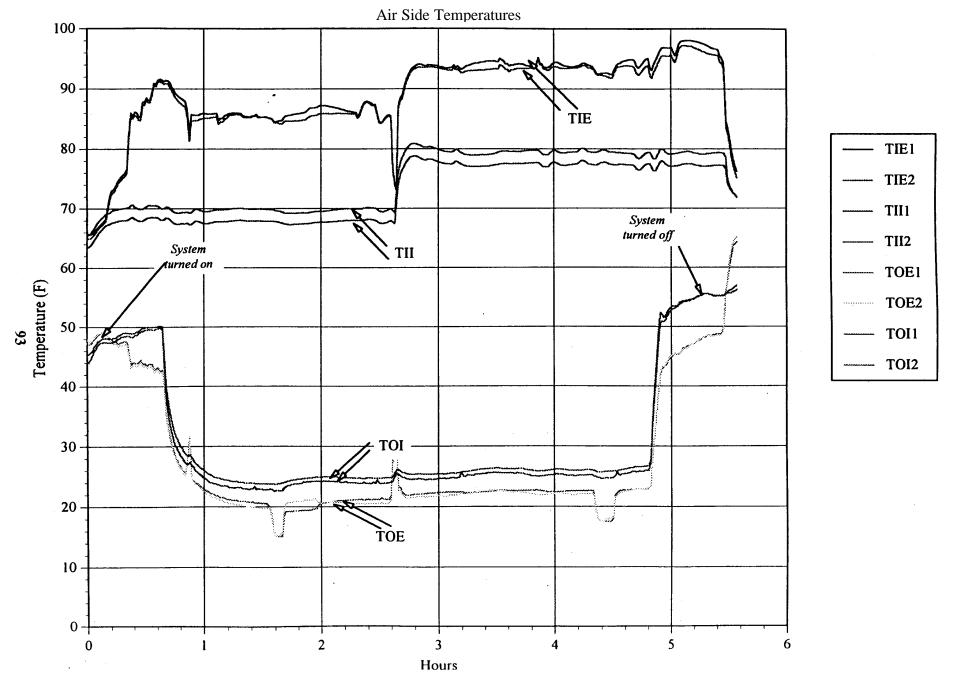


# Heat Pump R407C-Castrol SW68 Oil Circulation Tests (19&20)

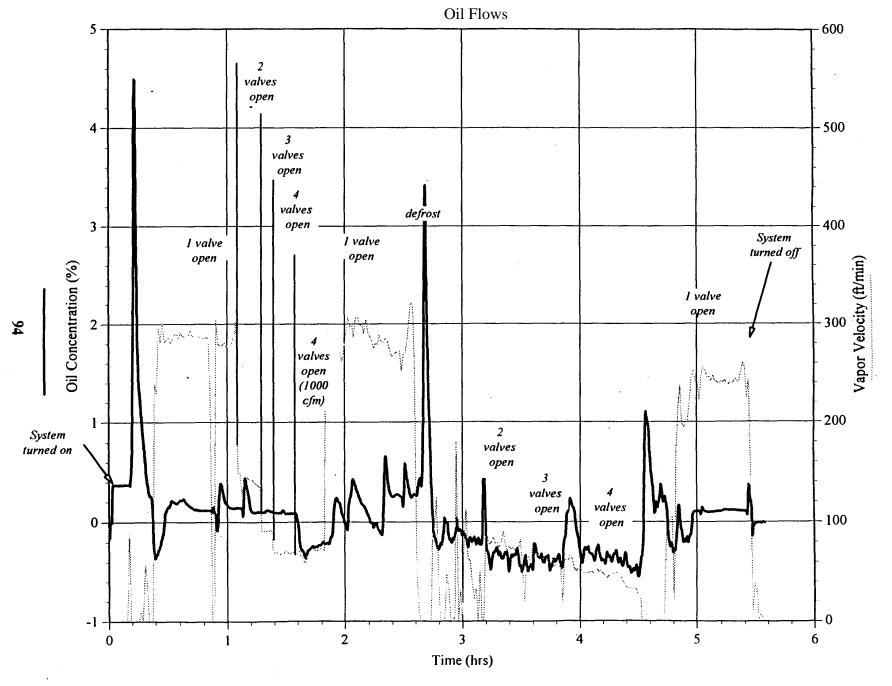
SLO 2/9/96



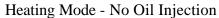


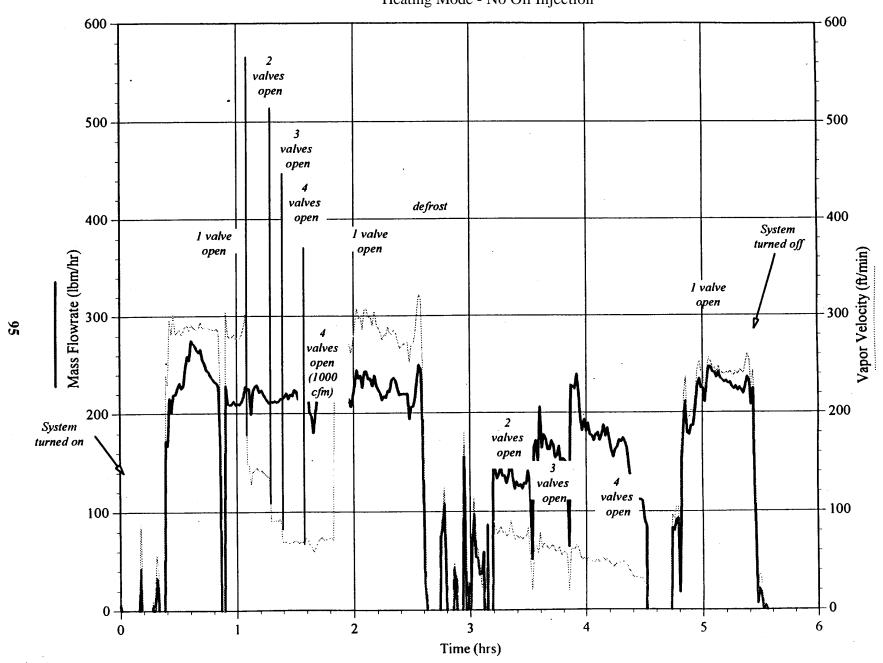


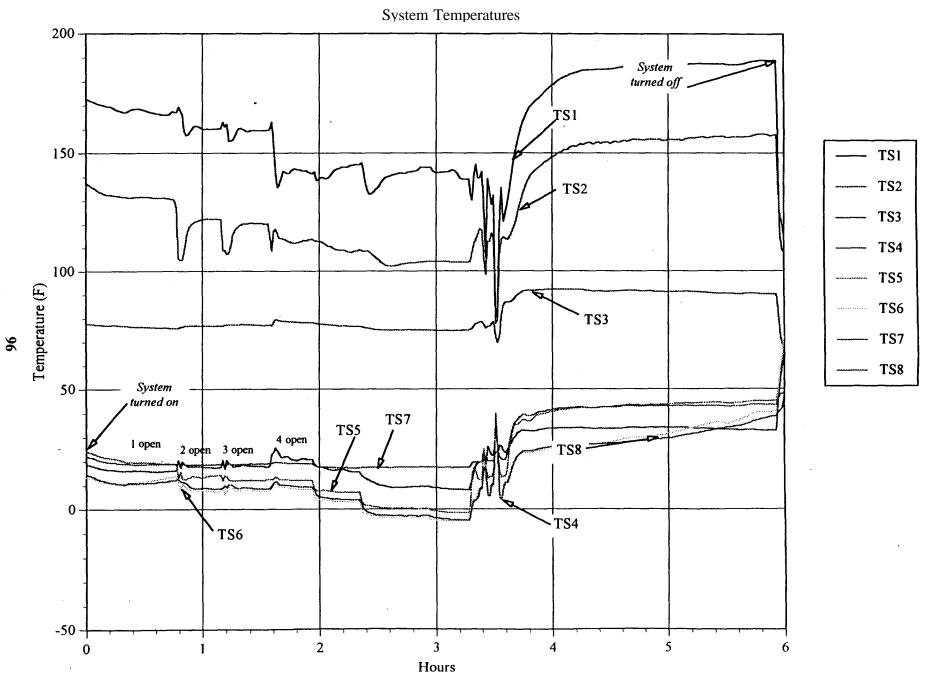
SLO 2/9/96



# Heat Pump R407C-Castrol SW68 Oil Circulation Tests (19&20)

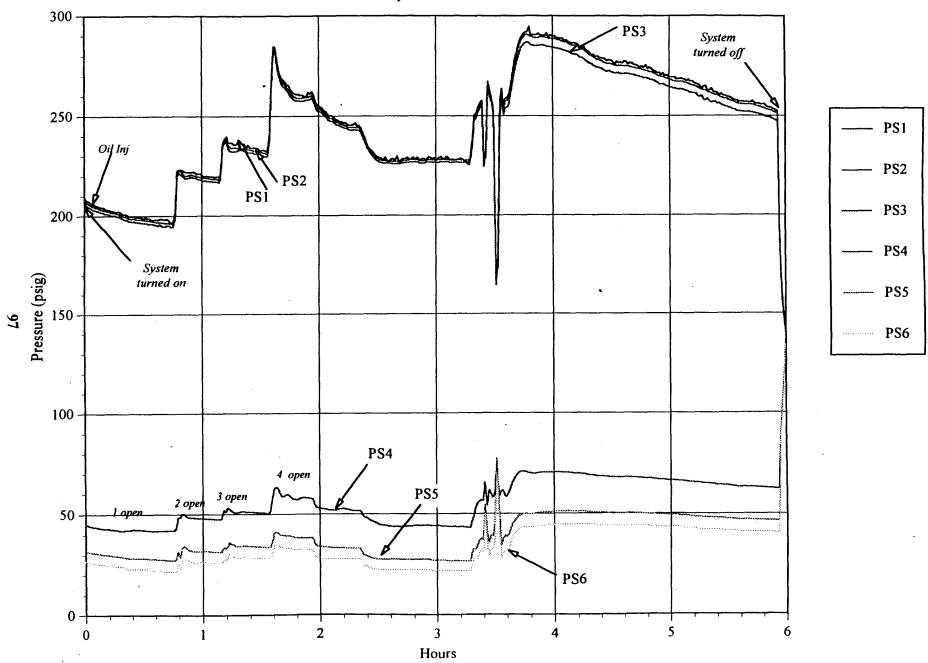






SLO 2/12/96



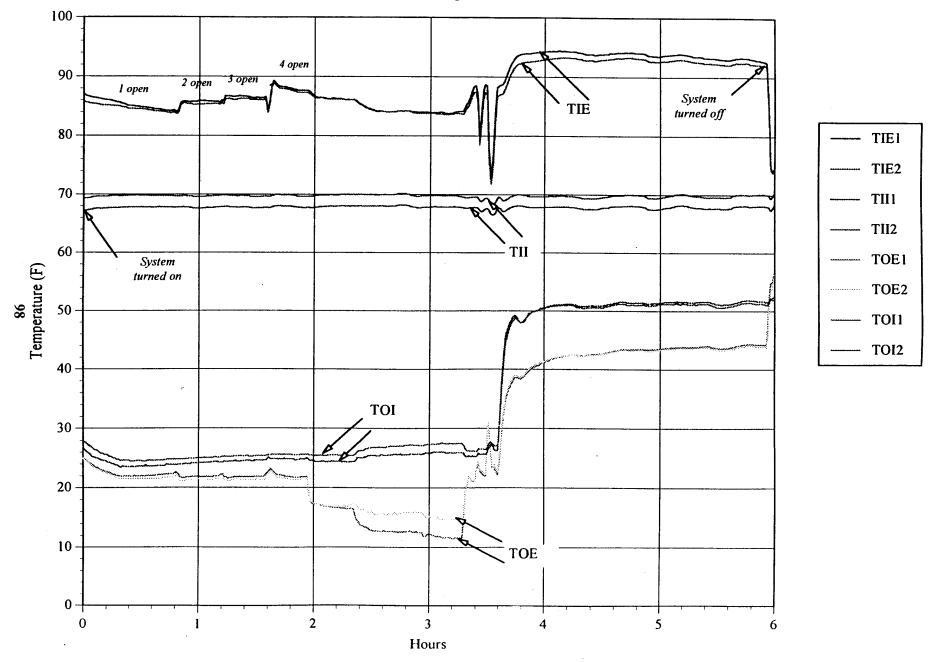


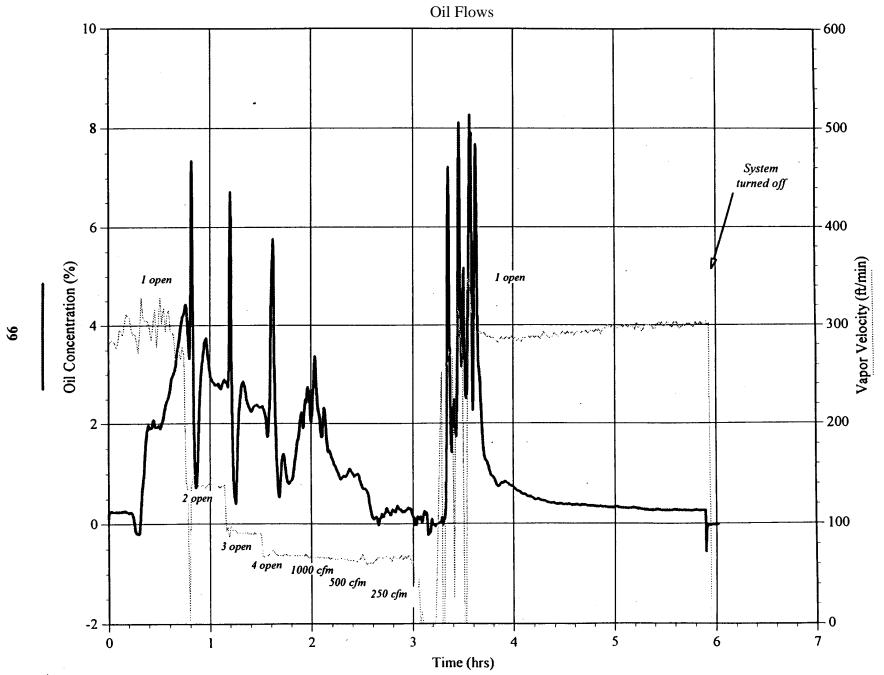
#### Heat Pump R407C-Castrol SW68 Oil Circulation Test (21)

SLO 2/12/96

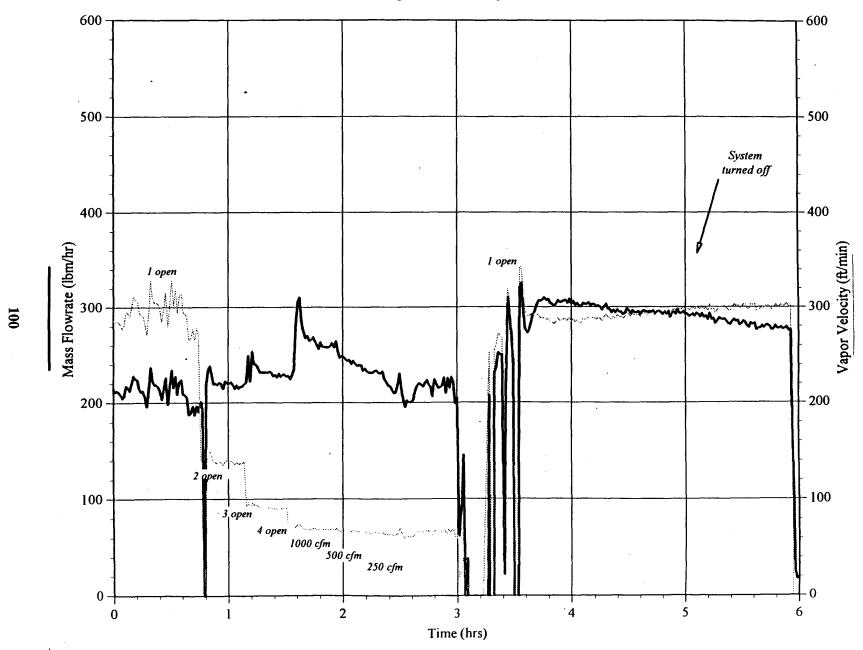
Heating Mode - Oil Injection

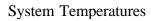
Air Side Temperatures

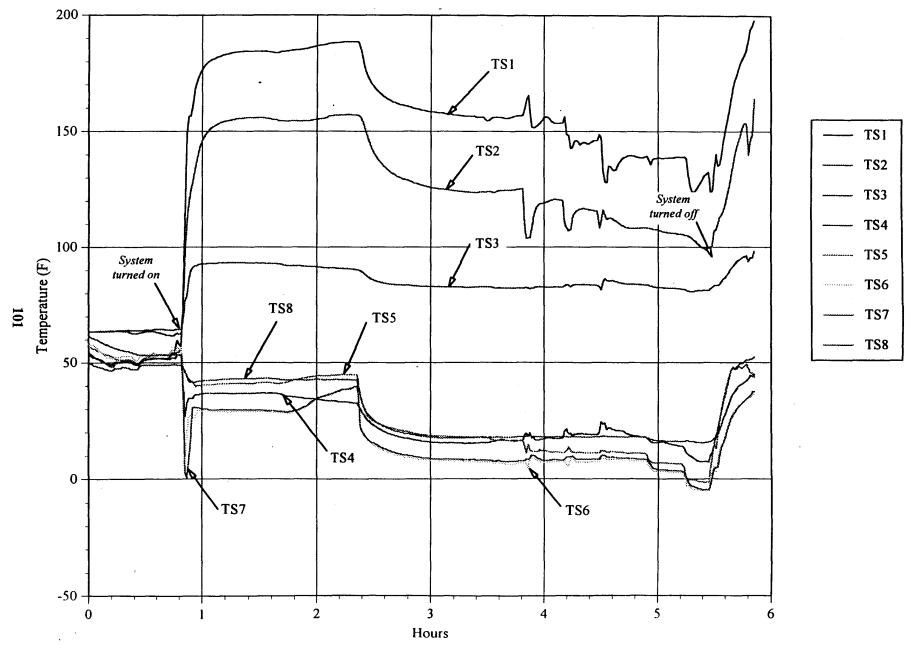




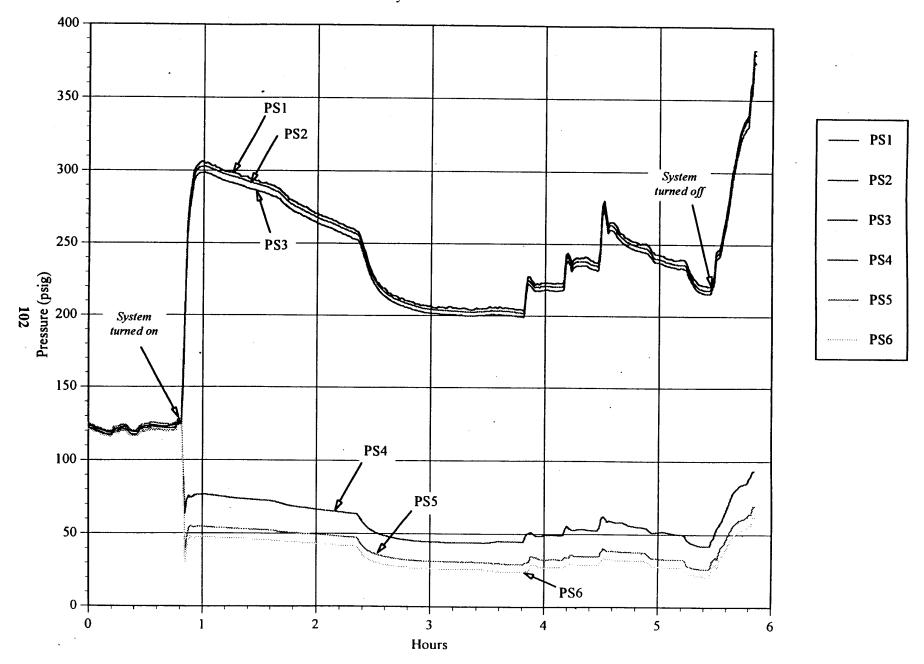
# Heat Pump R407C-Castrol SW68 Oil Circulation Test (21)



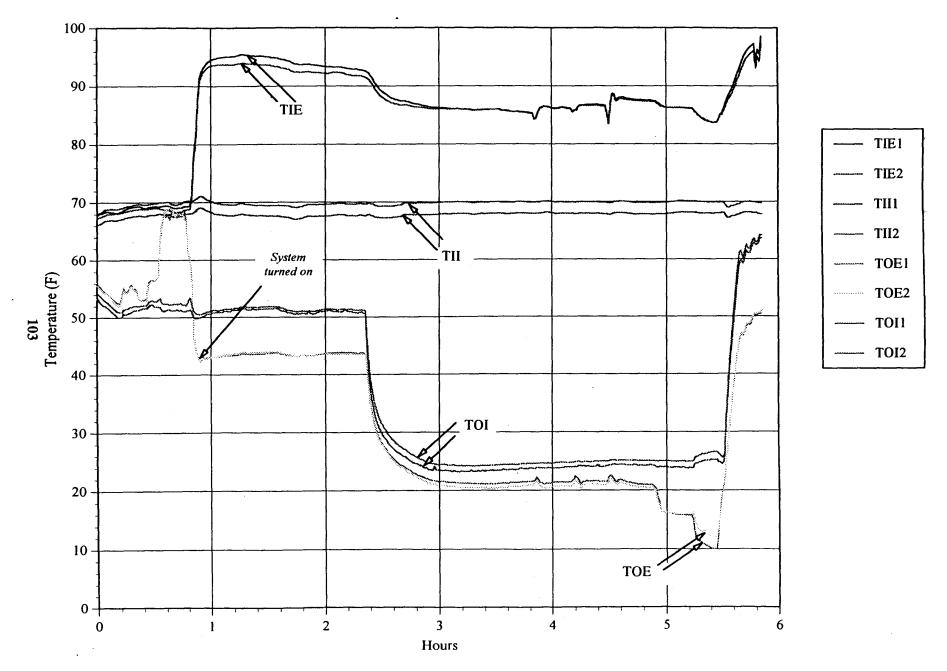




Heating Mode - Oil Injection System Pressures

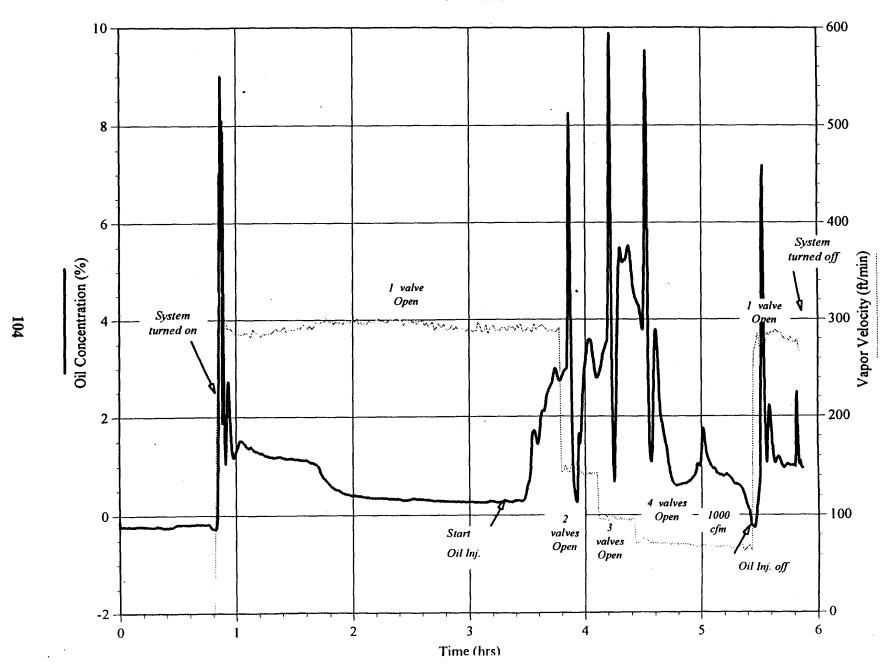


Air Side Temperatures

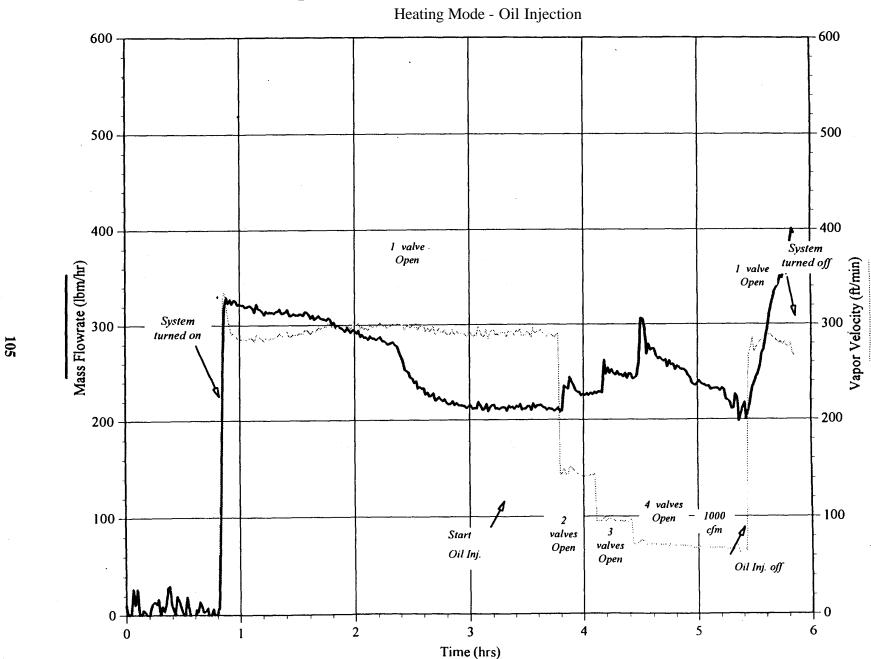


## Heat Pump R407C-Castrol SW68 Oil Circulation Test (22)

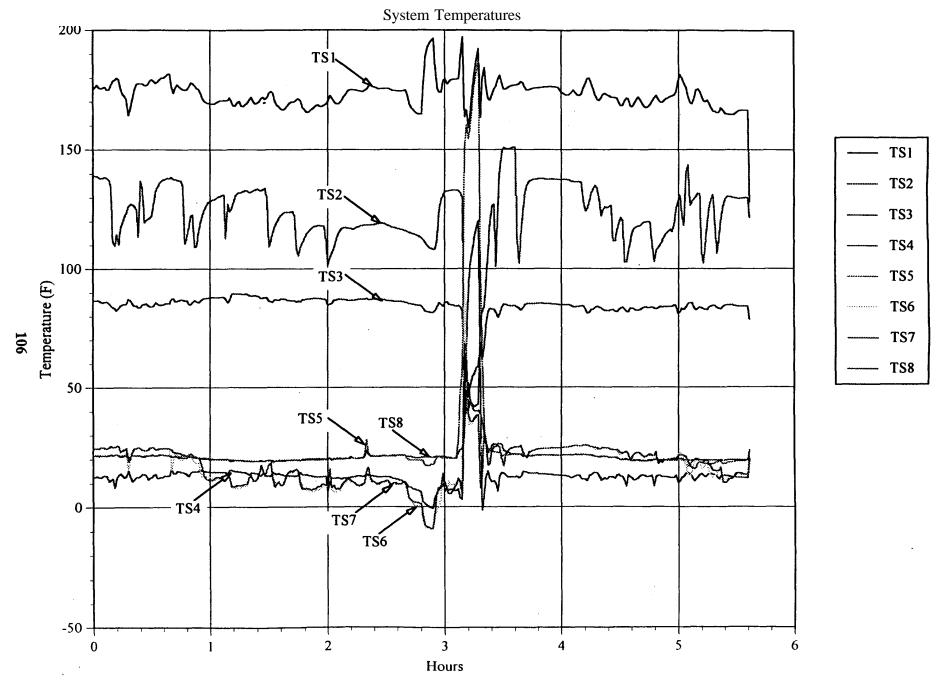
Heating Mode - Oil Injection Oil Flows



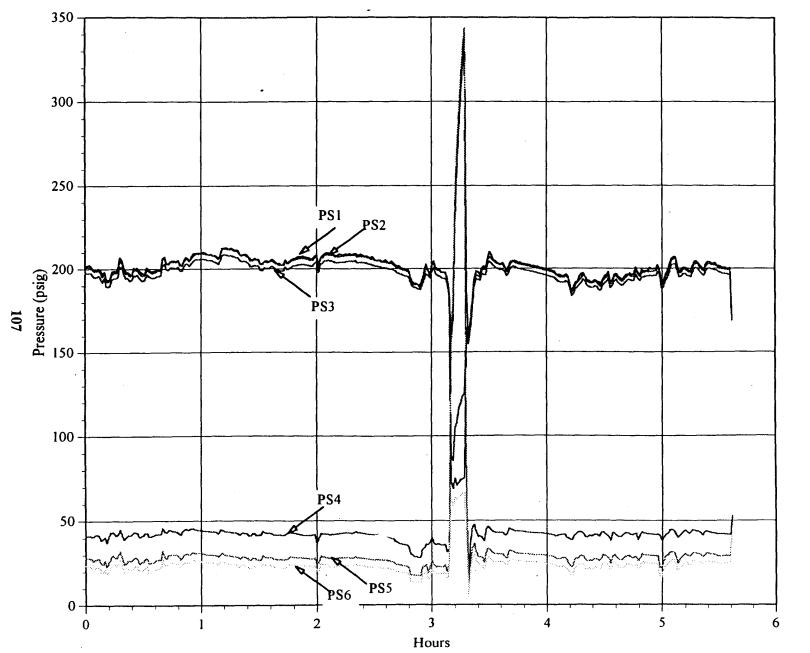
## Heat Pump R407C-Castrol SW68 Oil Circulation Test (22)

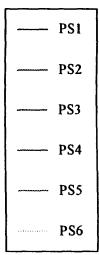


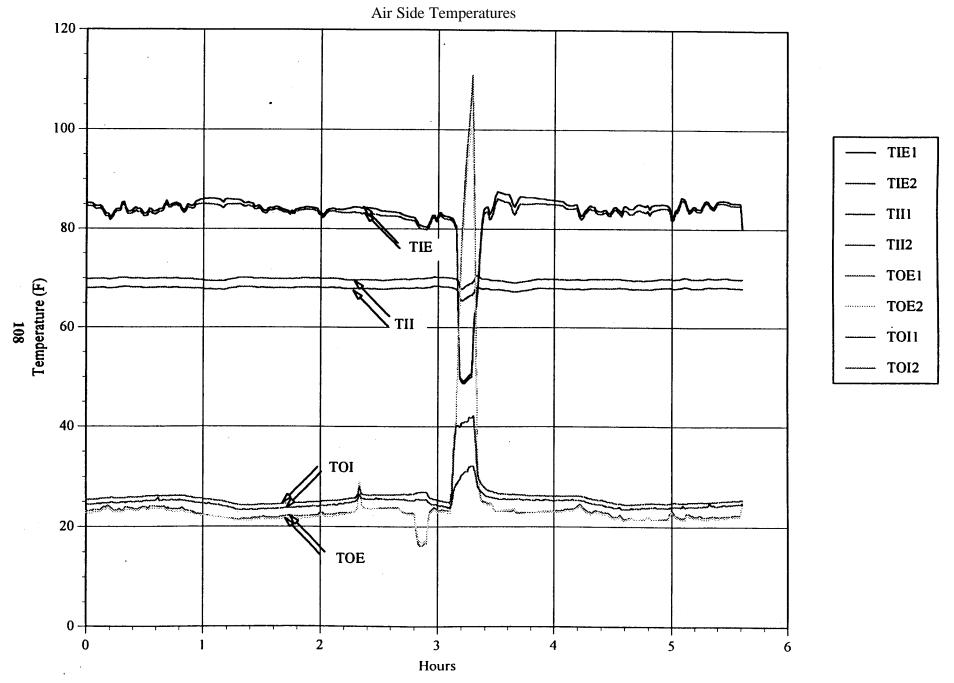
SLO 2/19/96

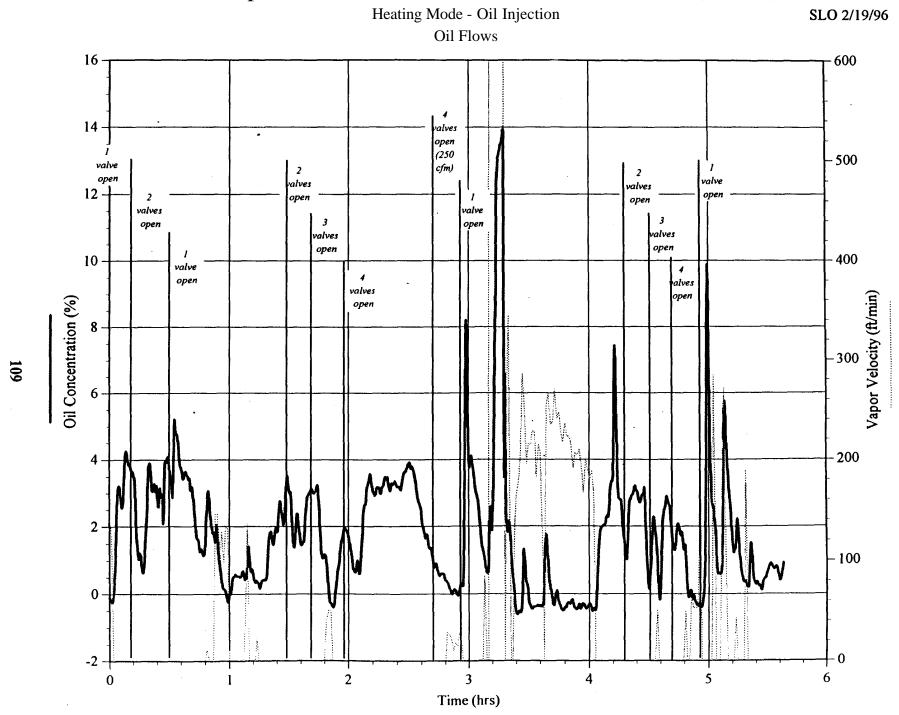




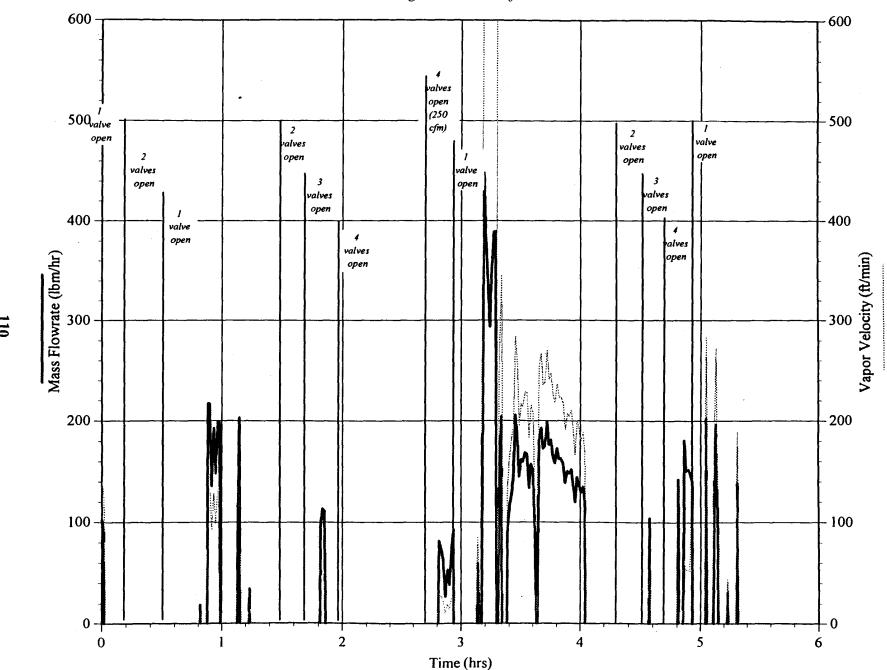




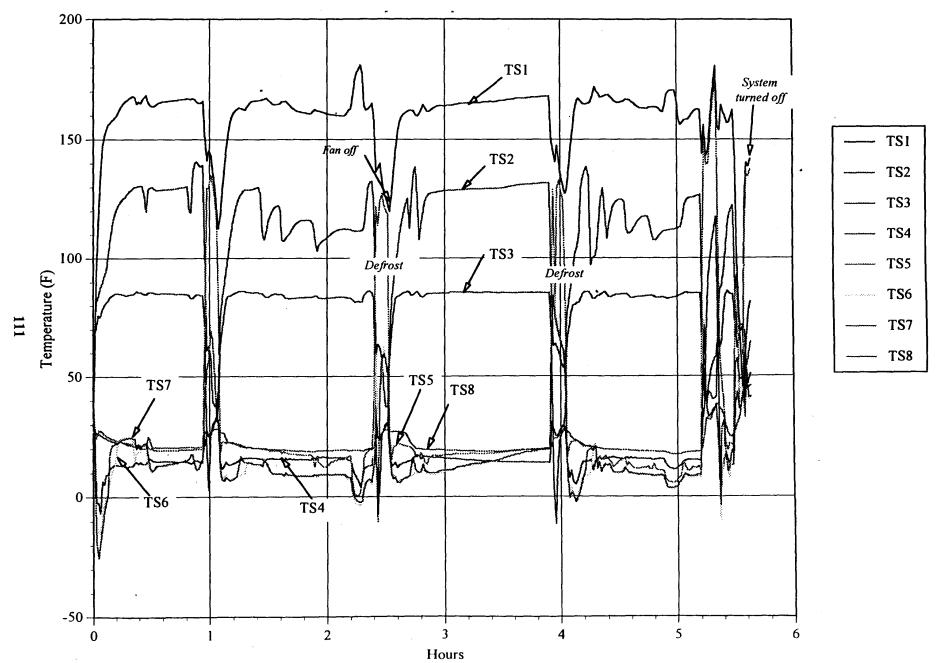


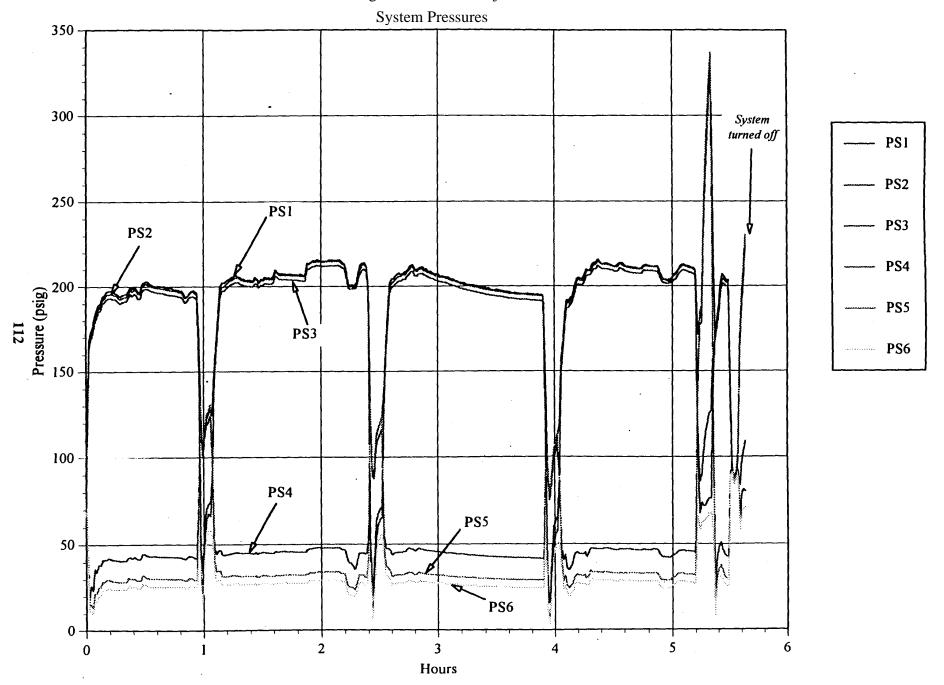


SLO 2/19/96



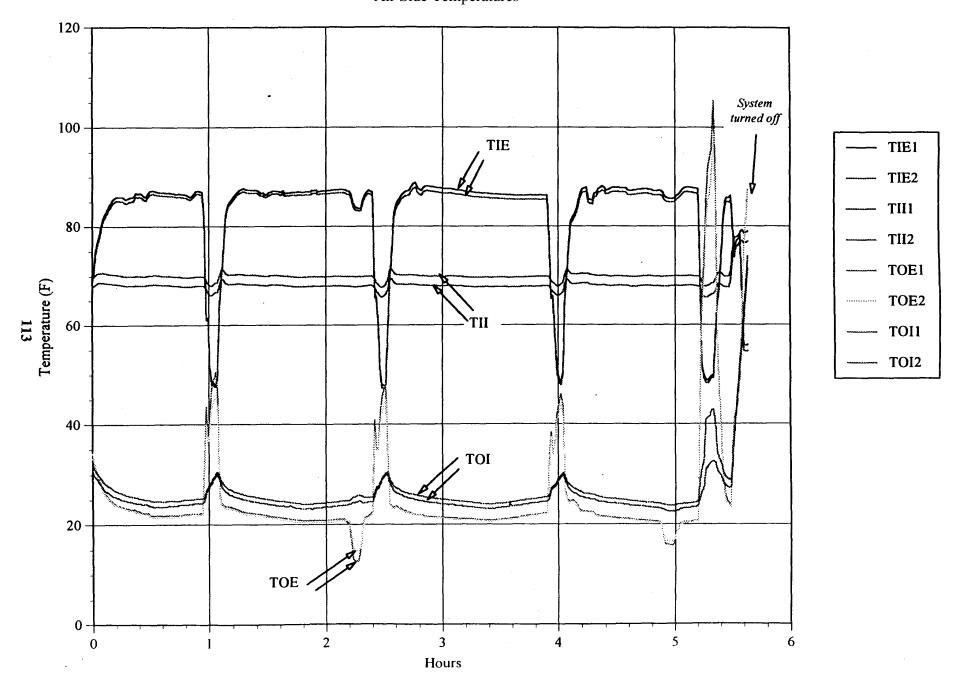
System Temperatures





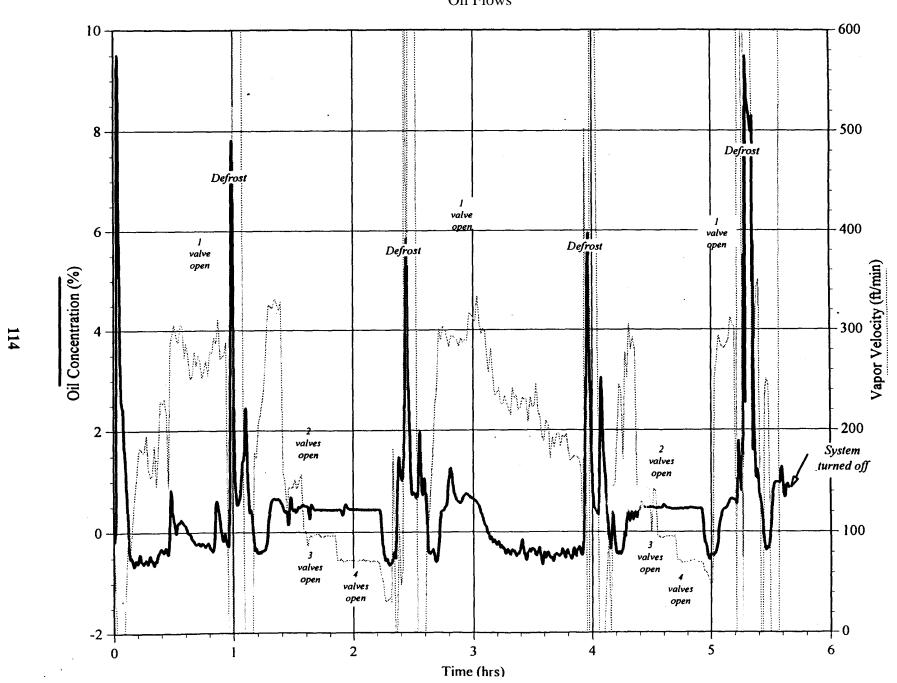
SLO 2/20/96

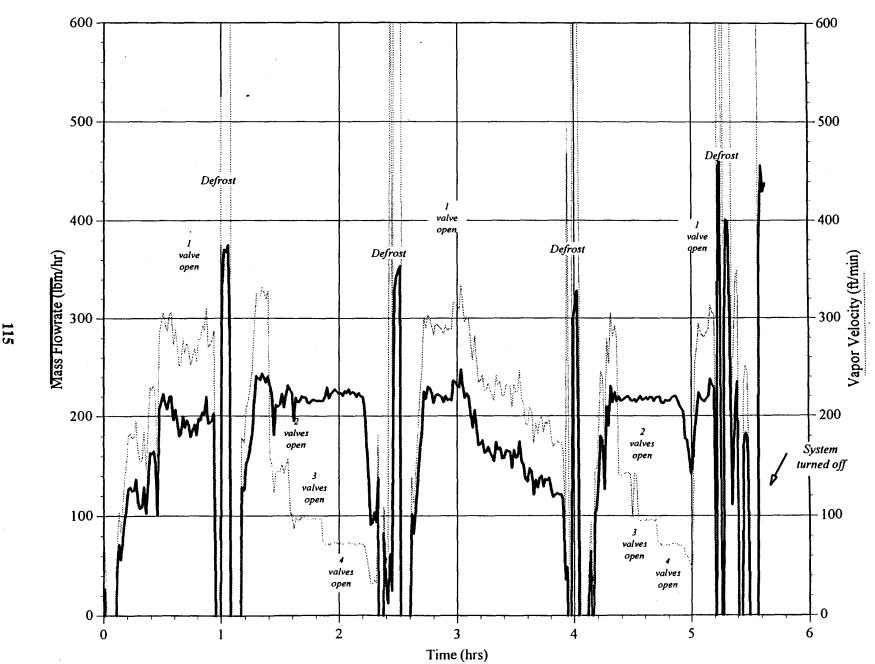
Heating Mode - No Oil Injection Air Side Temperatures



Heating Mode - No Oil Injection Oil Flows

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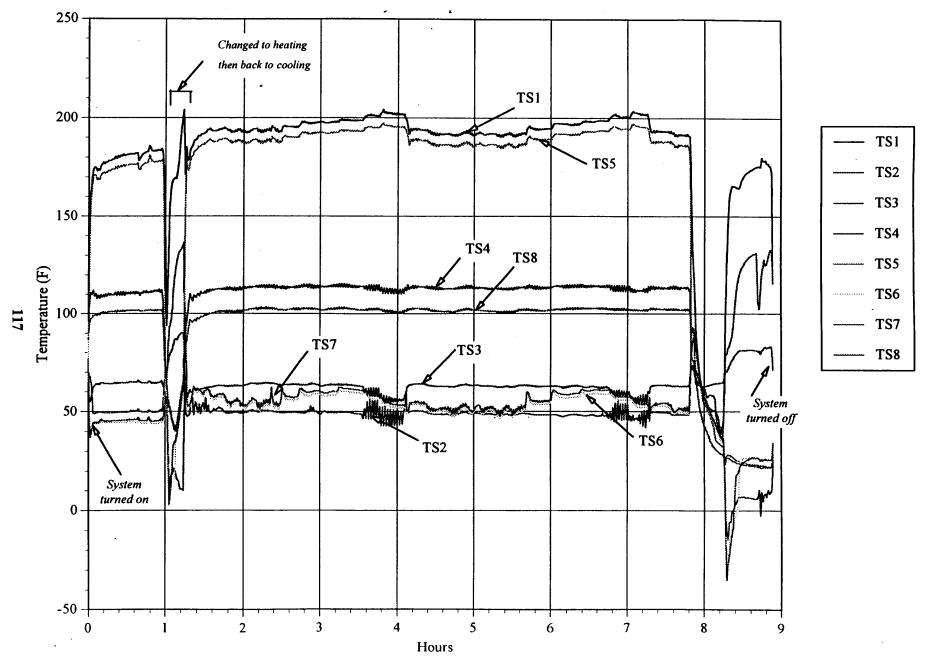




# Refrigerant/Lubricant Test Series R407C - ICI RL32S

Cooling Mode - No Oil Injection

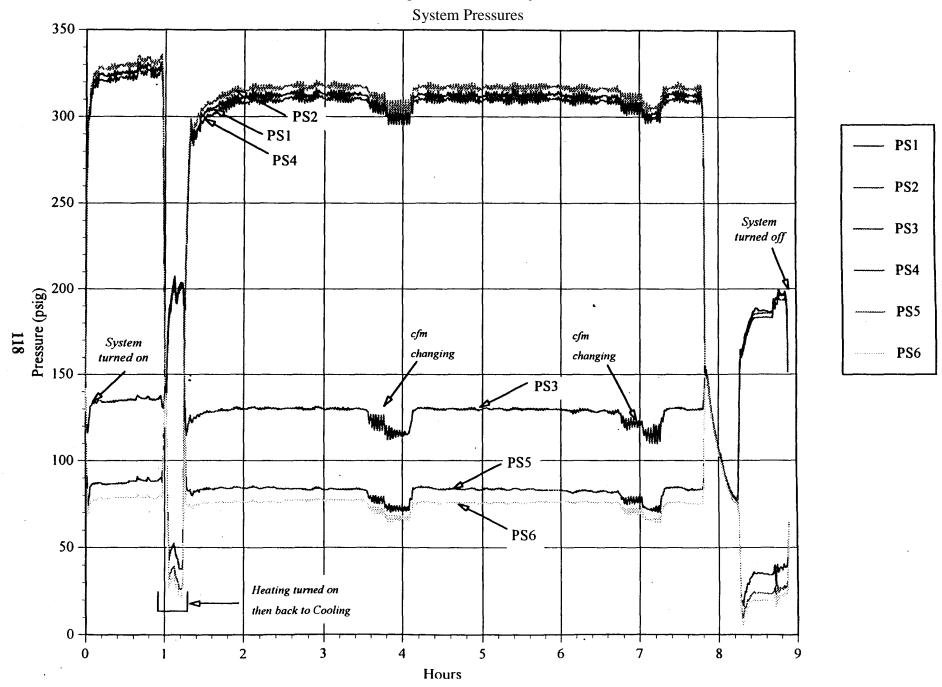




#### Heat Pump R407C - ICI RL32S Oil Circulation Tests (27&28)

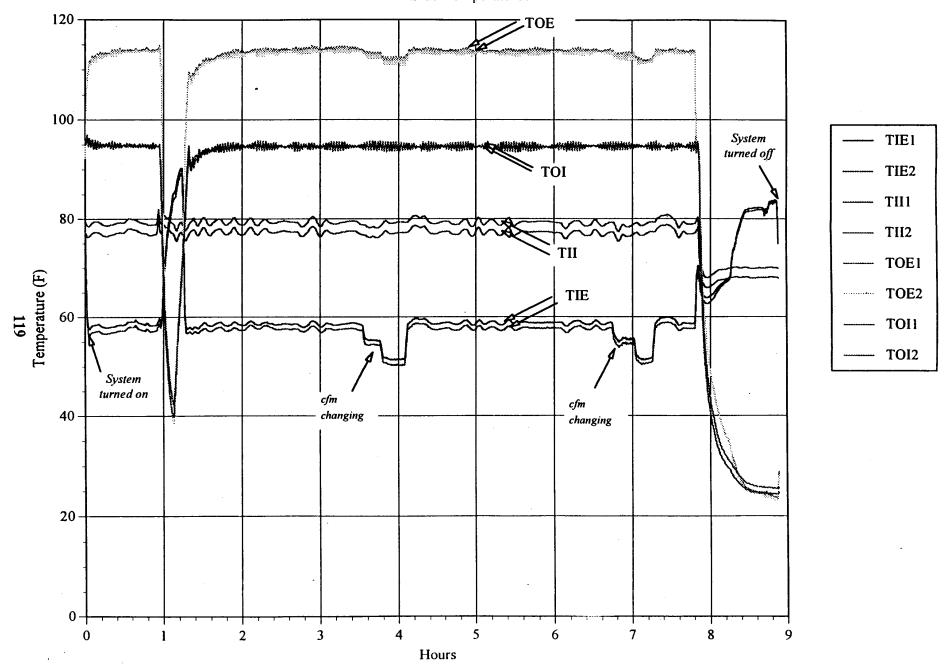
Cooling Mode - No Oil Injection

SLO 2/20/96



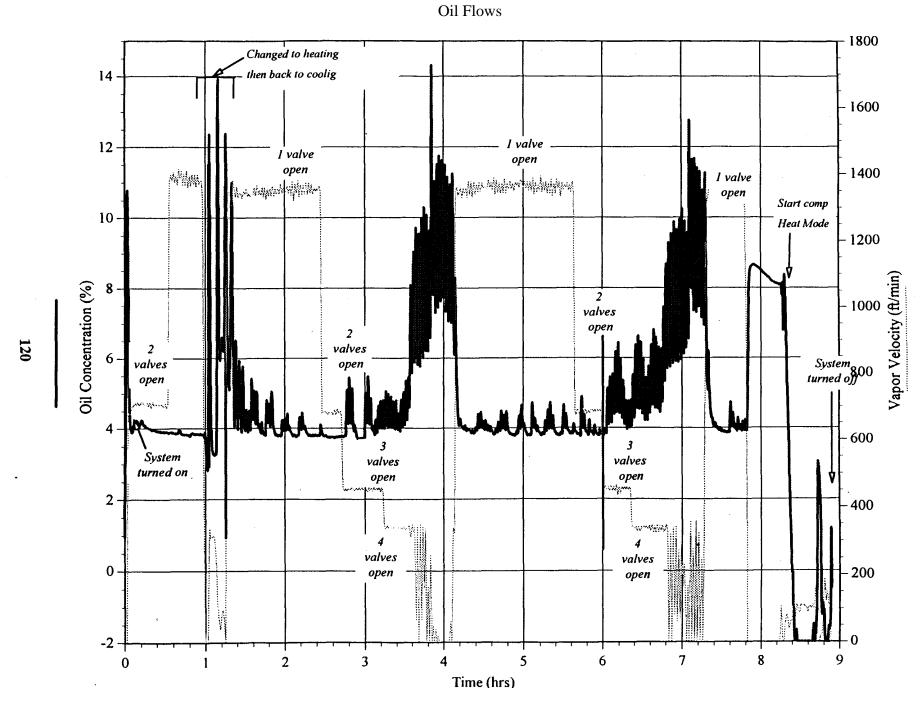
SLO 2/20/96

Cooling Mode - No Oil Injection Air Side Temperatures

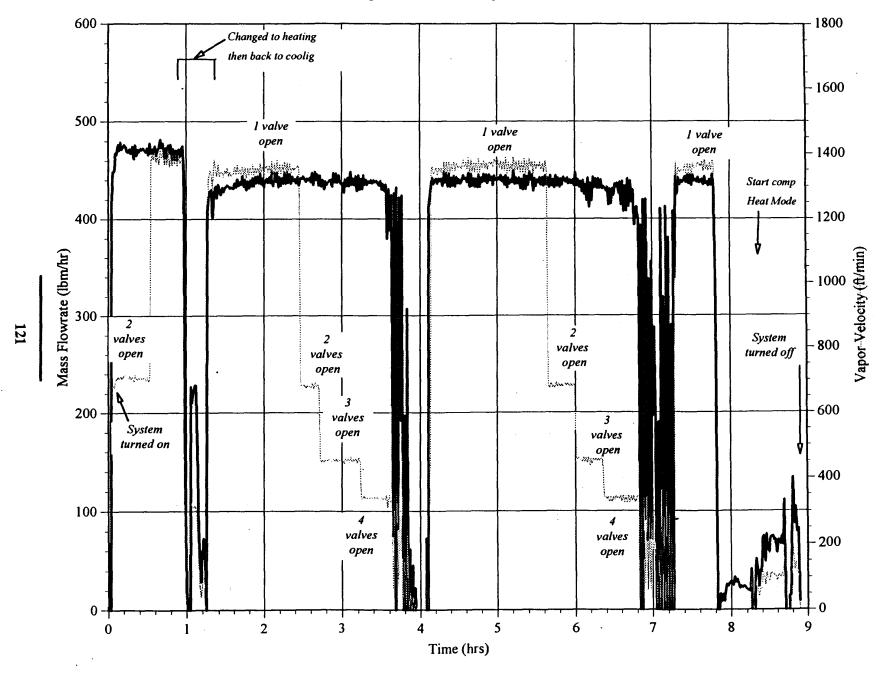


Cooling Mode - No Oil Injection

SLO 2/20/96



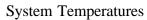
Cooling Mode - No Oil Injection

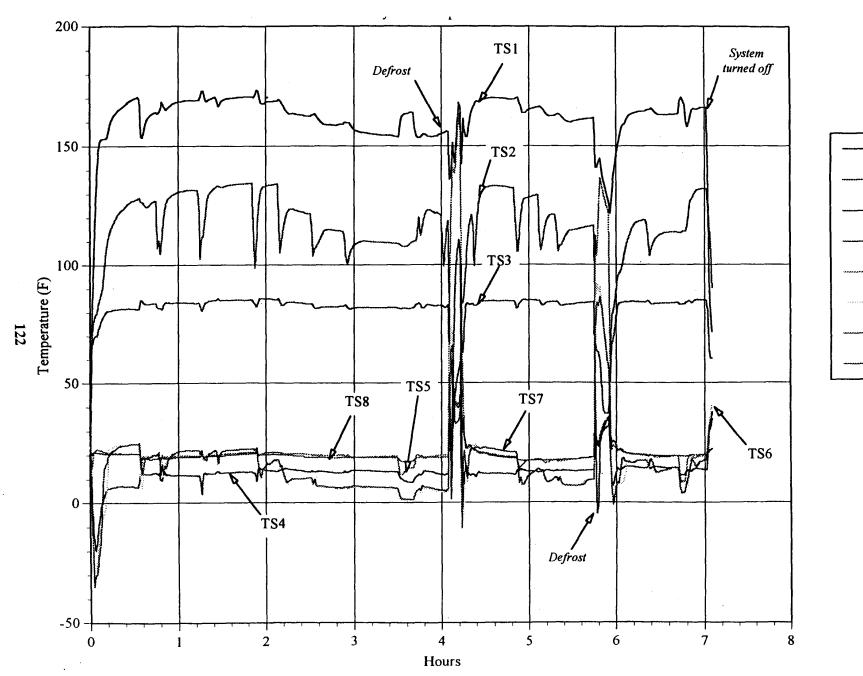


## Heat Pump R407C- ICI RL32S Oil Circulation Tests (29&30)

Heating Mode - No Oil Injection







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TS1

TS2

TS3

TS4

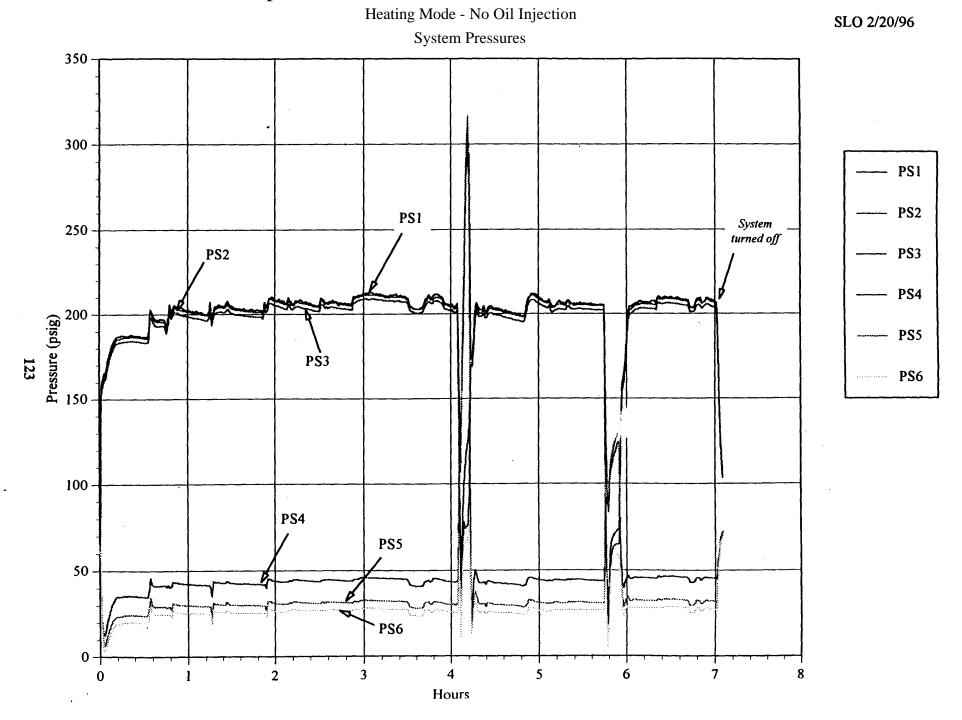
TS5

TS6

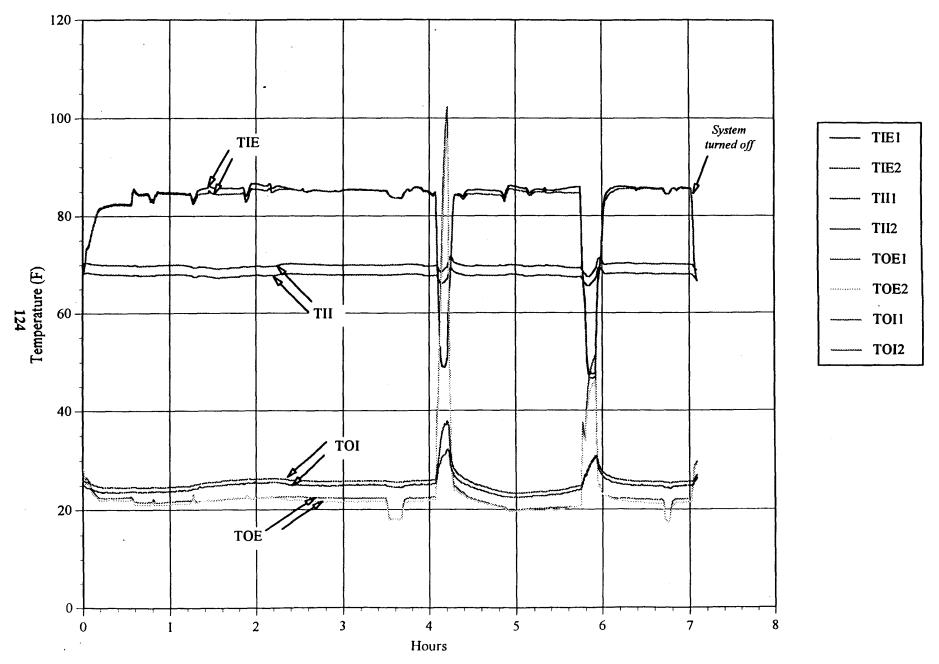
TS7

TS8

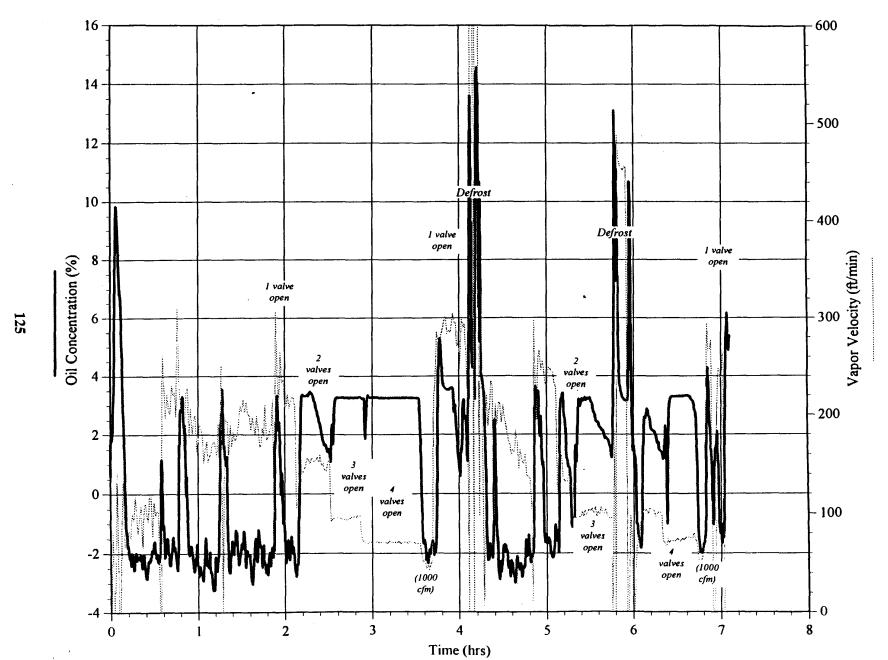
## Heat Pump R407C- ICI RL32S Oil Circulation Tests (29&30)

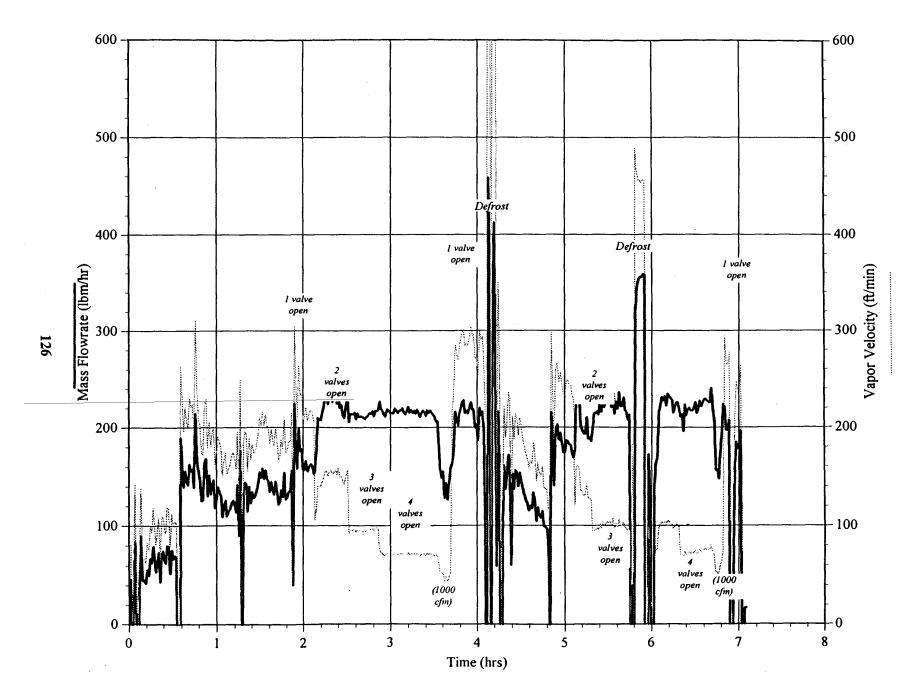


Air Side Temperatures

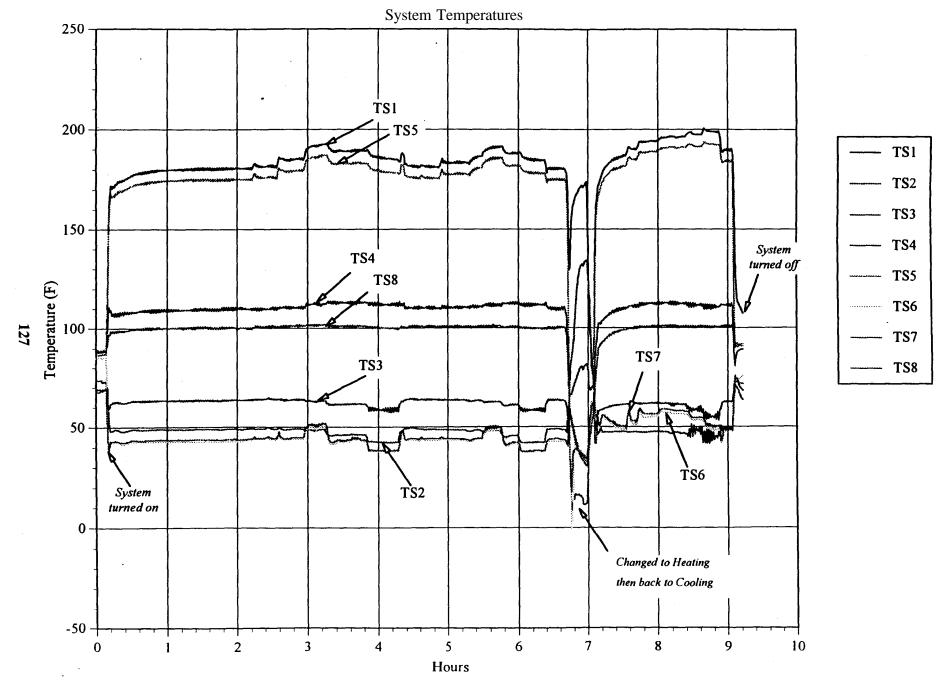


Oil Flows

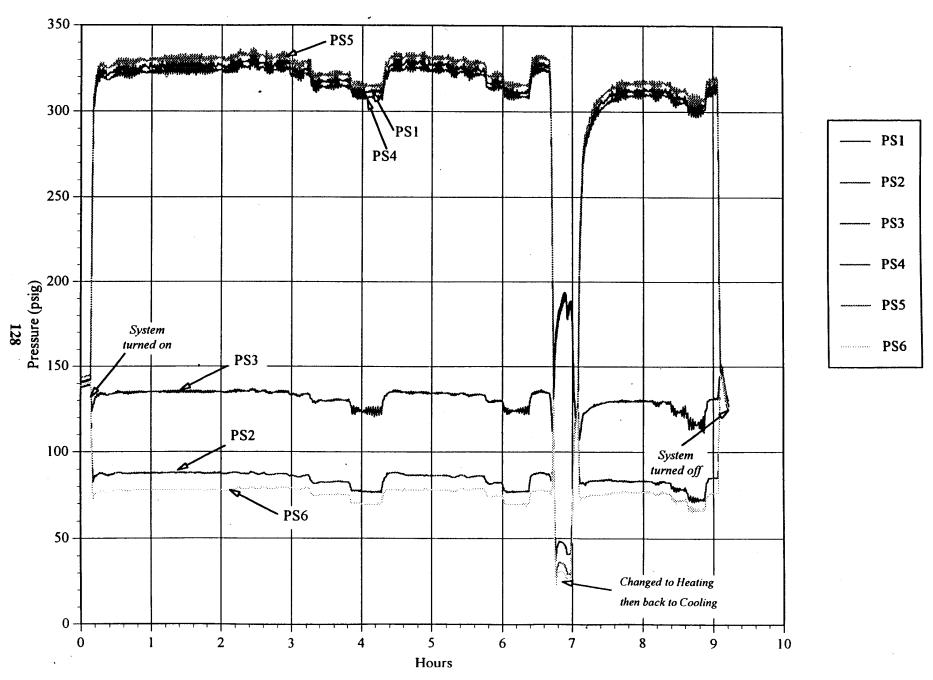




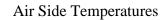
Cooling Mode - Oil Injection

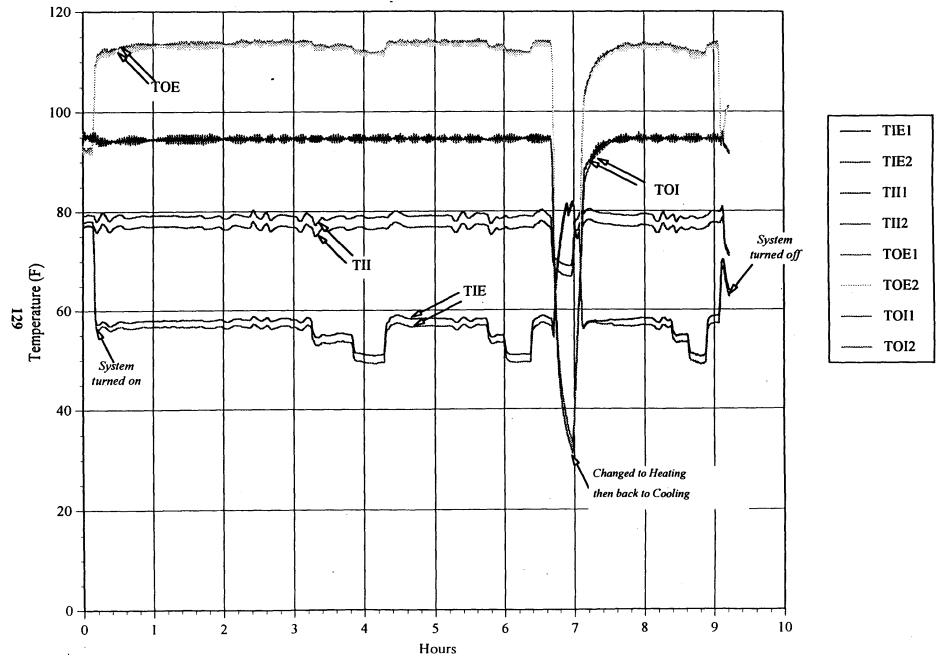


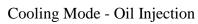
Cooling Mode - Oil Injection System Pressures

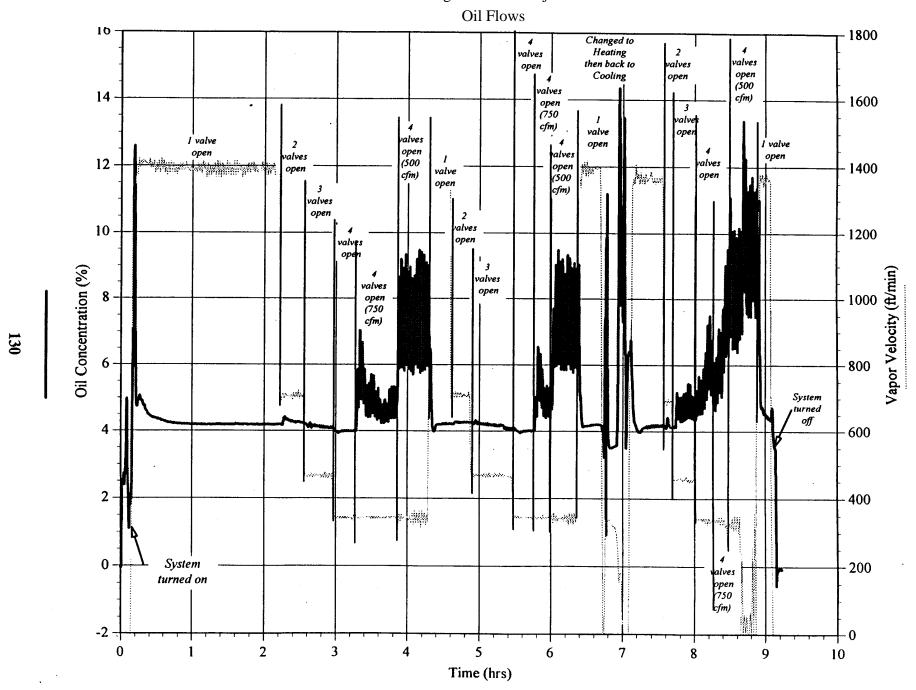


Cooling Mode - Oil Injection



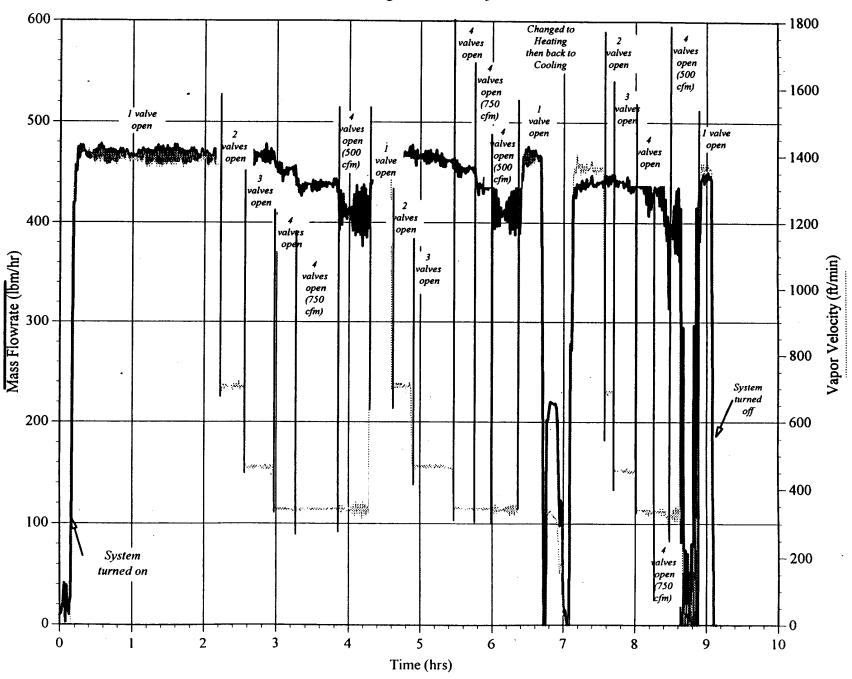






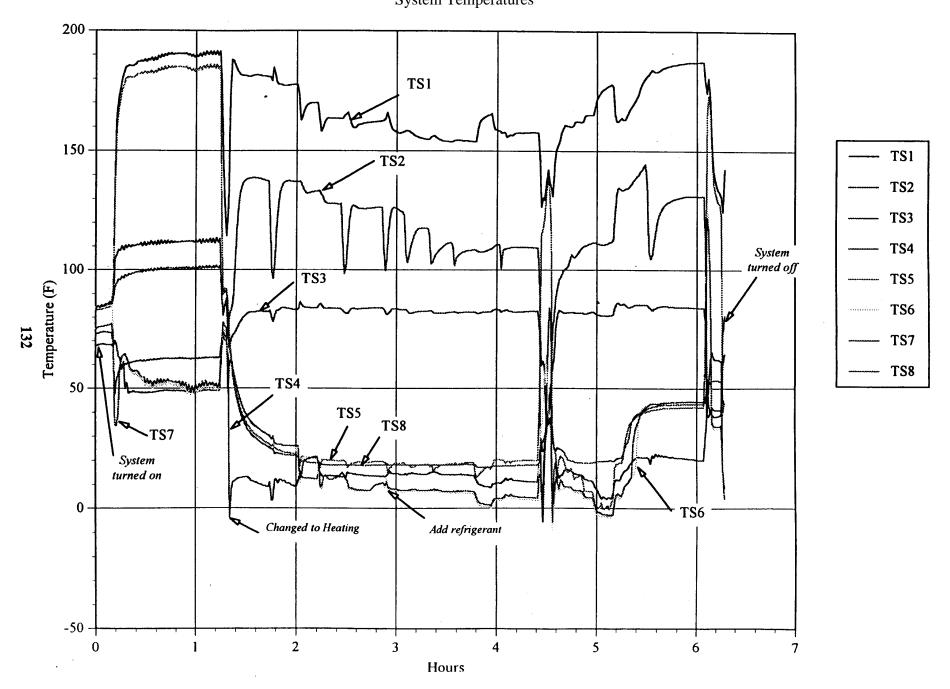
Cooling Mode - Oil Injection

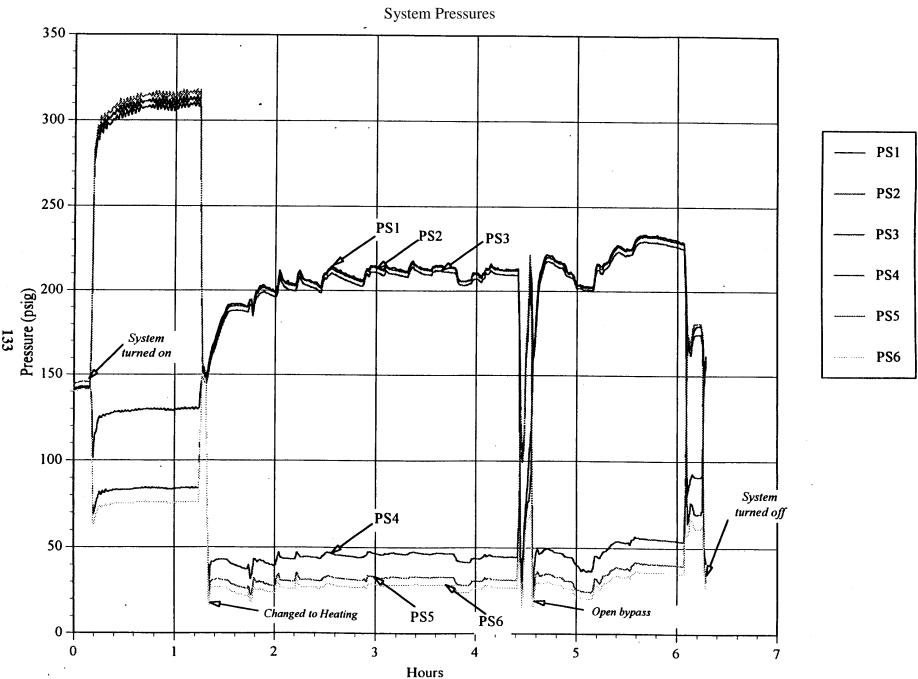
SLO 2/21/96



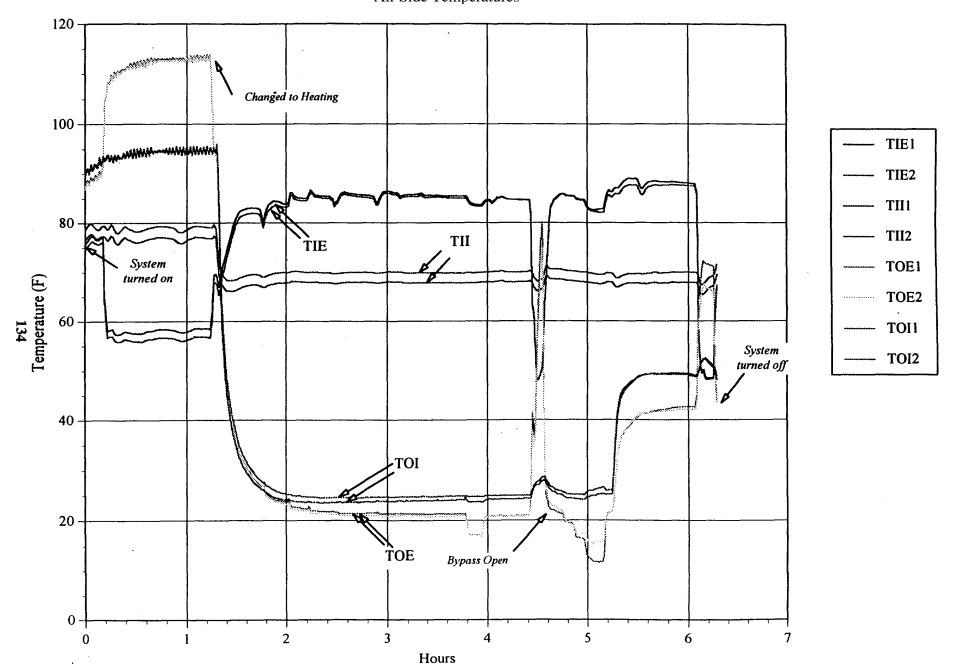
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Heating Mode - No Oil Injection System Temperatures



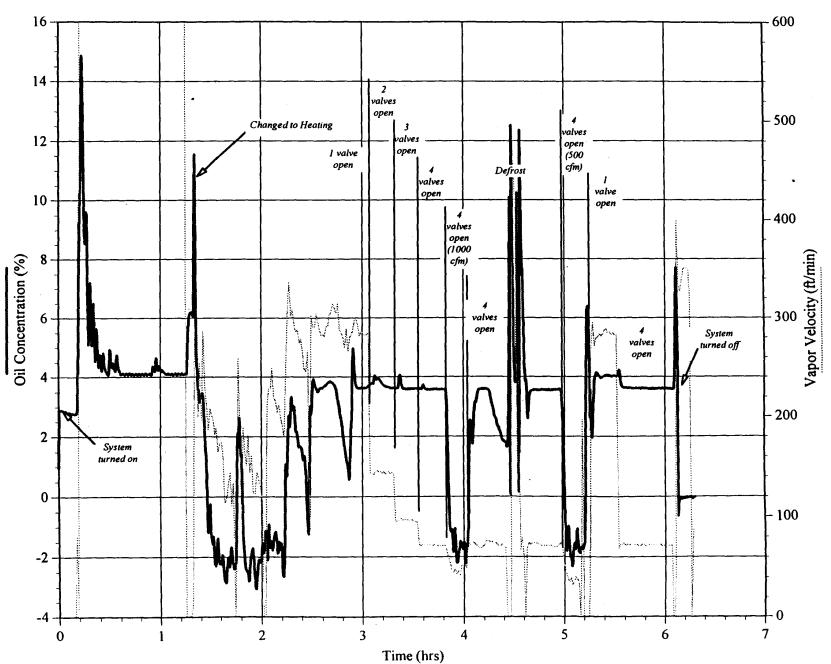


Heating Mode - No Oil Injection Air Side Temperatures



SLO 2/21/96





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